

Quicklub®

*Pump model 203
with/without follower plate
with/without power supply board for 110 - 240 VAC
with/without printed circuit board V 10 - V 13*




Subject to change without notice



Factory Automation
Equipment 77MM

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Fields of Applications of the QUICKLUB Progressive Central Lubrication Pumps

Windmills	Pump Type
	<p>Pump : QUICKLUB 203 with integrated power supply board QUICKLUB 203 without power supply board</p> <p>Reservoir: 2 l - 2XN** 2XNFL**, 2XNBO* 4 l - 4XNBO*, 4XNBF***, 8 l - 8XNBO*, 8XNBF*** * Filling from the top or bottom ** Filling only from the bottom</p> <p>Low-level control: for all reservoir sizes available on request</p> <p>Full and low-level control: for all 4 l and 8 l reservoir sizes with follower plate available on request</p> <p>Control: Without control unit Integrated control units (V10-V13)¹</p>

¹ See the respective model designation on the pump nameplate e.g. P203 - 2XN - 1K6 - 24 - 1A1.10 - V10

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Further information can be found in the following manuals:

- Technical Description for "Electronic Control Units" of the pump model 203
- Technical Description Progressive Metering Devices for Grease and Oil, model SSV
- Printed Circuit Board 236-13856-1 - Model F
- Printed Circuit Board 236-13862-1 - Model V10-V13
- Printed Circuit Board 236-13857-1 - Model H
- Printed Circuit Board 236-13870-1 - Model M 00 - M 15
- Printed Circuit Board 236-13870-1 - Models M 16 - M 23
- Control unit 236-13860-2 Model PSG02
- Installation Instructions
- Parts Catalog

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Safety instructions

Appropriate Use

- Use the 203 pump only for dispensing lubricants in centralized lubrication systems. The pump is designed for intermittent operation.

General Safety Instructions

- LINCOLN - QUICKLUB - centralized lubrication systems - are state of the art;
- can be assembled for safe operation.
- Incorrect use may result in bearing damage caused by poor or over-lubrication.
- Unauthorized modifications or changes to an installed system are not admissible. Any modification must be subject to prior consultation with the manufacturer of the lubrication system.

Regulations for Prevention of Accidents

- Adhere to the regulations for prevention of accidents which are effective in the country where the system is to be used.

Operation, Maintenance and Repair

- Repair should only be performed by authorized and instructed personnel who are familiar with the regulations.
- LINCOLN QUICKLUB central lubrication pumps must only be operated with a fitted safety valve.
- LINCOLN QUICKLUB central lubrication pumps must be regularly refilled with clean lubricant.



Attention: In the case of pumps which are filled from the reservoir cover, switch off the power supply before filling in the lubricant.

Attention: When filling the reservoir by means of filling pumps with a large delivery volume do not exceed the max. filling mark. Risk of bursting if the reservoir is overfilled.

- LINCOLN QUICKLUB centralized lubrication systems operate automatically. However, a regular check (about every two weeks) should be made to ensure that lubricant is actually reaching all the lubrication points.
- Defective printed circuit boards shall be suitably packed and returned to the factory.
- Dispose of used or contaminated lubricants in accordance with the legislation concerning the environment.
- The manufacturer of the centralized lubrication system will not accept any liability
 - for damages due to the use of greases which are not or only conditionally pumpable in centralized lubrication systems
 - for damage caused by insufficient lubricant and irregular pump refilling;
 - for damage caused by the use of contaminated lubricants
 - for damage caused by an environmentally incompatible disposal of used or contaminated lubricants.

Installation

- Any safety equipment already fitted to the vehicle or the machine:
 - should not be modified or made ineffective;
 - should only be removed for the purpose of fitting the system;
 - must be replaced afterwards.
- Keep QUICKLUB centralized lubrication systems away from sources of heat. Adhere to the operating temperature.
- Use only original LINCOLN spare parts (see Parts Catalog) or parts approved by LINCOLN.
- Adhere to:
 - the installation instructions of the vehicle or machine manufacturer as regards all drilling and welding procedures.
 - the specified minimum distances between the bore holes and the upper/lower rim of the frame or between two bore holes.
- The manufacturer of the centralized lubrication system will not accept any liability for:
 - damage caused by unauthorized modification of the system components;
 - damage caused by the use of unapproved spare parts.



- The pump 203 may only be installed by qualified personnel. The connection (N/L/PE) of the supply voltage must be made according to VDE 0100 and VDE 0160.
- Install a protective and lock out device for isolating and disconnecting the pump 203. Before beginning the installation work, disconnect the electrical supply .
- Failure to observe the safety instructions, e. g. touching electrically charged parts when the pump is opened, or improper handling of the pump 203 may **cause serious injury or death**.
- If the values specified in the Technical Data are exceeded, the device may overheat. It may damage the pump 203 and thus impair the electric safety.

Pump Types



Fig. 1: - Variants of pump model 203

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- **The 203 pumps** differ from each other only in the design and reservoir size as well as in the type of the electric connection.

Important: It is not possible to trigger an external additional lubrication cycle as well as the connection of an external control lamp.

- **Reservoir sizes:**

- 2 l transparent plastic reservoir
- 4 l transparent plastic reservoir
- 8 l transparent plastic reservoir

- **Electric connection**

For the **industrial applications**, the pumps are only equipped with plugs.

- All other data such as:

- operating voltage
- version of the control unit
- remote control for triggering an additional lubrication cycle (2A1)
- design and number of pump elements
- design and number of safety valves
- filling type
- use of return line connections
- low - level control (option)

can be learnt from the pump type designation code.

- **Control unit models 203**

The following control units can be used for the 203 pumps: (refer to the respective Technical Description)

a) without integrated control units

b) with integrated control units V 10 - V 13*

* Refer to the designation on the pump nameplate.
Example: P203 - 4XNBO - 1 K6 - AC - 1A1.01 - **V10**
Also refer to the designation code on page 6.

Identification Code - Pump Models 203

Examples of model designation
 V10

P203- 2 X N - 1 K6 - AC 1A 1. 01 -
 P203- 4 X L - 1 K7 - AC- 2A 1. 01

Basic pump model for grease or oil with 1-3 outlets and 24 VDC motor

Reservoir design

- 2 - 2 l transparent plastic reservoir
- 4 - 4 l transparent plastic reservoir
- 8 - 8 l transparent plastic reservoir

- X = Reservoir for grease
- Y = Reservoir for Oil

- N = Standard designation
- L = Low level control
- BF = Reservoir with follower plate

- Without designation = Standard reservoir (2 litres)
- BO = Filling from top
- FL = Flat type reservoir (2 litres)

Pumpelements

1-3 = Number of the used elements

- K 5 = piston elements = 5mm
- K 6 = piston elements = 6mm
- K 7 = piston elements = 7mm
- KR = Pump element , adjustable

Power Supply

AC = 110 - 240 VAC, +/- 10%
 (50/60Hz, +/- 5%) with 24 VDC motor

Number of the possible connections

- 1A = 1 connection, supply voltage (left hand)
- 2A1 = 1A1 + low level control (right hand)*, as potential free contact or 1A1 + illuminated push button to trigger an additional lube cycle, not possible on AC versions

Type Of Connection

1 = square type plug acc to din 43650 type of construction A

Connection outside of the pump

01 = with socket-outlet, without cable

Control P.C.P 24 V

- V10-V13 = with adjustable pause and operation time
- No designation : Pump without control P.C.B

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Note: Any pumps combination other the above standard pumps can be composed and used in accordance with the valid model indification code

Description of the QUICKLUB 203 Central Lubrication Pump

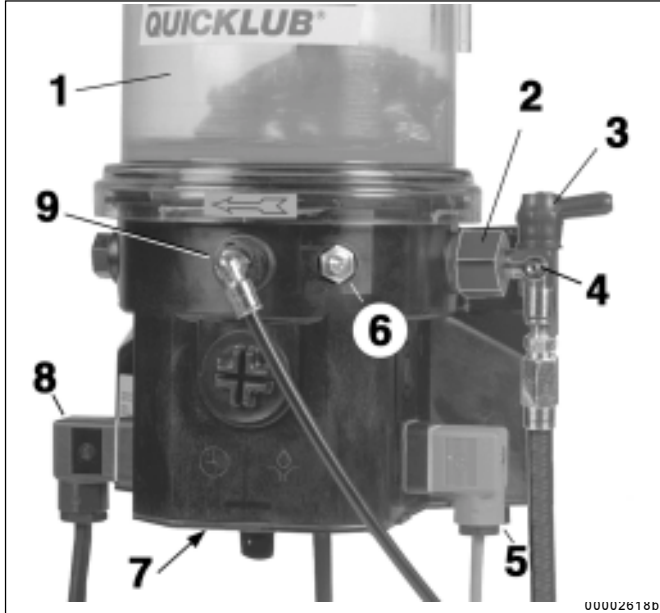


Fig. 2 - Pump components

- | | |
|---|--|
| 1 - Reservoir | 5 - Plug 2A1 |
| 2 - Pump element | 6 - Filling nipple, pump |
| 3 - Safety valve | 7 - Printed circuit board |
| 4 - Filling nipple, system
Emergency lubrication | 8 - Plug 1A1 |
| | 9 - Return line connection
possible |

• The QUICKLUB 203 central lubrication pump

- is a compact multiline pump consisting of the following components:

- Housing with integrated motor
- Reservoir with stirring paddle
- Printed circuit board
- Power supply board
- Pump element
- Safety valve
- Filling nipple
- Power supply board

- can drive up to 3 pump elements
- operates according to lubrication cycles (pause and operating times)
- can be equipped with a low-level control
- can supply up to 300 lubrication points depending on the line lengths
- is designed for the automatic lubrication of the connected lubrication points
- is designed for the delivery of greases up to NLGI 2 at temperatures from - 25° C to 70° C or of mineral oils of at least 40 mm²/s (cST)
- can be used at low temperatures down to - 40° C.
- During the operating time the pump dispenses lubricant to the connected lubrication points via one or several metering devices.



Fig. 3 - QUICKLUB central lubrication pump, 4 l reservoir with follower plate

Low-level control (optional)

- The pump model 203 can be equipped with a low-level control.
- The following versions are available:
 - High- and low-level control via follower plate without control p.c.b.
 - High- and low-level control via follower plate with control p.c.b. V 10 - V13
 - Low-level control combined with control p.c.b. V10-13*
 - Low-level control for pumps without control p.c.b.
- When the reservoir is empty:
 - the potential-free contact (der potentialfreie Kontakt (square type plug 1, fig. 2) can be used (without follower plate) in order to trigger the flashing of a control lamp, also see below 'Low-level indication'
 - the low-level contact in the follower plate can be used in order to switch on a control lamp or to switch off the motor via a relay.

* The designation indicates the version of the printed circuit board. It is part of the pump type designation code mentioned on the nameplate of each pump. Example: P203 - 2XL - 1K6 - AC - 1A1.01 - V10

- 1 - square type plug for full and low-level control
- 2 - contact rod
- 3 - spring
- 4 - magnet
- 5 - follower plate

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Mode of Operation

Pump Elements with fixed Lubricant output

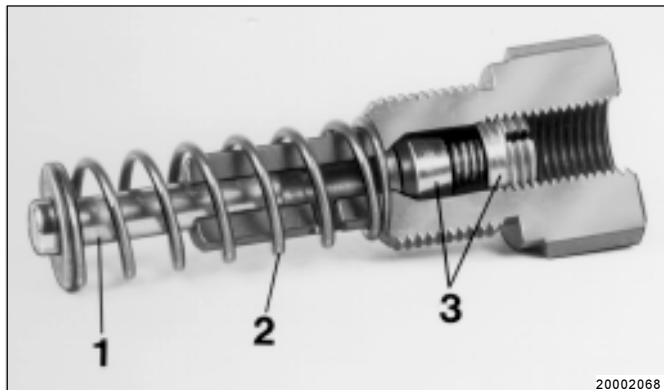


Fig. 4 - Pump element

- 1 - Piston
- 2 - Return spring
- 3 - Check valve

- The electric motor drives the eccentric 1 (Fig. 5, 6).
- During the operating time:
 - piston 2 sucks in lubricant from the reservoir. Refer to Fig. 5.
 - piston 2 dispenses the lubricant to the connected lubrication points via the metering device. Refer to Fig. 6.

