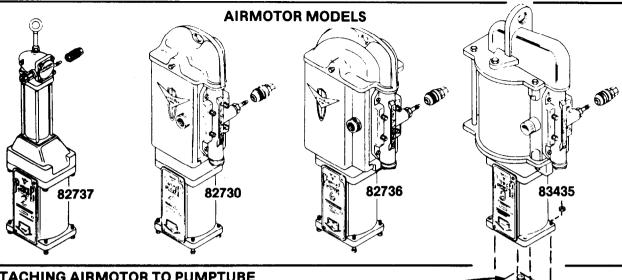


WARNING

DO NOT OPERATE WITH COMBUSTIBLE GAS

POWER-MASTER DRUM PUMPS (SHOVEL TYPE FOOT VALVE)



ATTACHING AIRMOTOR TO PUMPTUBE

- 1- Tightly connect airmotor coupling nut to pump plunger.
- 2- Attach airmotor to the pump outlet body flange with the four bolts and nuts (hand tight) supplied with airmotor.
- 3- Slowly cycle the pump several times, using just enough air pressure to operate the pump without stalling.
- 4- Stop the pump on an "up" stroke and tighten the four bolts & nuts to securely fasten the airmotor to the pumptube.

Model Identification Plate



(*Size of airmotor used with pumptube determines pump ratio.)

| (oize of all finotor used with pumptable determines pump ratio.) | | | | | | |
|---|---------------|--------|-------------------------|----------|--------------------------|--|
| PUMPTUBE | PUMP MODEL | *RATIO | MAXIMUM AIR PRESSURE | AIRMOTOR | AIRMOTOR SERVICE PAGE | |
| 82791 | 1902 | 24:1 | 200 psi | 82730 | A-50 Pg.3 Series | |
| | 1922 | 48:1 | 100 psi | 82736 | A-50 Pg.3 Series | |
| | 1932 | 8:1 | 200 psi | 82737 | A-50 Pg.1 Series | |
| | 1962 | 84:1 | 100 psi | 83435 | A-50 Pg.6 Series | |
| 82792 | 1903 | 40:1 | 200 psi | 82730 | A-50 Pg.3 Series | |
| | 1923 | 80:1 | 100 psi | 82736 | A-50 Pg.3 Series | |
| | 1933 | 13:1 | 200 psi | 82737 | A-50 Pg.1 Series | |
| 82793 | 1904 | 75:1 | 110 psi | 82730 | A-50 Pg.3 Series | |
| | 1934 | 25:1 | 200 psi | 82737 | A-50 Pg.1 Series | |
| 82840 | 1906 | 24:1 | 200 psi | 82730 | A-50 Pg.3 Series | |
| | 1937 | 8:1 | 200 psi | 82737 | A-50 Pg.1 Series | |
| 82841 | 1907 | 40:1 | 200 psi | 82730 | A-50 Pg.3 Series | |
| | 1938 | 13:1 | 200 psi | 82737 | A-50 Pg.1 Series | |
| 82883 | 1908 | 75:1 | 110 psi | 82730 | A-50 Pg.3 Series | |
| | 1939 | 25:1 | 200 psi | 82737 | A-50 Pg.1 Series | |
| 83271 | 1910 | 50:1 | 150 psi | 82730 | A-50 Pg.3 Series | |
| 83398 | 1911 | 50:1 | 150 psi | 82730 | A-50 Pg.3 Series | |
| 83665 | 1935 | 50:1 | 150 psi | 82737 | A-50 Pg.1 Series | |
| 84663 | 1941 | 50:1 | 150 psi | 82737 | A-50 Pg.1 Series | |



