POWER-MASTER

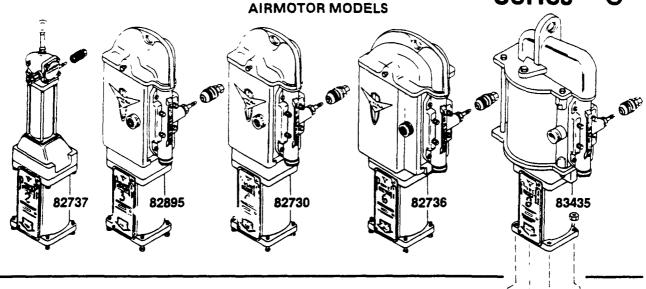
STUB PUMPTUBE

WARNING

DO NOT OPERATE
WITH COMBUSTIBLE GAS

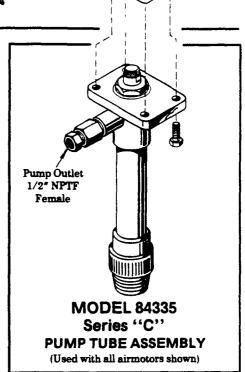
Model 84335

Series "C"



ATTACHING AIRMOTOR TO PUMPTUBE

- 1- Tightly connect airmotor coupling nut to the pump plunger.
- 2- Attach airmotor to the pump outlet body flange with the four bolts and nuts (hand tight) supplied with airmotor.
- 3- Slowly cycle the pump several times, using just enough air pressure to operate the pump without stalling.
- 4- Stop the pump on an "up" stroke and tighten the four bolts and nuts to securely fasten the airmotor to the pumptube.



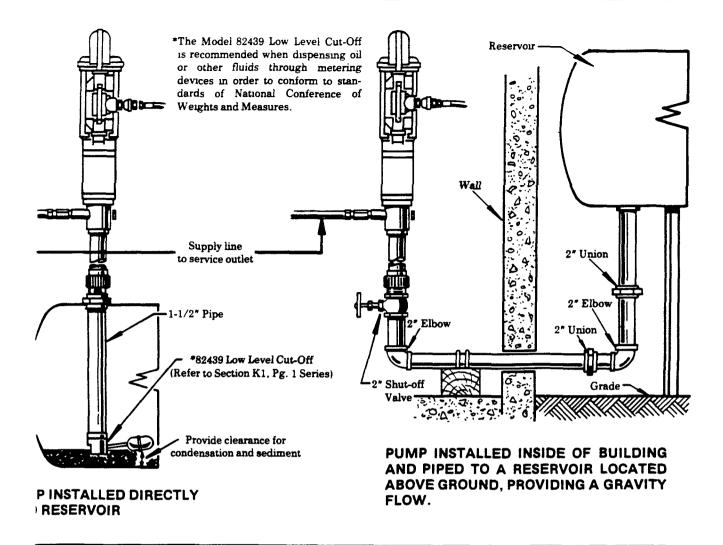
MODEL CHART								
PUMP MODEL	*RATIO	MAXIMUM AIR PRESSURE	AIRMOTOR	AIRMOTOR SERVICE PAGE	PUMPTUBE			
1940	4:1	200 psi	82737	A-50, Pg. 1	84335			
1951	6:1	200 psi	82895	A-50, Pg. 3	84335			
1914	12:1	200 psi	82730	A-50, Pg. 3	84335			
1924	24:1	100 psi	82736	A-50, Pg. 3	84335			
1964	42:1	100 psi	83435	A-50, Pg. 6	84335			

*Size of airmotor used with pumptube assembly determines the pump ratio.



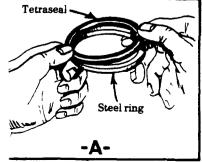
One Lincoln Way St. Louis, Missouri 63120-1578 (314) 679-4200 Telex 44881