- The following designs are available:

Piston diameter, K5	5 mm
Lubricant output.....	approx. 2 cm ³ /min
Piston diameter K6 (standard)	6 mm
Lubricant output.....	approx. 2.8 cm ³ /min
Piston diameter, C7, K7	7 mm
Lubricant output.....	approx. 4 cm ³ /min

Note: Pump elements with piston diameter C 7 must be used for supplying of chisel paste. The design and the mode of operation are the same as those of the pump elements with piston diameter K 7.

Suction Phase

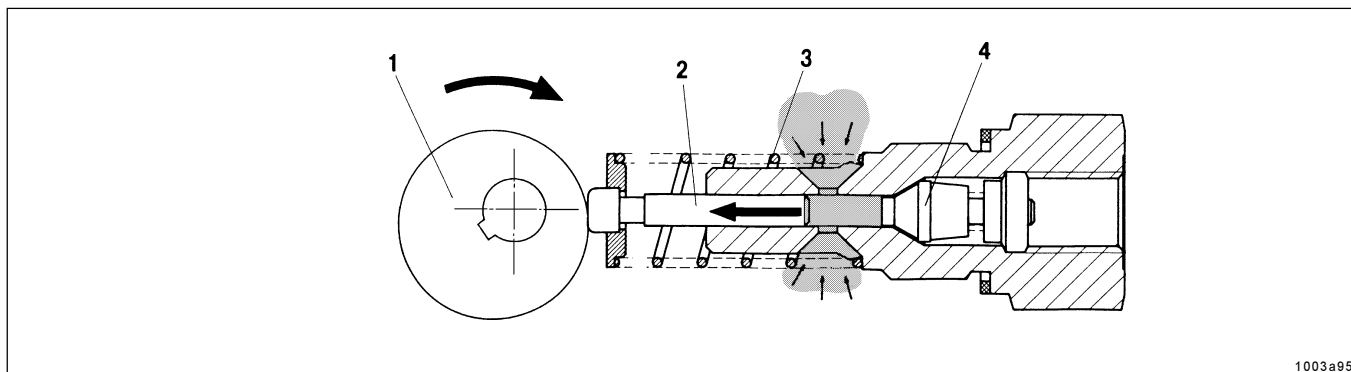


Fig. 5 - The pump element sucks in lubricant

- | | |
|---------------|-----------------|
| 1 - Eccentric | 3 - Spring |
| 2 - Piston | 4 - Check valve |

Delivery Phase

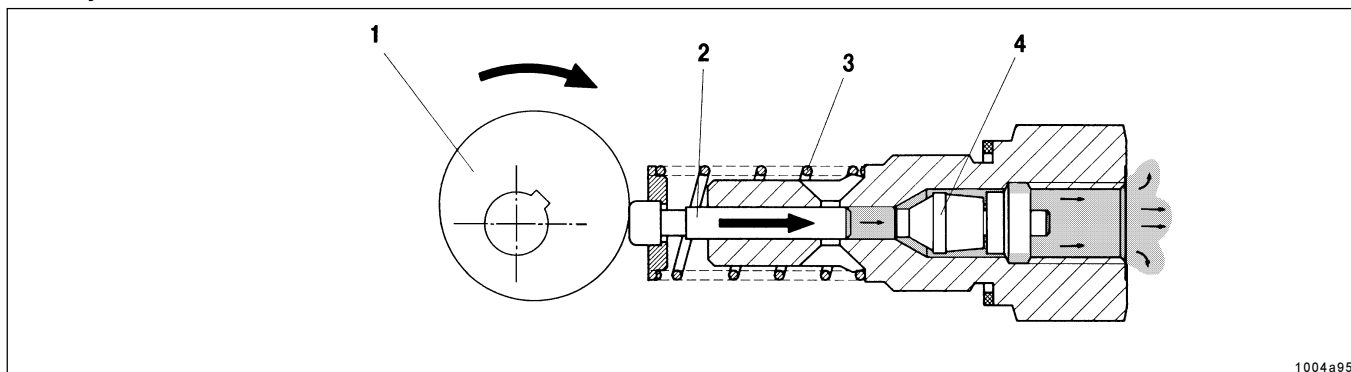


Fig. 6 - The pump element dispenses lubricant

- | | |
|---------------|-----------------|
| 1 - Eccentric | 3 - Spring |
| 2 - Piston | 4 - Check valve |

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Check valve

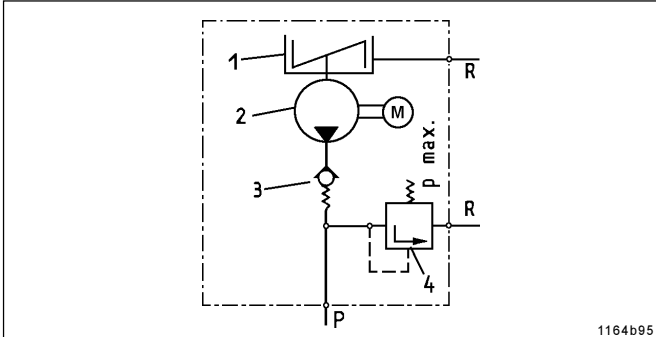


Fig. 7 - Hydraulic diagram of the pump

- The check valve 3, fig. 7 or 4 fig.5 and 6:
 - closes the pressure line during suction stroke
 - prevents the lubricant from flowing back to the housing or reservoir

- 1 - Reservoir with stirring paddle
- 2 - Pump
- 3 - Check valve, spring-loaded
- 4 - Pressure limiting valve
- R - Return line
- P - Pressure line

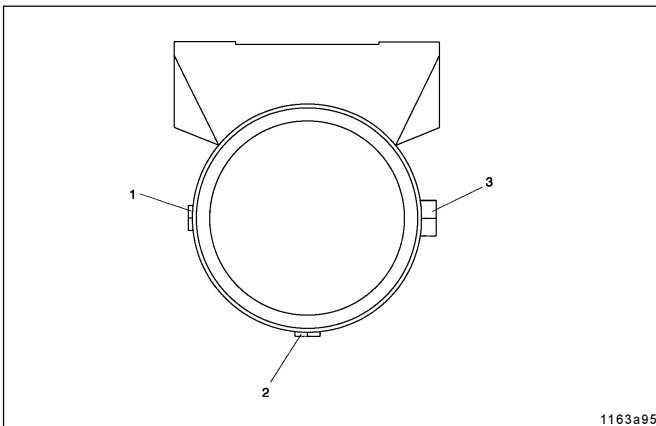


Fig. 8 - Arrangement of the pump element

Arrangement of the pump elements

- If several pump elements are to be installed, the installation arrangement shown in Fig. 9 must be adhered to.
- If there is only **one** pump element, it can be installed in **any** position. Standard position is no. 3.
- If there are two elements, install one in position 3 and the other in position 1.

Pump Element with adjustable Lubricant output



Fig 9 - Adjustable Pump element

- The mode of operation (suction and supply phase) is the same as that of the pump elements with an invariable lubricant output.
- The lubricant outputs are adjustable from 0.04 to 0.18cm³/stroke, or 0.7 to 3 cm³/min.
- The pump elements are factory-adjusted to the maximum lubricant output; the adjusting dimensions „S“ should be 29 ± 0.1 mm.

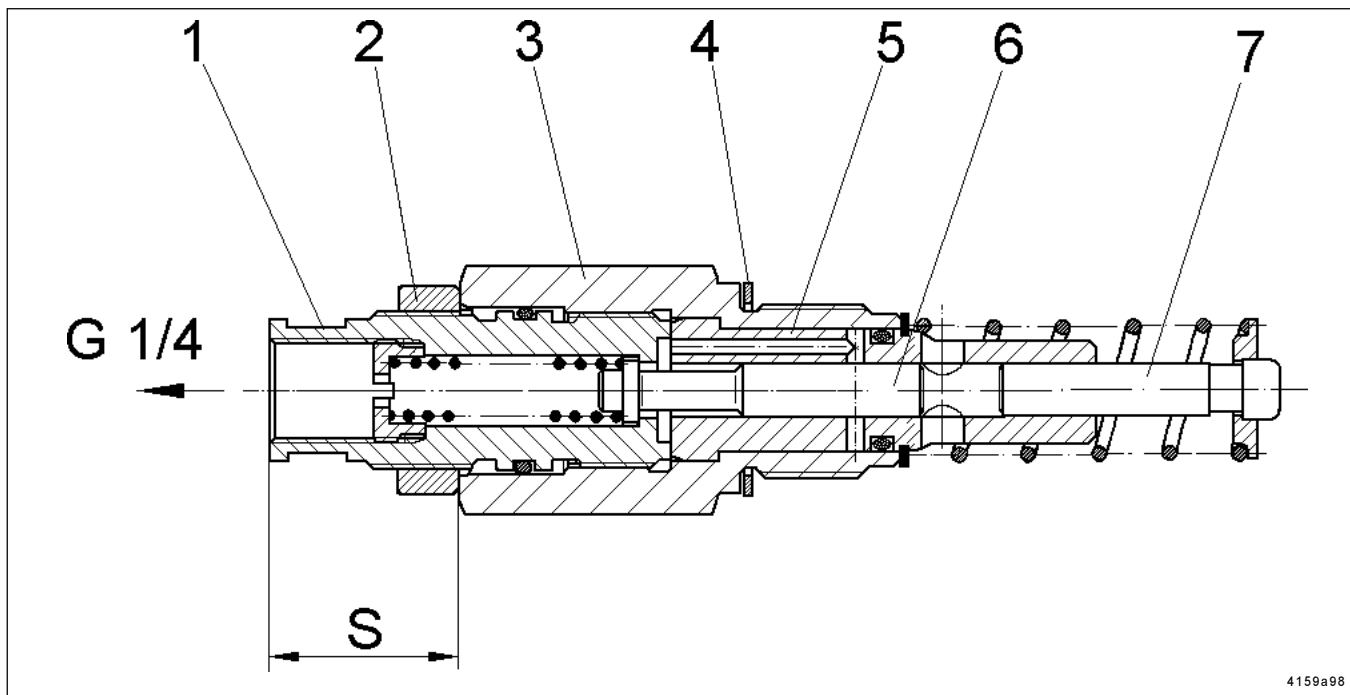


Fig. 10 - Sectional view: adjustable element

- | | | |
|--|-----------------------|---------------------|
| 1 - adjusting spindle SW 16
(with over flats) | 3 - pump element body | 6 - control piston |
| 2 - counter nut SW 24 | 4 - gasket | 7 - delivery piston |
| | 5 - pump cylinder | S - dimension |

Setting of adjustable pump elements

- Unscrew the coupling nut for fixing the safety valve
- Loosen counter nut (2, Fig. 10) while holding in position pump element body (3) by means of a second wrench.
- Change the position of the adjusting spindle (1) by means of a wrench.

turning clockwise = decreasing piston
turning counterclockwise = increasing piston

- The dimension „S“ (see Fig. 10) for the desired lubricant output can be ascertained by using the delivery diagram shown in Fig. 11.
- The pump elements are factory set to maximum lubricant output.