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MODEL

| CODE | DESCRIPTION | 82791 | 82792 | 82793 | 82840 | 82841 | 82883 | 83271 | 83398 | 83665 | 84663 |
|------------------|--|--|--|--|--|--|--|--|--|---|---|
| A B C D | Gland nut U-cup packing Retaining ring Coupling adapter Extension tube | 93294 34406 68908 15014 61493 | 93291 34402 69282 15014 61493 | 93288 34403 69281 15014 61493 | 93294 34406 68908 15014 61494 | 93291 34402 69282 15014 61494 | 93288 34403 69281 15014 61494 | 93293 34407 69282 15014 61493 | 93293 34407 69282 15014 61494 | 93290 34450 69281 15016 61493 | 93290 34450 69281 15016 61494 |
| F G H | Plunger (Plunger diameter) Plunger adapter Extension rod Adapter | 13374 (.966") 62932 13230 | 13375 (.808") 62932 91917 | 13376 (.686") 13242 62932 91916 | 13374 (.966") 62935 13230 | 13375 (.808") 62935 91917 | 13376 (.686") 13242 62935 91916 | 13996 (.761") 62932 91917 | 13996 (.761") 62935 91917 | 14306 (.582") 13242 62932 92181 | 14306 (.582") 13242 62935 92181 |
| J K L M | Upper check ball Pin Lower check ball Bushing & plunger Adapter tube | 66728 13231 66285 91513 61430 | 66071 13237 66030 91516 61621 | 66285 13240 66007 91517 61619 | 66728 13231 66285 91513 61430 | 66071 13237 66030 91516 61621 | 66285 13240 66007 91517 61619 | 66071 13237 66030 91923 61619 | 66071 13237 66030 91923 61619 | 66030 14308 66957 92253 61520 | 66030 14308 66957 92253 61520 |
| O P R S | Priming nut Priming bushing & plunger Retainer Washer Bung bushing (accessory) | 13235 91514 13227 48614 83132 | 13235 91514 13227 48621 83132 | 13235 91514 13227 48620 83132 | 13235 91514 13227 48614 83132 | 13235 91514 13227 48621 83132 | 13235 91514 13227 48620 83132 | 13235 91514 13227 48621 83132 | 13235 91514 13227 48621 83132 | 14541 92254 14811 48620 83132 | 14541 92254 14811 48620 83132 |
| | Follower plate (accessory) Drum cover (accessory) Output per cycle (cubic inches) Pumptube length (inches) Drum size (pounds-gallons) Repair kit (parts indicated **) | 83369 81412 5 34 400-55 86231 13229 91514 | 83369 81412 2.8 34 400-55 86232 13229 91514 | 83369 81412 1.6 34 400-55 86234 13229 91514 | 83365 81538 5 27-3/8 120-16 86231 13229 91514 | 83365 81538 2.8 27-3/8 120-16 86232 13229 91514 | 83365 81538 1.6 27-3/8 120-16 86234 13229 91514 | 83369 81412 2.3 34 400-55 86233 13229 91514 | 83365 81538 2.3 27-3/8 120-16 86233 13229 91514 | 83369 81412 .6 34 400-55 | 83365 81538 .6 27-3/8 120-16 |

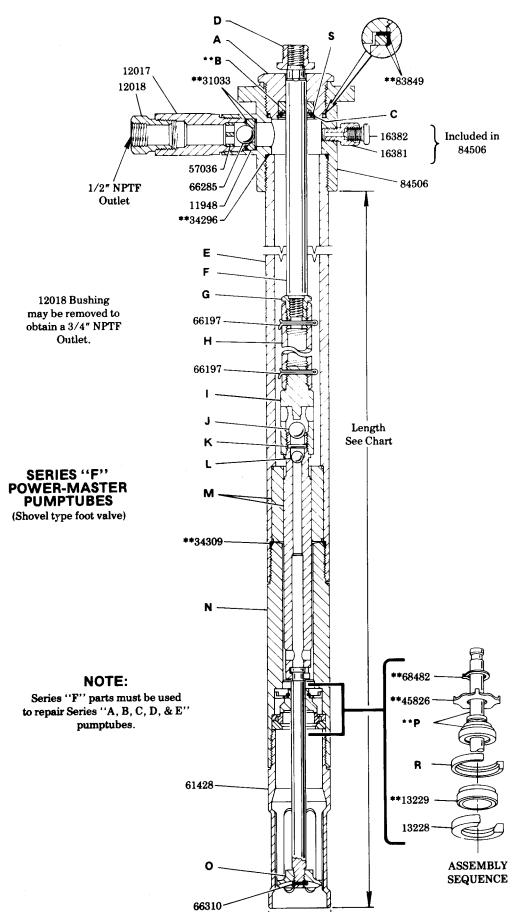
SERVICE PARTS (Common to all models)