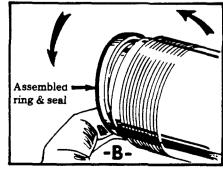
SECTION - A50 PAGE - 43C

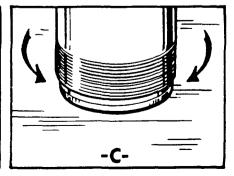


INSTALLATION OF 83849 PACKING ASSEMBLY

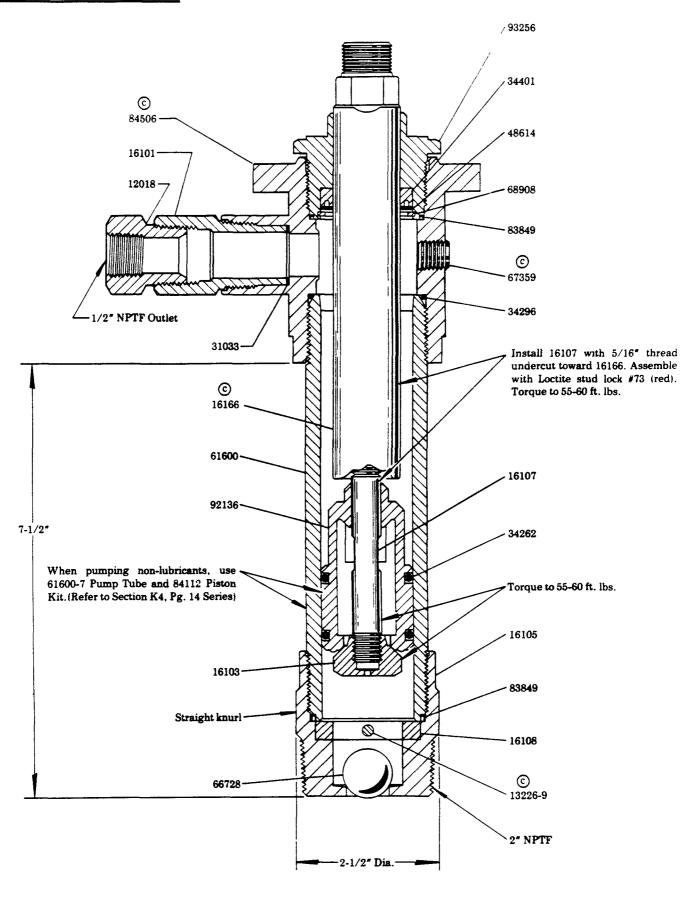
- Insert tetraseal into steel ring as shown and holding in place with one thumb, press into ring with other hand.
- Place assembled ring and seal on end of pump tube and hold with forefinger. Carefully invert tube and put end on a clean, flat surface. Withdraw finger.
- 3- Push tube downward with palm of hand and twist slightly to seat ring and seal. Turn tube right side up and check to see that tetraseal is firmly seated.
- 4- Similarly, install 83849 packing assembly onto 93256 gland nut. Clean seal cavities in outlet body and foot valve.







84335 PUMPTUBE ASSEMBLY



(Indicates change



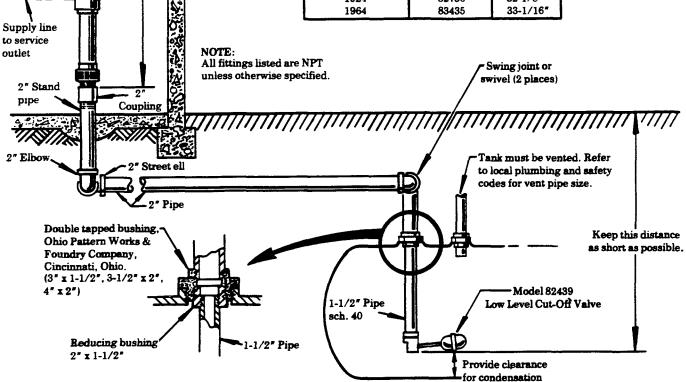
NOTE: ALL PIPE CONNECTIONS MUST BE AIR TIGHT OR PUMP WILL FAIL TO PRIME OR FAIL TO MAINTAIN A PRIME

To prime, fill stand pipe with oil before installing pump to eliminate air in suction line.

OVERALL HEIGHT

PUMP MODEL	AIRMOTOR	HEIGHT	
1940	82737	33-3/4"	
1951	82895	32-1/8"	
1914	82730	32-1/8"	
1924	82736	32-1/8"	
1964	83435	33-1/16"	

and sediment.



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OVERALI HEIGHT

SERVICE PARTS

PART	QUAN.	DESCRIPTION	PART	QUAN.	DESCRIPTION
12018	1	Bushing	34401	1	U-cup packing
13226-9	1	Pin	48614	1	Washer
16101	1	Outlet adapter	61600	1	Pump tube
16103	1	Piston check	66728	1	Ball
16105	1	Foot valve body	67359	1	Pipe plug
16107	1	Piston rod	68908	1	Retaining ring
16108	1	Retainer	83849	2	Packing assembly
16166	1	Plunger rod	84506	1	Outlet body
31033	1	Gasket	92136	1	Piston
34262	2	O-ring	93256	1	Bushing & nut assembl
34296	1	O-ring			Ŭ

- RETAIN THIS INFORMATION FOR FUTURE REFERENCE -

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.

A list of Authorized Service Departments will be furnished upon request.