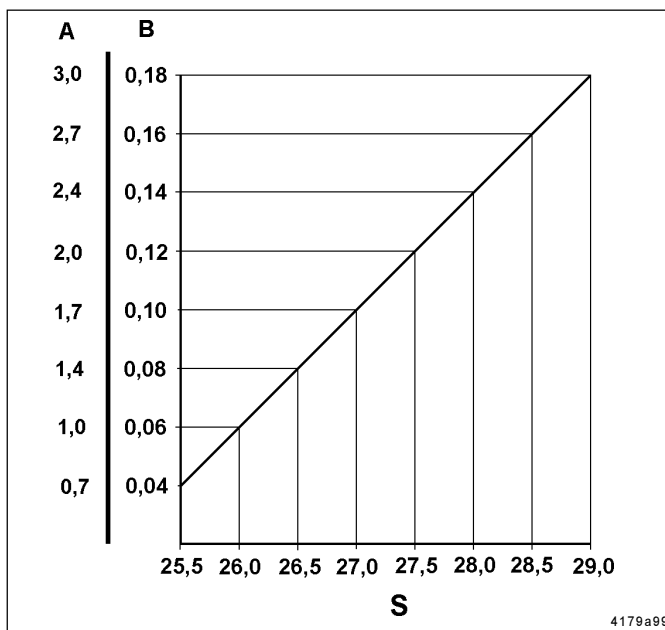


Fig. 11- Diagram for lubricant output
A = Lubricant output cm³/min B = Lubricant output cm³/stroke
S = Dimensions

Retrofit adjustment of maximum lubricant output:

Note: In order to ensure that the lubricant output setting will be as exact as possible, first the actual dimensions „S“ of the max. lubricant output must be ascertained as follows. The measured difference from the nominal value 29 must be considered for all other settings values (e.g. ± 0.1).

- Unscrew the adjusting spindle (1, Fig 10) from the pump element body (3) until „S“ is approx. 30 mm.
- Screw counter nut (2) onto stop collar of the adjusting spindle (1)
- Screw adjusting spindle (1) with counter nut (2) into pump element body (3) until stop.

Adjusting of small lubricant output:

- Before the pump element can be adjusted to small lubricant output, the dimension „S“ for max lubricant output must be ascertained, and the difference from the nominal value 29 must be transferred to any desired settings between 25.5 ... 28.5.

- Dimension „S“ must be adjusted to the desired value in accordance with the delivery diagram (Fig. 11).

Note: At maximum steering „S“ is 29 ±0.1 mm.

Pressure Relief Valve

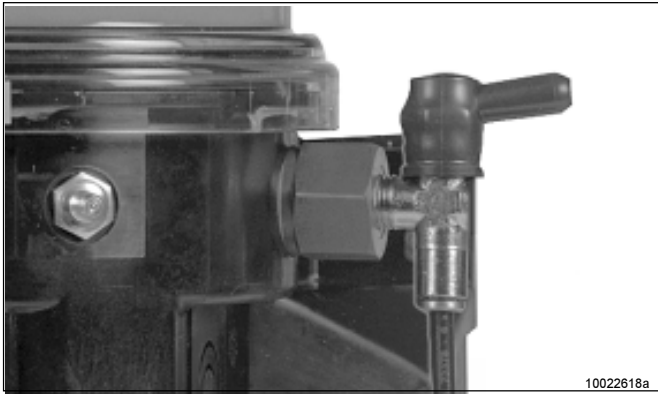


Fig. 12 - Pressure limiting valve

Pressure relief valve without grease return

Important! Each pump element must be secured with a pressure relief valve.

- The pressure relief valve
 - limits the pressure build-up in the system
 - opens at an overpressure of 250 or 350 bar depending on the pressure relief valve design.
- If lubricant is leaking at the pressure relief valve, this indicates that the system is malfunctioning.

Note: The pumps model 203 are equipped without pressure relief valve. When ordering the pump, order the pressure relief valve separately. See the Parts Catalog under Pressure relief valves.



Fig. 13 - Pressure limiting valve with grease return

Pressure relief valve with grease return (optional)

If the system is blocked, grease will leak from the pressure relief valve. This grease quantity is returned to the reservoir.

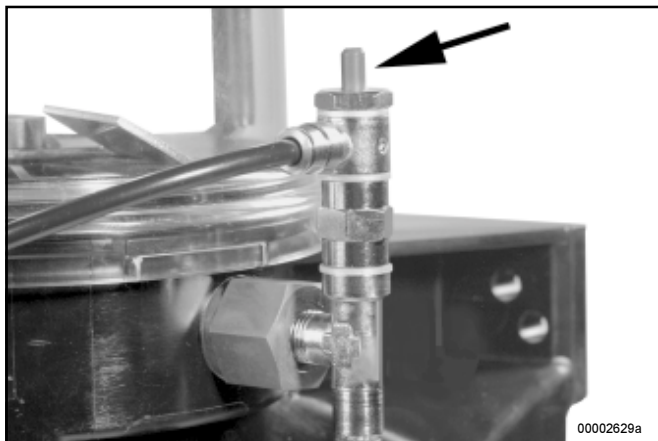


Fig. 14 - Fault indication in the case of a blockage

In the case of a blockage in the system, the grease pushes out the red pin at the pressure relief valve, thus indicating that there is a fault.

Return Line Connection

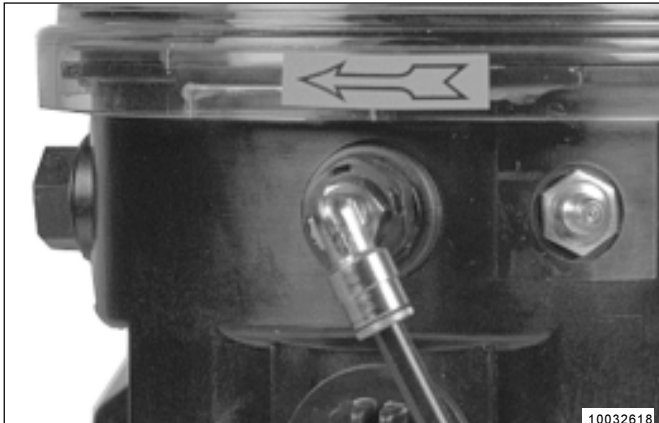


Fig. 15 - Return line connection

The lubricant quantities which cannot be dispensed by the metering device must be returned to the pump via the return line connection (Fig. 15).

Low-Level Control (optional)

Pump for Grease

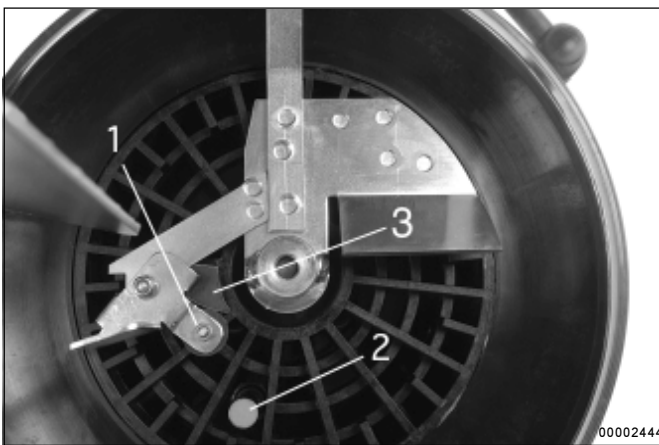


Fig. 16 - Switching parts of the low-level control

- 1 - Guiding plate with round solenoid
- 2 - Electromagnetic switch (at stirring paddle)
- 3 - Control cam

When the reservoir is filled

- The stirring paddle rotates **clockwise** during the operating time.
- Due to the rotating motion of the stirring paddle in the lubricant the pivoting guiding plate with the round solenoid, item 1 Fig.16, is pressed backwards. The solenoid moves toward the center of rotation of the stirring paddle. The electromagnetic switch item 2 **cannot** be activated.
- Control cam item 3 guides the round solenoid with the pivoting guiding plate automatically outwards, in the direction of the reservoir wall. After the lubricant has left the control cam, it flows against the guiding plate, thus displacing the solenoid again onto the center of rotation of the stirring paddle.

When the reservoir is empty

- During the rotating motion of the stirring paddle there is no backpressure from the lubricant. The guiding plate with the round solenoid no longer moves towards the center of rotation of the stirring paddle. After control cam 3 has been overtravelled, the solenoid remains in the outer position and overruns electromagnetic switch 2. The solenoid activates the electromagnetic switch contact-free, thus triggering a low-level signal.
- The flashing frequency in the case of printed circuit board 236-13862-1 (V10-V13) and in the case of pumps without control units depends on the motor speed.

Magnetic floating switch

- The electromagnetic switch is activated contact-free and without wear by the magnetic field of the solenoid fitted to the float.

Note: The life of the magnetic circuit breaker strongly depends on the conditions under which it is loaded. Since the data relative to the maximum switching capacity refer to strictly resistive loads, which cannot be always guaranteed in practice, it is necessary to take the corresponding contact protection measures in the case of deviating loads.

Technical data:

- Maximum switching capacity: 60 VA
- Maximum switching voltage: 230 V
- Current switched: 3 A

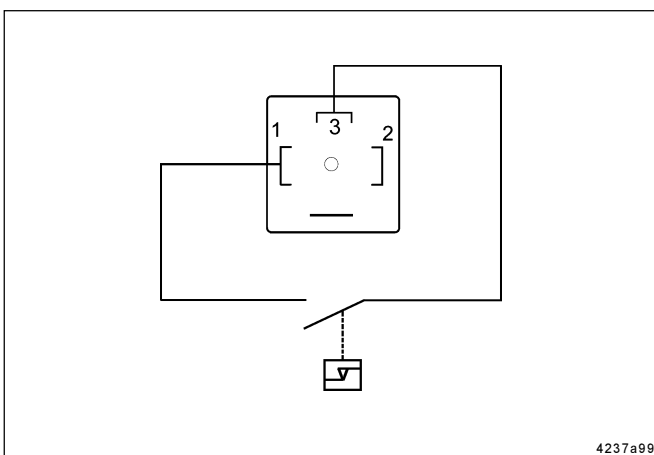


Fig. 17- Connecting diagram, pump for grease, magnetic floating switch

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Pump with follower plate in the reservoir



Fig. 18 - Pump 203, 4 l reservoir, follower plate and contact rod

Reservoir full or empty

- The contact rod 2, fig. 18, possesses two points of contact. On the bottom for the low-level indication and on the top for the high-level indication. The upper contact point can be connected optionally. A solenoid 4, which will trigger a signal when passing a contact point proximity-type, is integrated in the follower plate. If the follower plate moves within these two contacts, no signal will be triggered, i.e. the pump is full. As soon as the follower plate reaches the bottom position, a low-level signal will be effected.

