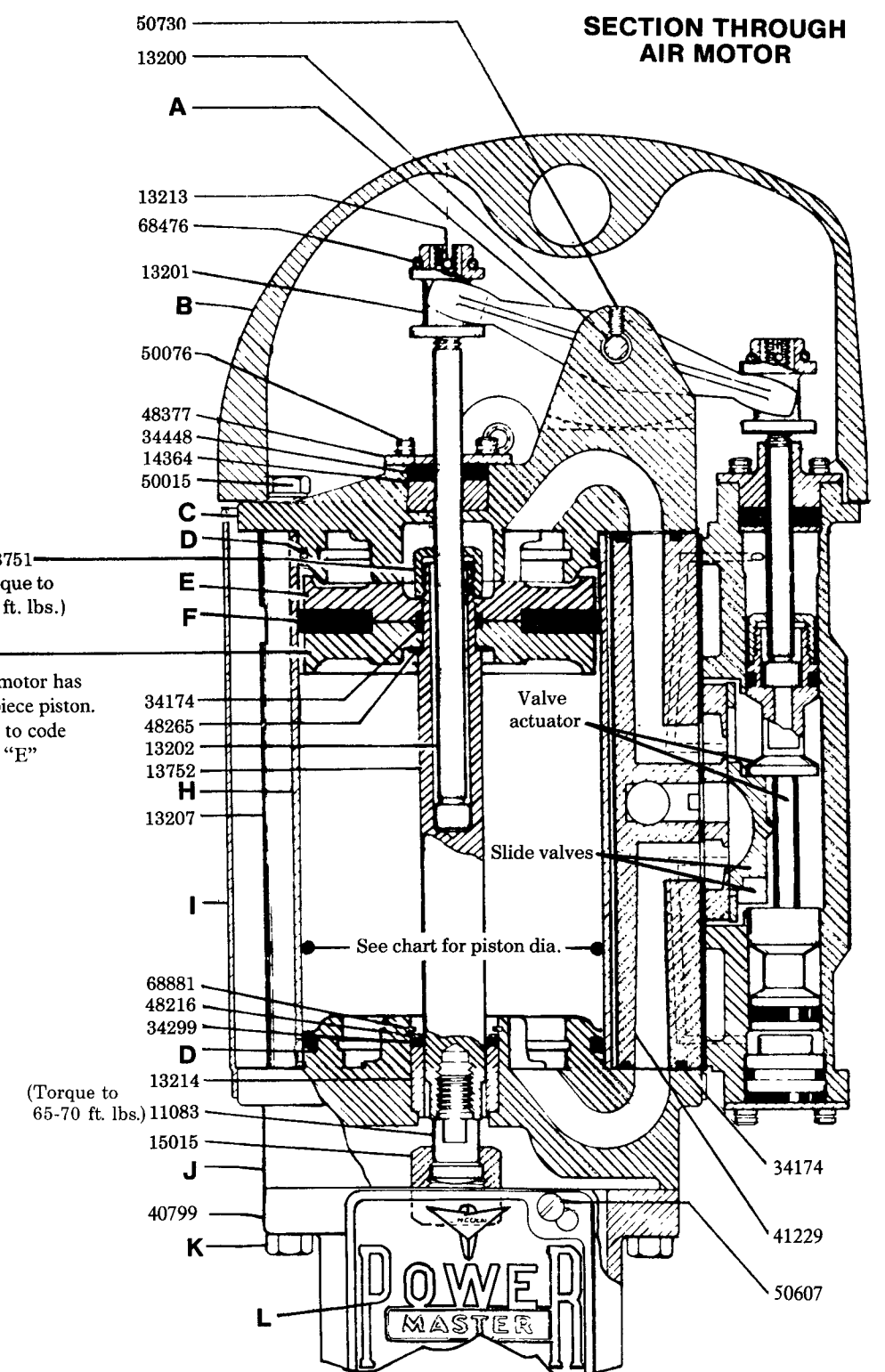


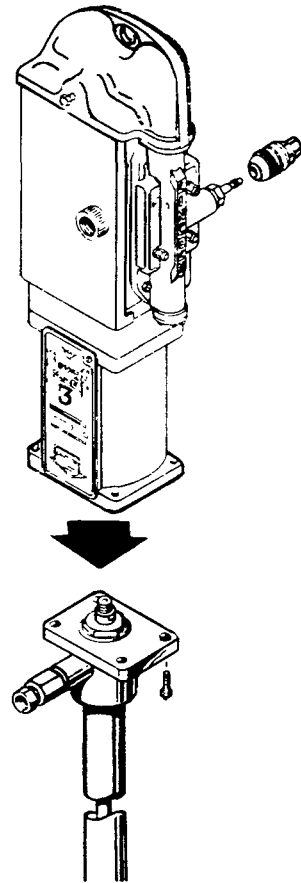
POWER & PILOT VALVES & AIR PASSAGE PORTS IN VALVE PLATE



Code	Description	Piston diameter		
		3"	4-1/4"	6"
A	Rocker arm	13203	13203	13218
B	Cover	40426	40426	40429
C	Upper cylinder head	40797	40782	40428
D	O-ring (Buna-N)	34351	34295	34455
E	Piston	40433	41228	40616
F	D-packing (Buna-N)	34321	34294	34503
G	Piston	40433	41228	—
H	Air cylinder	61603	61425	61435
I	Sleeve	360313	360313	360320
J	Lower cylinder head	40796	40783	40524
K	Screw	50124	50124	50123
L	Serial plate	65240	65239	65241

ATTACHING AIR MOTOR TO PUMP TUBE

- 1 — Tightly connect airmotor coupling nut to the pump plunger.
- 2 — Attach airmotor to the pump outlet body flange with the four bolts & nuts (hand tight) supplied with airmotor.
- 3 — Slowly cycle the pump several times, using just enough air pressure to operate the pump without stalling.
- 4 — Stop the pump on an "up" stroke and tighten the four bolts & nuts to securely fasten the airmotor to the pump tube.



SERVICE PARTS

Part	Qty.	Description	Part	Qty.	Description	Part	Qty.	Description
11083	1	Coupling stud	15015	1	Coupling nut	48473	1	Washer
13200	1	Pin	16050	1	Spacer	50015	*6	Screw
13201	2	Trip rod collar	33079	4	Gasket (Fibre)	50030	4	Screw
13202	1	Trip rod	34174	3	O-ring (Buna-N)	50076	12	Screw
13204	1	Trip rod	34297	1	Packing (Buna-N)	50172	4	Bolt
13207	2	Tie rod	34298	2	Packing (Buna-N)	50607	2	Screw
13210	1	Trip rod stop	34299	1	Packing (Buna-N)	50730	2	Screw
13211	4	Stud	34315	1	O-ring (Hycar)	51087	4	Nut
13212	4	Acorn nut	34448	2	Packing (Buna-N)	55261	4	Valve seat spring
13213	2	Pin	38077	1	Valve gasket (Buna-N)	68476	2	Retaining ring
13214	1	Spacer	40799	1	Airmotor support casting	68881	1	Retaining ring
13526	2	Adapter	41229	1	Support	69035	2	Catch
13751	1	Trip rod stop	41230	1	Valve body	92150-2	1	Guide plate
13752	1	Piston rod	48216	1	Washer	92169	1	Valves & seat
13942	1	Valve actuator	48265	1	Washer	653112	1	Coupler nipple
14363	1	Trip rod guide	48377	1	Washer	655008	1	Socket
14364	1	Trip rod guide	48379	1	Washer	655012	1	Socket

*10 required on 82736 - 6" Airmotor.

RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.