| PART | QUAN. | DESCRIPTION |
|-------|-------|---------------------------|
| 11948 | 1 | Outlet check seat |
| 12017 | 1 | Outlet primer body |
| 12018 | 1 | Reducer |
| 13228 | 1 | Check seat |
| 13229 | 1 | Check |
| 16381 | 1 | Adapter |
| 16382 | 1 | Priming plug |
| 31033 | 2 | Gasket |
| 34296 | 1 | O-ring |
| 34309 | 1 | O-ring |
| 45826 | 1 | Guide |
| 57036 | 1 | Ball stop |
| 61428 | 1 | Priming tube |
| 66197 | 2 | Cotter pin |
| 66285 | 1 | Steel ball |
| 66310 | 1 | Cotter pin |
| 68482 | 1 | Spring washer |
| 83849 | 1 | Packing retainer assembly |
| 84506 | 1 | Outlet body |

See pump accessories on back page.

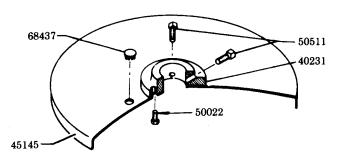
POWERMASTER PUMPS (PLUNGER SIZES OF THE BUSHING & PLUNGER - SEE ITEM "M")

| PART | SIZE |
|-------|-------|
| 82791 | 1,269 |
| 82792 | 1.029 |
| 82793 | .836 |
| 82840 | 1.269 |
| 82841 | 1.029 |
| 82883 | .836 |
| 83271 | .953 |
| 83398 | .953 |
| 83665 | .662 |
| 84663 | .662 |
| | |

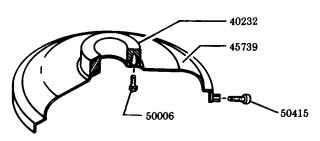


2-1/8" Dia.

ACCESSORIES



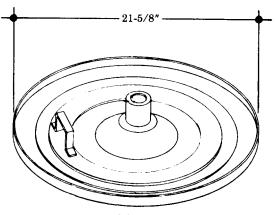
81412 DRUM COVER ASSEMBLY (400 LB. DRUM)



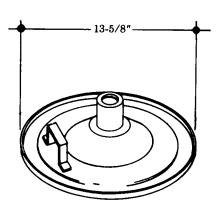
81538 DRUM COVER ASSEMBLY (120 LB. DRUM)



83132 BUNG BUSHING



83369 FOLLOWER (400 LB. DRUM)



83365 FOLLOWER (120 LB. DRUM)

SERVICE PARTS FOR ACCESSORIES

| PART | QUAN. | DESCRIPTION |
|-------|-------|-------------|
| 40231 | 1 | Flange |
| 40232 | 1 | Flange |
| 45145 | 1 | Drum cover |
| 45739 | 1 | Drum cover |
| 50006 | 4 | Screw |
| 50022 | 4 | Screw |
| 50415 | 3 | Screw |
| 50511 | 2 | Screw |
| 68437 | 1 | Snap button |

RETAIN THIS INFORMATION FOR FUTURE REFERENCE -

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN ST. LOUIS provides a Distributor Network that stocks equipment and replacement parts.

A list of Authorized Service Departments will be furnished upon request.