- 1 - square type plug for full and low-level control
- 2 - contact rod
- 3 - spring
- 4 - magnet
- 5 - follower plate

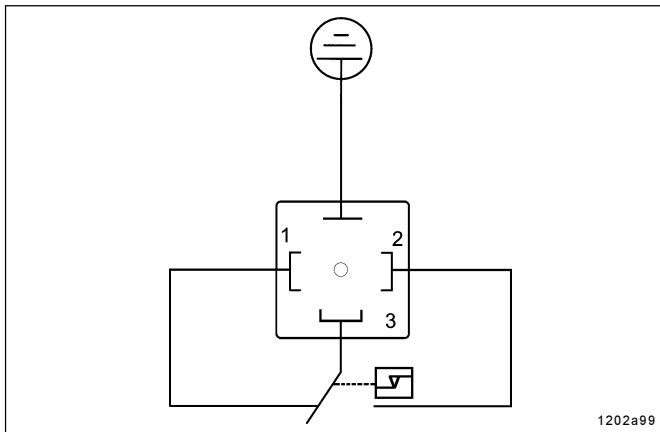


Fig. 19 - Connection diagram, pump for oil, magnetic floating switch

Contact Protection Measures

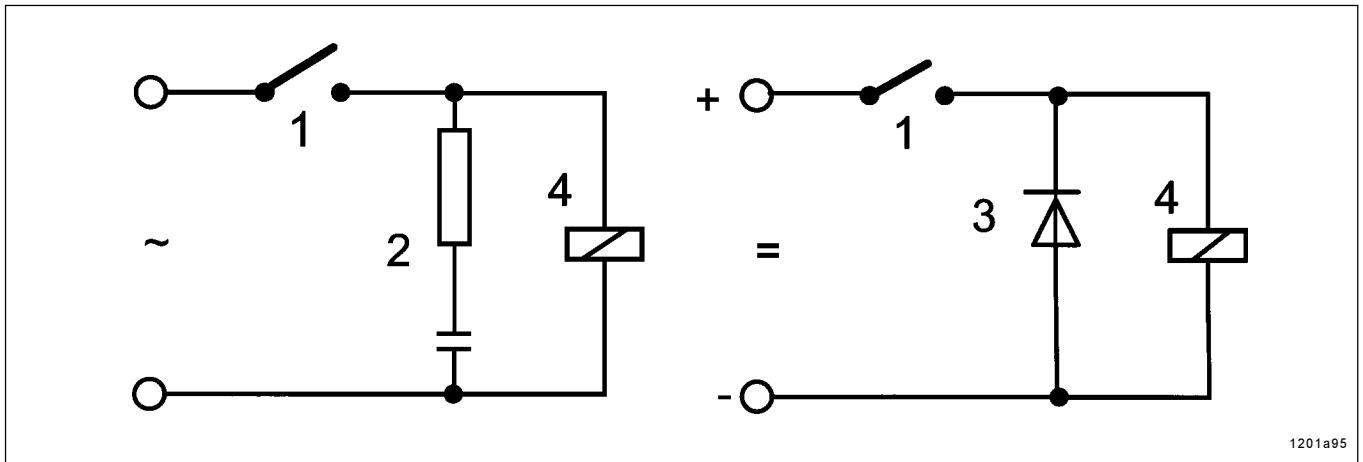


Fig. 20 - Contact protection measures

- 1 - Electromagnetic switch
- 2 - RC element
- 3 - Diode
- 4 - Load

Note: The life of the electromagnetic switch strongly depends on the conditions under which it is loaded. Since the data relative to the maximum switching capacity refer to strictly resistive loads, which cannot be always guaranteed in practice, it is necessary to take the corresponding contact protection measures in the case of deviating loads.

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Control p. c. b. V10 - V13 *

Mode of Operation

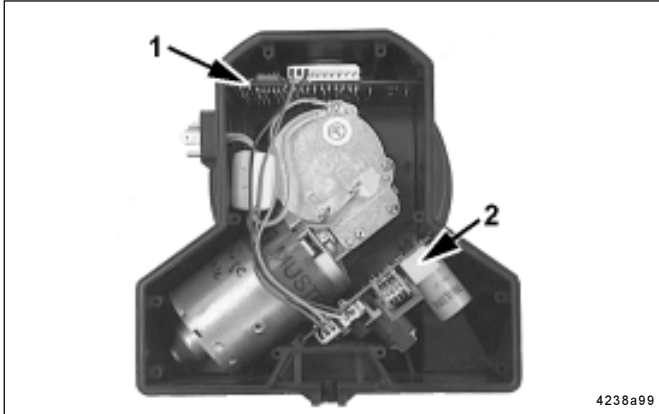


Fig. 21 - Printed circuit board in the pump housing.

- The printed circuit board 1 fig. 21 and the power supply board 2 are integrated in the pump housing.

- 1 - printed circuit board
- 2 - power supply board

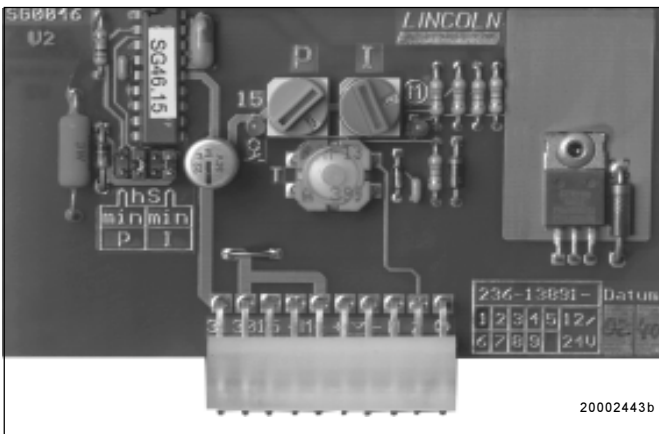


Fig. 22 - Printed circuit board 236-13891-1

- The printed circuit board automatically controls the sequence of the pause and operating times of the model 203 central lubrication pump as a function of the vehicle or machine working hours t_B , see fig.23.
- The sequence of the pause and operating times is activated when the machine contact is switched on .

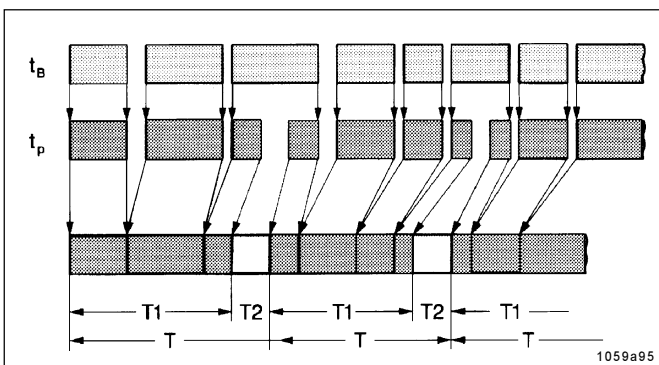


Fig. 23 -Time sequence diagram

- t_B - Working hours
- t_P - Various pause times
- T - Lubrication cycle
- T1 - Stored pause times
- T2 - Operating times

- A lubrication cycle consists of one pause time and one operation time. Once the pause time has elapsed, the operating time starts to run. This lubrication cycle is repeated permanently after the machine or vehicle has been put into operation .
- During the operating time the pump element dispenses the lubricant to the Lubrication points via progressive metering devices.

* See the respective model designation on the pump nameplate e.g. P203 - 2XN - 1K6 - 24 - 1A1.10 - V10

The pause time

- determines the frequency of the lubrication cycles within a working cycle;
- is started and stopped via the machine contact or driving switch;
- is adjustable.
- When the machine contact or the driving switch is switched off, the pause times which have already elapsed are stored and added up (refer to T1, Fig.23) until the time which has been set on the blue rotary switch (Fig.26) is reached.
- The pause time setting may be different for each application. It must be adjusted in accordance with the respective lubrication cycles. Also see "To set the pause time".

The operating time

- depends on the system's lubricant requirement
- is adjustable
- is finished when the machine contact or the driving switch is switched off.
- When the machine contact or driving switch is switched off, the operating times which have already elapsed are stored and added up until the time which has been set on the red rotary switch is reached. After this, the lubrication cycle starts again.
- The operating time setting may be different for each application. It must be adjusted in accordance with the respective lubricant requirement. Also see "To set the operating time".

Time storage

- When switching off the operating voltage, the times already expired are saved for an unlimited duration.
- When the power supply is switched on again the printed circuit board continues to operate from the point where it had been interrupted.

Time Setting



Figure 24- The cover to access the printed circuit board has been removed

* To set the pause or operating time, remove the cover on the pump housing

Note : To reset a jumper (see fig 26 or 28), remove the printed circuit board .

Important: After having set the pause time or operating time, screw the cover on the pump house again.

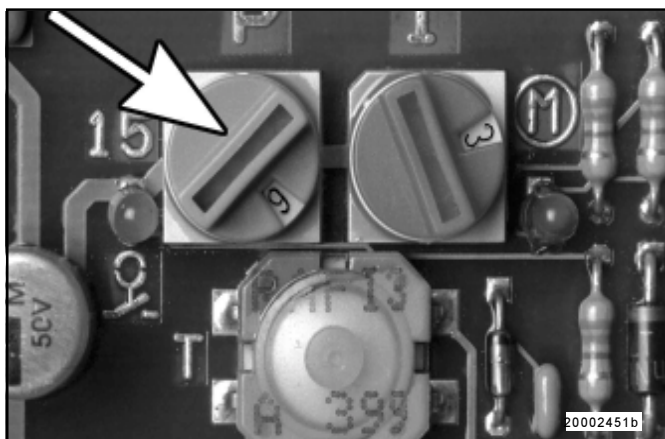


Fig 25 :Rotary switch - Pause Time

To set the pause time

- The pause time can be set to 15 different settings by means of the **blue rotary switch**

Time ranges: Minutes or hours

Switch time	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Minutes	4	8	12	16	20	24	28	32	36	40	44	48	52	56	60
Hours	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15

Caution: At an operating voltage < 120 VAC, the pause time must not fall below 16 minutes (pos.4).

Note: When the switch is on "0" a fault is shown at the right hand LED 3, see fig. 29.
 At the same time the factory-set pause time is accepted.

Factory Setting

Rotary switch on6 hours
 or..... 24 minutes

- The time ranges can be modified by replugging the jumper (Fig.27) on the printed circuit board.

	Pause time	Operating time
V10	1 - 15 h	2 - 30 min
V11	1 - 15 h	8 - 120 s
V12	4 - 60 min	2 - 30 min
V13	4 - 60 min	8 - 120 s

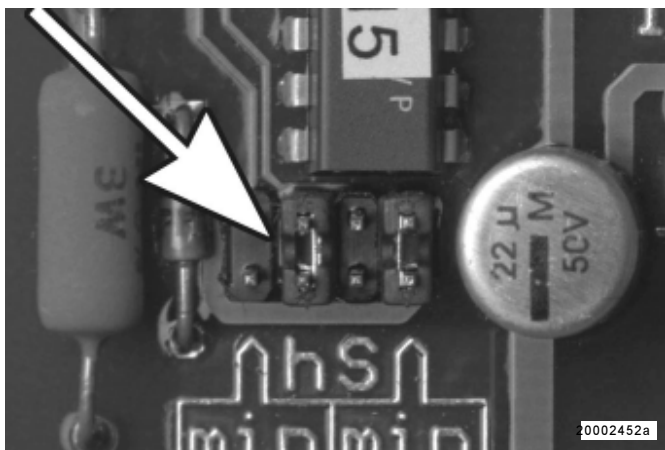


Fig. 26 - Preselection of the time range

Subject to change without notice

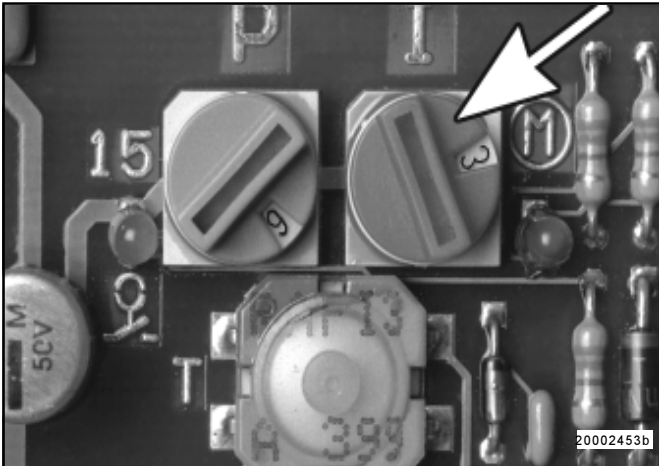


Fig.27- Rotary switch -operating time

To set the operating time

- The operating time can be set to 15 different settings by means of the red rotary switch.

Time Ranges : Seconds or minutes

Switch Position	1	2	3	4	5	6	7	8	9	A	B	C	D	E	F
Seconds	8	16	24	32	40	48	56	64	72	80	88	96	104	112	120
Minutes	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30

Note: When the switch is on "0" a fault is shown at the right-hand LED 3 Fig. 29. At the same time the factory-set operating time is accepted.

Caution: At an operating voltage < 120 VAC, the operating time must not exceed 8 minutes (pos.4).

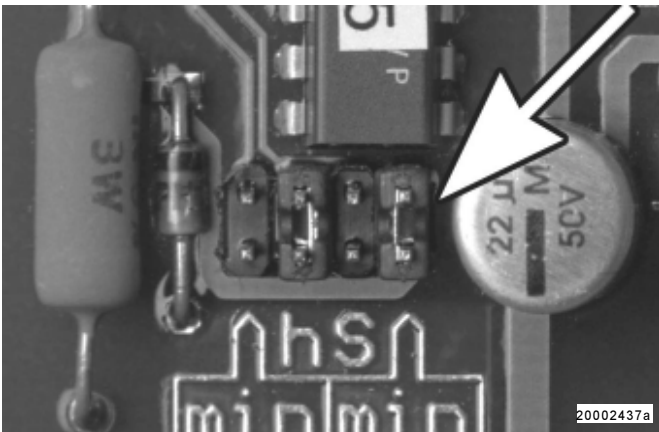


Fig. 28 - Preselection of the time range

Factory Setting

- The time ranges can be modified by replugging the jumper on the printed circuit board.

Rotary switch on 6 minutes
 or 24 seconds

Fault indication

Rotary switch set at „0“

- When one of the rotary switches 2, 3 Fig. 29 is on the „0“ setting a fault is shown at the right-hand LED 3.
- The fault is indicated by 4 flashes of the LED.
- The pump motor also runs according the flash frequency. If the warning is ignored the controller automatically adopts the **factory-set** values for the operating or pause time

Pushbutton 5 Fig. 29 continuously actuated (short circuit)

- If a short circuit occurs at the pushbutton or is present at the external illuminated pushbutton Fig.13 or at the connecting parts a fault is shown at the red LED 3,
- The fault is indicated by 3 flashes of the LED when the voltage supply is switched on.
- The motor of the pump also runs according to the flash frequency.

Subject to change without notice

Repair

- The defective printed circuit boards should be suitable packed and returned to the factory
- **If the printed circuit board must be replaced, a model V 10 will always be delivered**
- Before installing another printed circuit board take care that the setting of the jumper or that of the operating/pause time is the same as on the old printed circuit board.

Operational Test / To Trigger an additional lubrication cycle

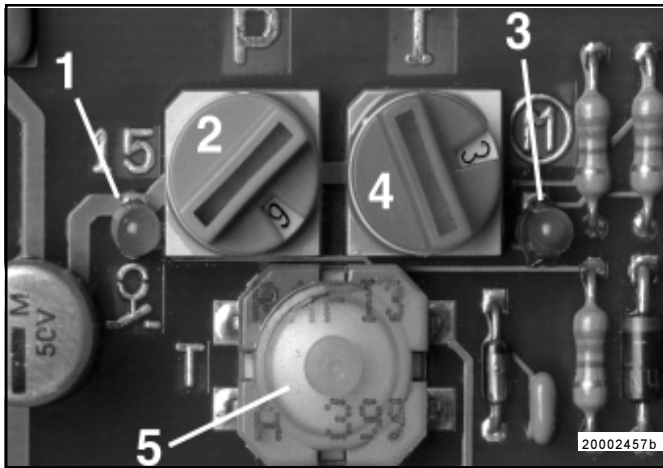


Fig. 29 - LED on the printed circuit board

- 1 - LED, left hand
- 2 - Rotary switch, pause time
- 3 - LED, right hand
- 4 - Rotary switch, operating time
- 5 - Push button for an additional lubrication

- To check the pump operation it is possible to perform an operational test.
- To check whether power is applied to the printed circuit board, observe whether the LED 1 Fig. 29 is lit.
- * Press pushbutton 5 on the printed circuit board (> 2 seconds) until the right-hand LED 3 lights up.
- A shorter pause time elapses, followed by a normal lubrication cycle.
- Additional lubrication cycles can be triggered at any time.

Maintenance, Repair and Tests

Maintenance

- The maintenance is essentially limited to refilling the reservoir with clean lubricant in good time. However, check regularly whether the lubricant is really dispensed to all the lubrication points.
- Also check the main lines and lubricant feed lines for damage and replace them, if necessary.

Note: Whenever work is done on the centralized lubrication system, particular attention should be paid to absolute cleanliness. Dirt in the system will cause problems.

- For cleaning the system use benzine or petroleum. Do not use tri-, perchloroethylene or similar solvents. Also do not use polar organic solvents such as alcohol, methylnacohol, acetone or similar

Pump Filling



Fig. 29 - Filling up the reservoir

- 1 - Filler fitting
- 2 - Filler connection for cartridges

2 l, 4 l, 8 l - Behälter

Behälter über den Befüllnippel 1, Abb. 30 oder falls vorhanden, über die Einfüllöffnung von oben bis zur „Max.“ Markierung füllen.

4 l, 8 l - Behälter mit Folgeplatte

Behälter über den Befüllnippel 1, Abb. 30 oder den Befüllanschluß 2 bis zur „Max.“ Markierung füllen.

It is possible to use greases up to penetration class NLGI 2 or mineral oils of at least 40 mm²/s (cST).

Important! The grease or oil must be free from impurities and must not be liable to change its consistency in the course of time.

Attention: If the pump is filled via the upper filling opening, switch off the power supply before starting filling.



Attention: When filling the reservoir by means of pumps with a large delivery volume do not exceed the max. filling mark. Risk of bursting if the reservoir is overfilled.

Repair

Pump



Switch off the voltage supply before servicing

- Use only original LINCOLN spare parts for repair on the pumps.
- The pump should be returned to the factory for warranty work or major repairs.
- Defective printed circuit boards should be suitably packed and returned to the factory.

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Note: If the reservoir has been completely emptied, the pump may require until 10 minutes before it operates with its full output.

Replace the pump element

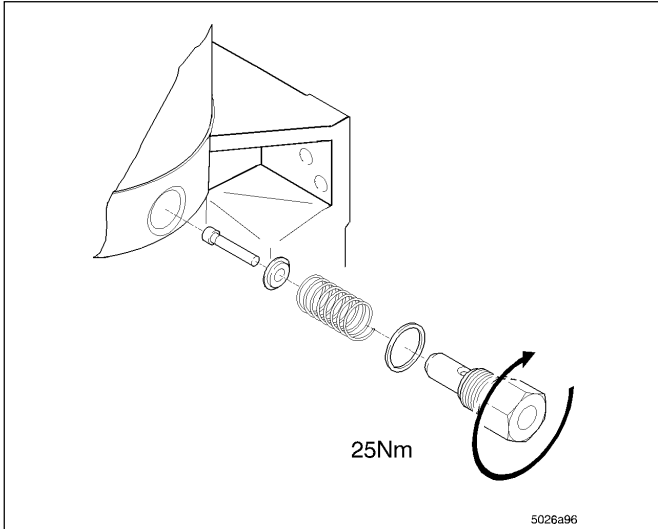


Fig. 30 - Replacing the pump element

- * Remove the pressure relief valve from the pump element
- * Unscrew the pump element. Take care that the piston, the pull-back spring and the washer are not left lying in the grease, otherwise the reservoir must be disassembled in order to remove these pieces.

Important: Do not leave the piston, spring and washer in the housing because they may block the motor.

- * Install a new pump element and a new sealing ring

Note: Pump element with adjustable lubricant output is set to the same output as the old pump element

Tests

Operational Test / Triggering an Additional Lubrication Cycle

- To check the pump operation it is possible to perform an additional test. Refer to the Technical Description of the respective printed circuit board.

To Check the Pressure relief valve

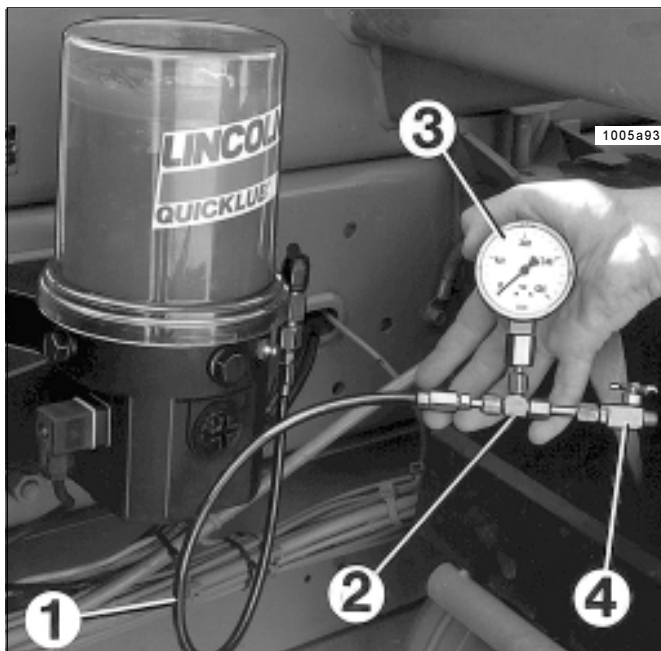


Fig. 31 - To check the safety valve

- 1 - Hose line, min.length 1m
- 2 - T-piece
- 3 - Pressure gauge
- 4 - Relief cock

1st option

- * Connect the pressure gauge (0-600 bar; 0-8708 psi) to the pressure relief valve (Fig. 31).
- * Trigger an additional lubrication cycle.


2nd option

- * Connect the manual pump of the pressure and checking set 604-36879-1 to the pressure relief valve and check the opening pressure by means of the manual pump.
- * The pressure relief valve should open at a pressure of 250 or 350 bar depending on its design.

Important : Do not connect the pressure gauge directly to the pump element. High pressure may exceed the above mentioned range, causing the motor to stall. The motor is designed in such a way that it can stall for about 30 minutes without being damaged.

Troubleshooting

*Note: The pump operation can be checked from the outside by observing whether the stirring paddle is rotating (e.g. by triggering an additional lubrication). For troubleshooting in the case of pumps with integrated control units, please refer to the **paragraph** of the printed circuit board.*

• Fault: The pump motor does not run	
• Cause:	• Remedy:
<ul style="list-style-type: none"> • Power supply interrupted • Electric motor defective 	 <ul style="list-style-type: none"> • Check the power supply and fuses. If necessary rectify the fault and/or replace the fuses. • Check the line leading from the fuses to the pump plug. • Check the power supply to the motor. If necessary, replace the motor.
• Fault: The pump does not deliver the lubricant	
• Cause:	• Remedy:
<ul style="list-style-type: none"> • Reservoir empty • Air bubbles in the lubricant • Unsuitable lubricant has been used • Suction hole of the pump element clogged • Pump piston worn • Check valve in the pump element defective or clogged. 	<p><i>Note: If a lubricant low-level is available, the low level is indicated by the flashing light of the signal lamp in the case of pumps without printed circuit board. The flashing frequency depends on the speed of the motor.</i></p> <ul style="list-style-type: none"> • Fill up the reservoir with clean grease or oil. Allow pump to run (trigger an additional lube cycle) until the lubricant issues from all the lubrication points. <p><i>Note: Depending on the ambient temperature and/or sort of lubricant it may take 10 minutes of operation before the pump elements reach their full lubricant output.</i></p> <ul style="list-style-type: none"> • Trigger an additional lubrication cycle. Loosen the outlet fitting or the main line at the pressure relief valve. The lubricant must issue without air bubbles. <p><i>Note: When push-in type fittings are used, the high-pressure plastic hose which is under pressure cannot be easily disconnected from the safety valve. For this purpose, loosen the pressure relief valve or filling nipple on the pressure relief valve in order to relieve the high-pressure hose.</i></p> <ul style="list-style-type: none"> • Renew the lubricant. See the Lubricant List. • Remove the pump element. Check the suction hole for foreign particles. If there are any, remove them. • Replace the pump element. • Replace the pump element.

Subject to change without notice

Technical Data

Pump

Admissible operating temperature -25° C to 60° C*
Number of outlets 1, 2 or 3
Reservoir capacity 2 l, 4 l, 8 l
Refilling via hydraulic lubrication fitting or from top
Lubricant greases up to NLGI grade 2
..... mineral oils of at least 40mm²/s (cST) at 40° C
Class of protection IP6K 9K acc. DIN 40050 T9
..... UL Type 4X indoor only, 12 and 13

**Note: The pump is designed for the above mentioned temperature range. The lubricants used must still be pumpable at the temperatures mentioned above. In case of doubt, consult the lubricant manufacturer.*

Electrical data

Input

Input voltage 110 - 240 VAC, +/- 10%; 50 - 60 Hz, +/- 5%
Input current 200 mA at 230 VAC
Fuse T 1,25 A/250 V internal

Output

Output voltage internally 24 VDC +/- 1 %

Protection and monitoring

Current limiting resistant to sustained short circuit
Overload-proof yes
Idling-proof yes
Mains buffering time > 15 ms at 230 VAC

Safety VDE 085/11.93/EN 60950/ICE 950, EN 60204

Output Safety extra-low voltage (SELV)
Class of protection class 1
Discharge current < 0,25 mA (47 - 63 Hz U_{IN} max.)

EMC

Radio interference suppression VDE 0875 T 11, EN 55011 class A
Emitted interference acc. EN 50081/2
Noise immunity acc. EN 50082/2

Note: The emitted interference meets the requirements for the industrial sector, if used in the residential sector this may possibly lead to interference.

Operating Mode

Suitable for interval operation only, not for permanent operation!

Operating voltage > 120 VAC
Max. operating time 30 minutes
Min. pause time 4 minutes
Operating voltage < 120 VAC
Max. operating time 8 minutes
Min. pause time 16 minutes

Electrical connection:

Before starting, be sure that all connections are off circuit. The device may not be connected or disconnected under voltage.

The protective conductor must always be connected. For this, use a sufficient line cross section conforming to standards and ensure safe contacting.

Internal fuse

If internal fuse has to be replaced, use only the original type.

Motor:

DC gear Motor - (interference - suppressed)

Operating Voltage 24VDC
Max. Current input
24V 3 A
Speed approx. 17 rpm

Time settings for pumps with p. c. b.

Pause time, depending on the jumper position:
 4, 8, 12; to 60 minutes
 1, 2, 3...to 15 hours
 Operating time, depending on the jumper position:
 8, 16, 24;... to 120 seconds
 2, 4, 6,... to 30 minutes
 Factory setting
 Pause time6 hours
 or 24 minutes
 Operating time 6 minutes
 or 24 seconds
 see operating mode

Torsion torques

Install pump 18 Nm
 Electric motor on housing 12 Nm
 Pump element in housing 25 Nm
 Closure plug in housing 12 Nm
 Return line connector in housing 10 - 12 Nm

Weights

The weights below include the following **“individual weights”**:

- Pump kit with **one** pump element, safety valve, grease filling and power supply board (0.75 kg, 1.5 kg)
- Packing (cardboard box)
- Attaching parts
- Operating Instructions

2 l reservoir, standard design (0.75 kg)

Pump 203 without connection cable 5.6 kg
 Pump 203, version 1A 1 6.7 kg
 Pump 203, version 2A 1 7.3 kg

4 l reservoir, standard design (1.5 kg)

Pump 203 without connection cable 8.5 kg
 Pump 203, version 1A 1 9.5 kg
 Pump 203, version 2A 1 10.1 kg

8 l reservoir, standard design (1.5 kg)

Pump 203 without connection cable 8.8 kg
 Pump 203, version 1A1 9.8 kg
 Pump 203, version 2A1 10.4 kg

Pump element with fixed lubricant output

Piston diameter, K5 5 mm
 Lubricant output approx. 2 cm³/min
 Piston diameter, (standard) K6 6 mm
 Lubricant output approx. 2.8cm³/min
 Piston diameter, K7, C7 7 mm
 Lubricant output approx. 4 cm³/min
 Max. operating pressure. 350 bar
 Connection thread. G 1/4
 suitable for tube DIA 6 mm

Important! The lubricant output listed refers to grease of NLGI grade 2 measured at 20°C, backpressure 100 bar. Any differing pressures or temperatures result in different lubricant outputs. Any system design must be based on the above values.

Pump element with adjustable lubricant output

KR 0.04 to 0.18 cm³/stroke
 0.7 to 3 cm³/min
 Connection thread G¹/₄
 suitable for tube DIA 6 mm
 suitable for tube DIA 8 mm

Safety valve

SVEVT - 350 - G¹/₄ A - D6 624-28070-1
 SVEVT - 350 - G¹/₄ A - D8 624-28774-1

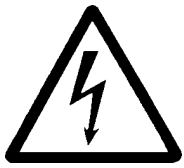
In the case of pump versions deviating from those mentioned, add the weights of the following components to the mentioned weights.

Per pump element +0.2 kg
 Per safety valve +0.1 kg

Reservoir version “Filling from top” (only 2 l)* +0.15 kg
 2 l flat-type reservoir +0.5 kg

** Note: The 4l and 8l reservoirs have the standard design “filling from top”.*

Electrical Connection Diagrams



Caution: Before starting, be sure that all connections are off circuit. The device may not be connected or disconnected under voltage. The protective conductor must always be connected. For this,

use a sufficient line cross section conforming to standards and ensure safe contacting

* Connect the cables according to the connection diagrams below.

Note: The class of protection is only guaranteed if the connection plug including the gasket is tightened.

Diagram of connections - Pump without p. c. b.

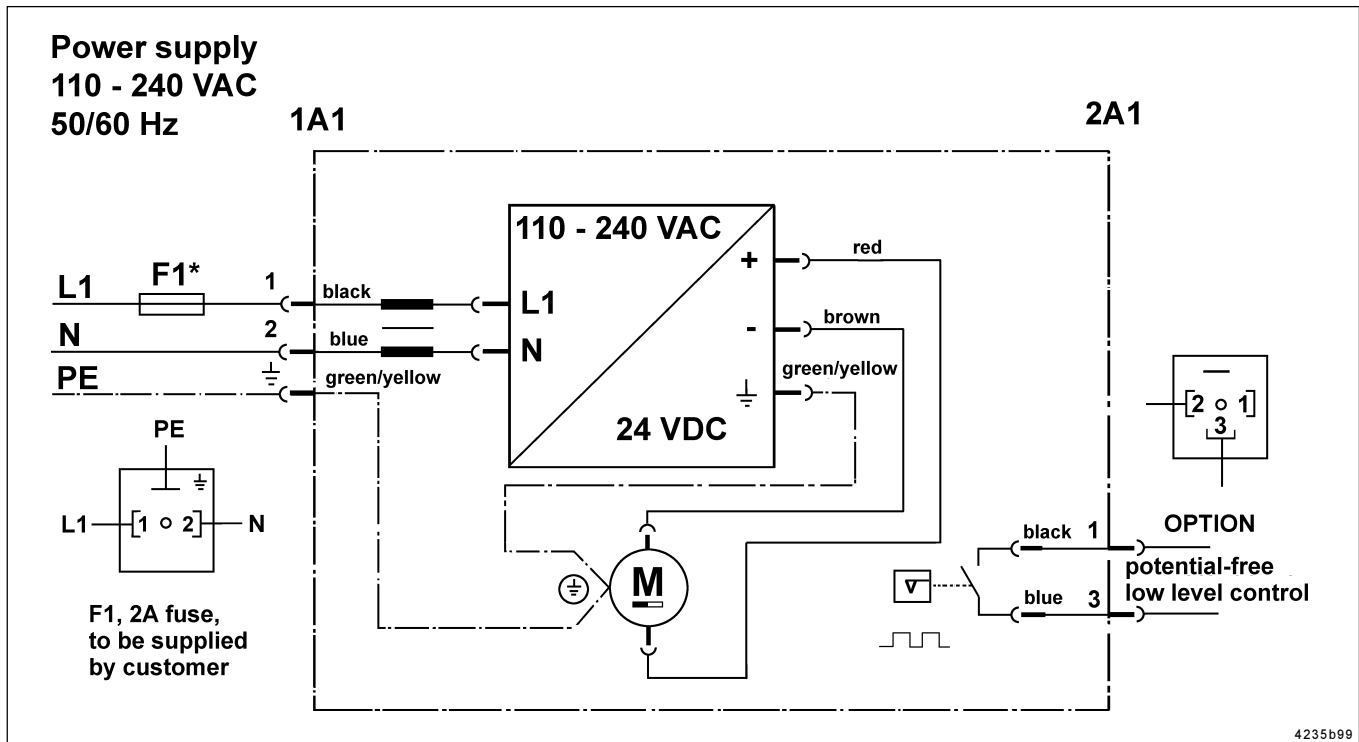


Fig. 32 - Diagram of connections of QUICKLUB 203 without p. c. b.
 Connection by means of a square type plug, DIN 43650-A

Note: For the connection of the low level control also see the diagrams of connections and contact protection measures on page 13.

Caution: Not suitable for permanent operation!

Diagram of connections - Pump with V 10 - V 13 p. c. b.

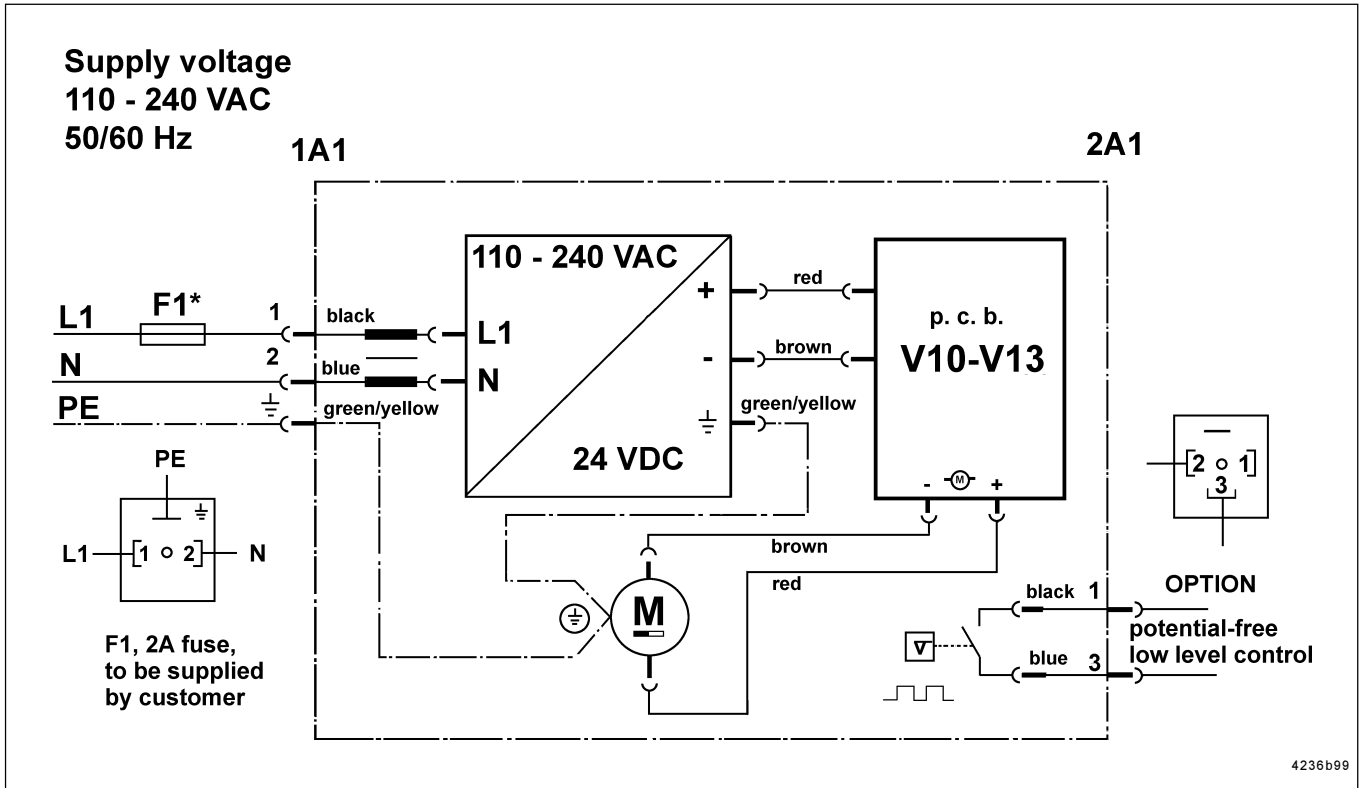


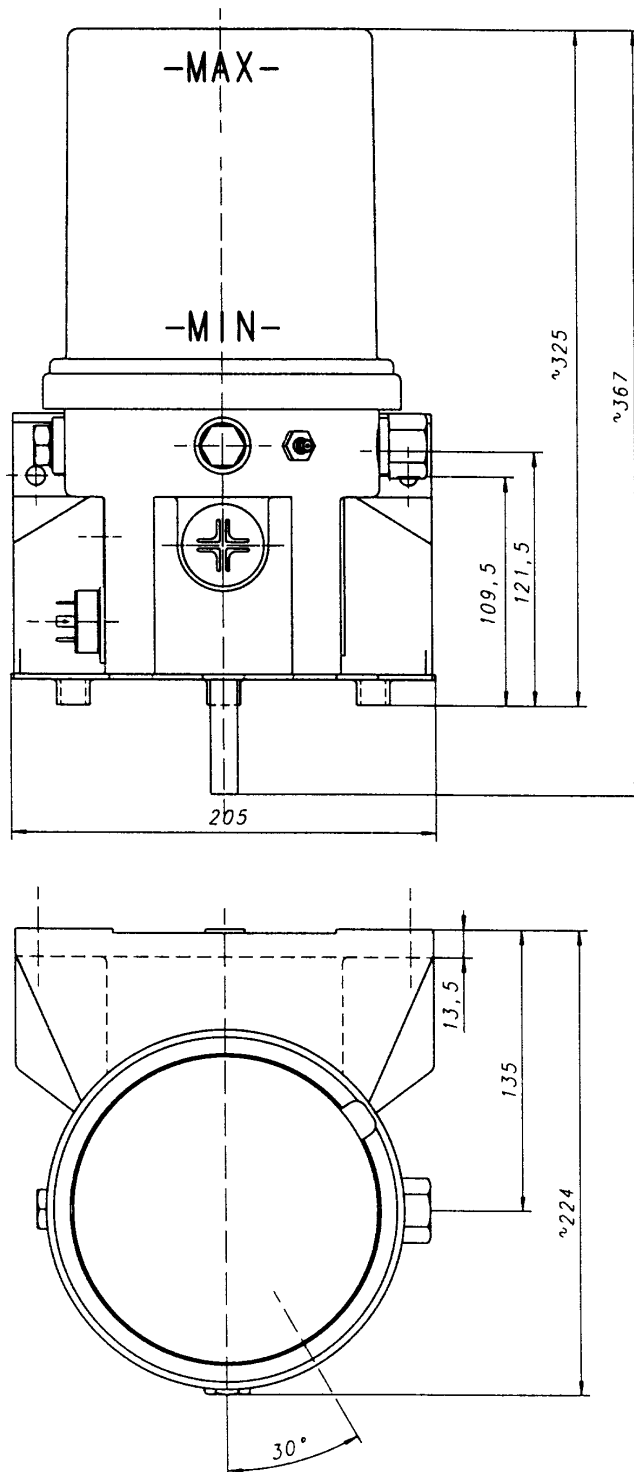
Fig. 33 - Diagram of connections of QUICKLUB 203 with p. c. b.
 Connection by means of a square type plug, DIN 43650-A

Note: For the connection of the low level control also see the diagrams of connections and contact protection measures on page 13.

Caution: Not suitable for permanent operation!

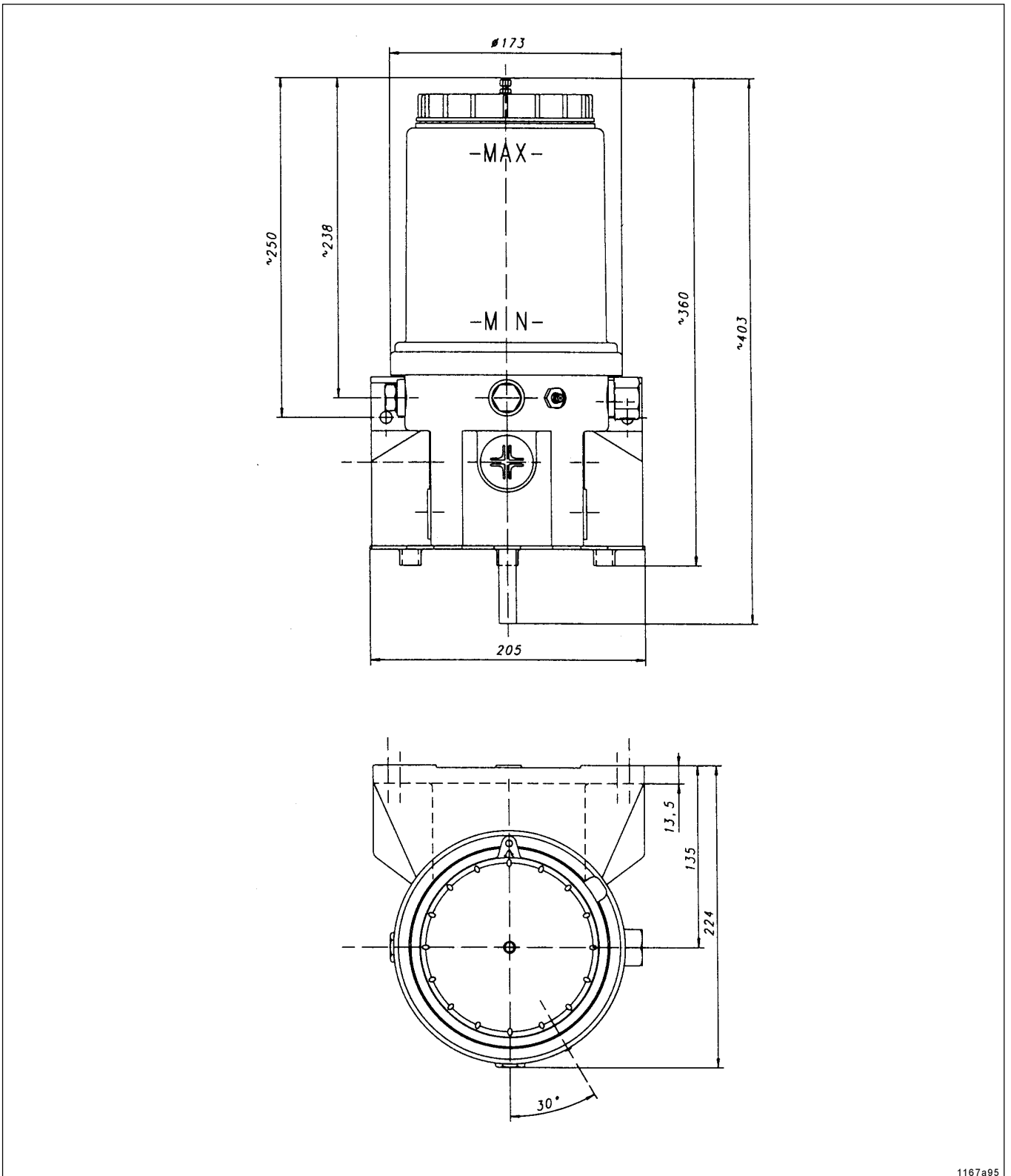
Dimensions

2 l Reservoir



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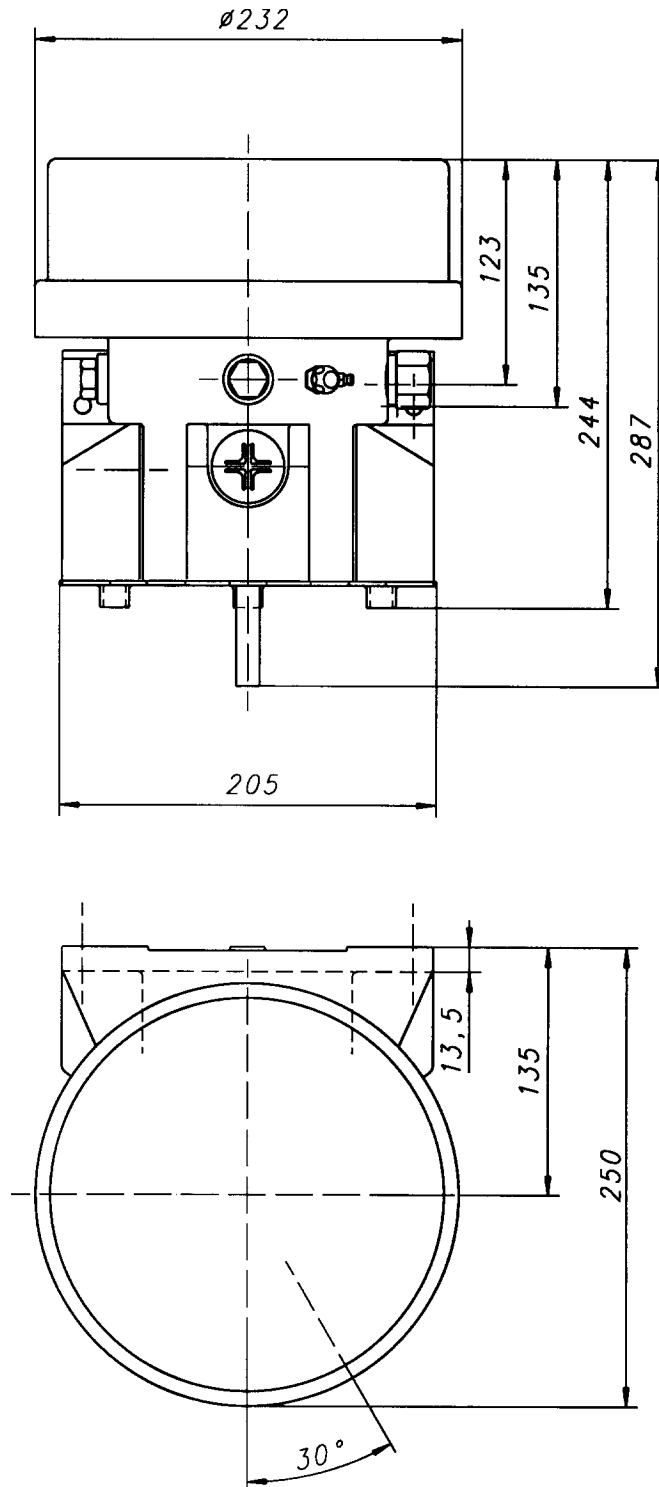
21 Reservoir with Filling from Top



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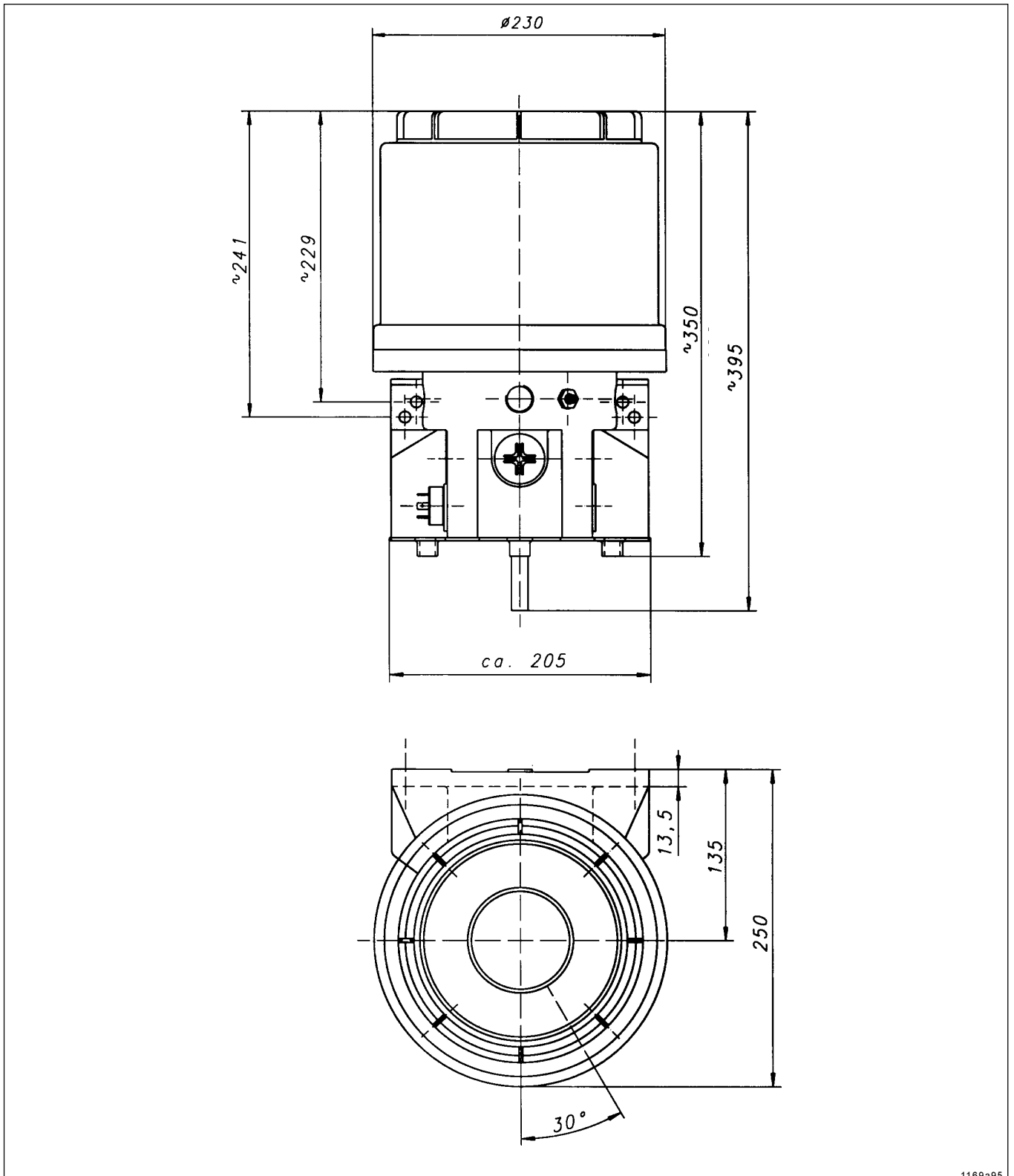
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2 l Flat-Type Reservoir



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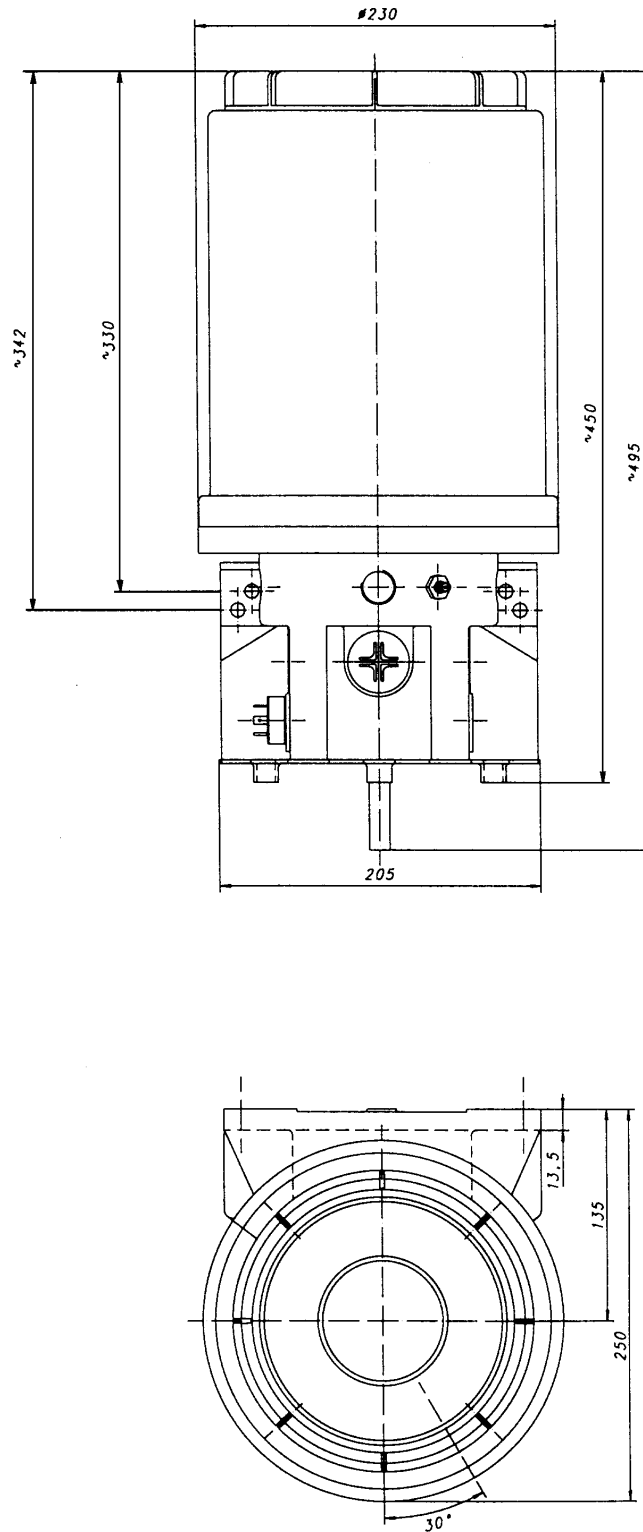
4 l Reservoir



Subject to change without notice

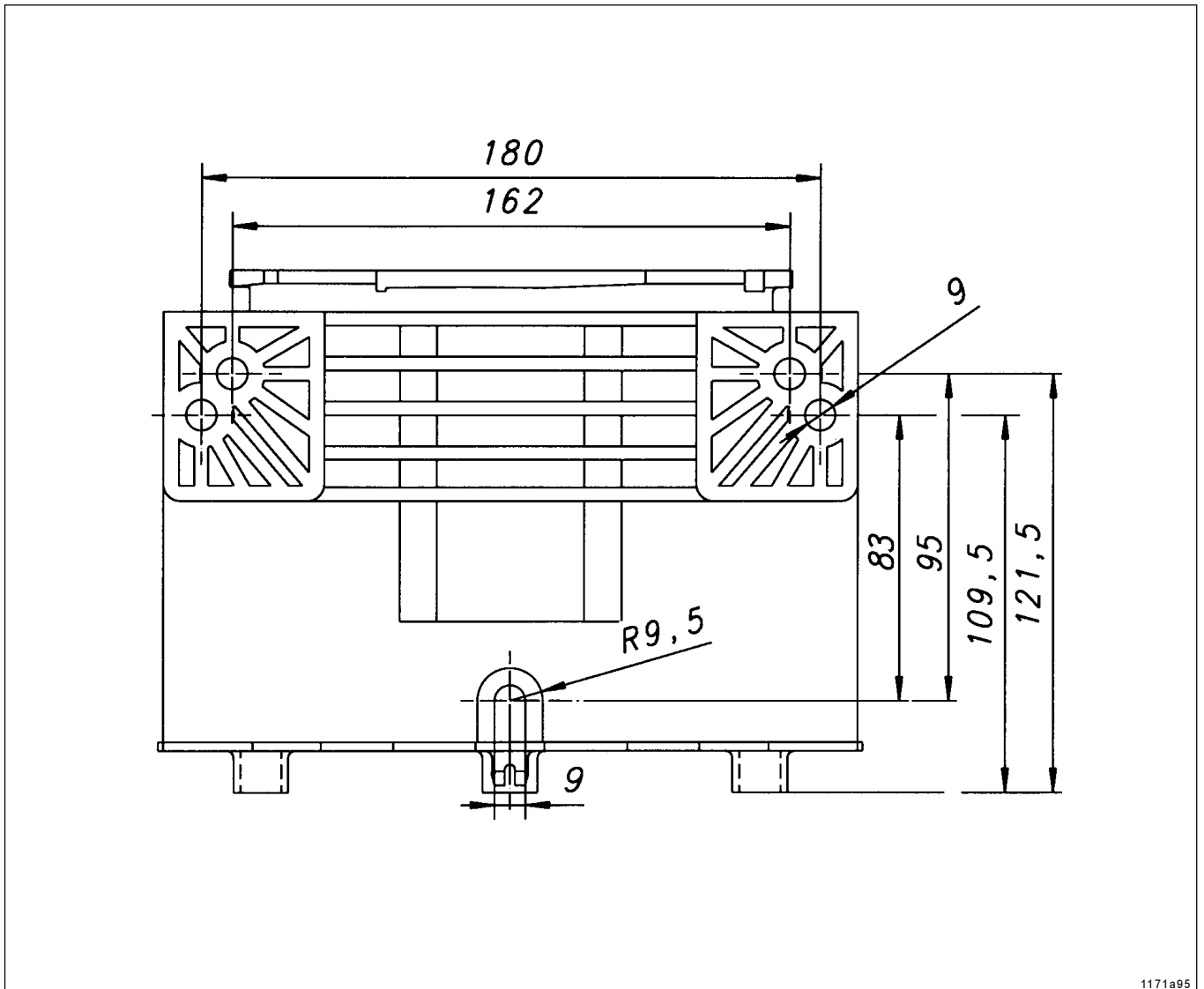
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8 | Reservoir



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Attaching Boreholes of the 2l, 4l, 8l, Pump



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Note: Tighten pump models with 2 l - flat, 4 L - and 8 L reservoir with three fastening screws (see pt .9,5)

Lubricants

The pump QUICK LUB 203 can dispense commercial greases up to NLGI grade 2 or mineral oils of at least 40 mm/s (cSt) at 40 ° C.

Important : Absolute cleanliness is essential when handling Lubricants. Impurities will remain suspended in the lubricant and cannot settle. This will result in damage to the lubrication system and thus to the bearing

Lubricating greases for QUICKLUB systems

Manufacturer	Designation	Base soap	min. delivery temperature
AGIP	F1 Grease 24	Ca	
ARAL	Multipurpose grease ZS 1/2	Ca/Li	-20 ° C
AUTOL	Top 2000	Ca	-10 ° C
AUTOL	Top 8000 W	Ca	-20 ° C
BP	Lubrication grease	Ca	
BP	C1 Lubrication grease	Ca	-20 ° C
CASTROL	CLS - Grease	Ca/Li	
ESSO	Cazar K2	Ca	
ESSO	High pressure grease	Ca	
FIAT LUBRIFICANTI	Comar 2	Li	-25 ° C
FINA	Ceran LT	Ca	-20 ° C
FINA	Ceran WR2	Ca	
FUCHS	FN 745	Ca	-25 ° C
FUCHS	LZR 2H	Li	-20 ° C
FUCHS	Renocal FN3	Ca	-20 ° C
FUCHS	Renolit HLT 2	Li	-25 ° C
KLÜBER	Centoplex 2 EP	Li	
MOBIL	Mobilgrease	Li	-30 ° C
MOLYKOTE	TTF 52	anorg. Verd.	-30 ° C
OPTIMOL	Longtime PD 2	Li	- 20 ° C
OPTIMOL	OLIT CLS	Li/Ca	- 15 ° C
SHELL	Retinax C	Ca	
WESTFALEN	Gresalit ZSA 2	Li	-15 ° C
ZELLER & GMELIN	ZG 450	Li	
ZELLER & GMELIN	ZG 736	Li	

Bio-degradable greases

Manufacturer	Designation	Base soap	min. delivery temperature
ARAL	BAB EP 2	Li/Ca	
AUTOL	Top 2000 Bio	Ca	-25 ° C
AVIA	Biogrease 1	Li	bis 0 ° C
DEA	Dolon E 2	Li	-15 ° C
FUCHS	Plantogel S2	Li/Ca	
KLÜBER	Klüberbio M32 - 82	Ca	-20 ° C

Use Lubricants with solid matter additives only after having consulted the manufacture system.