

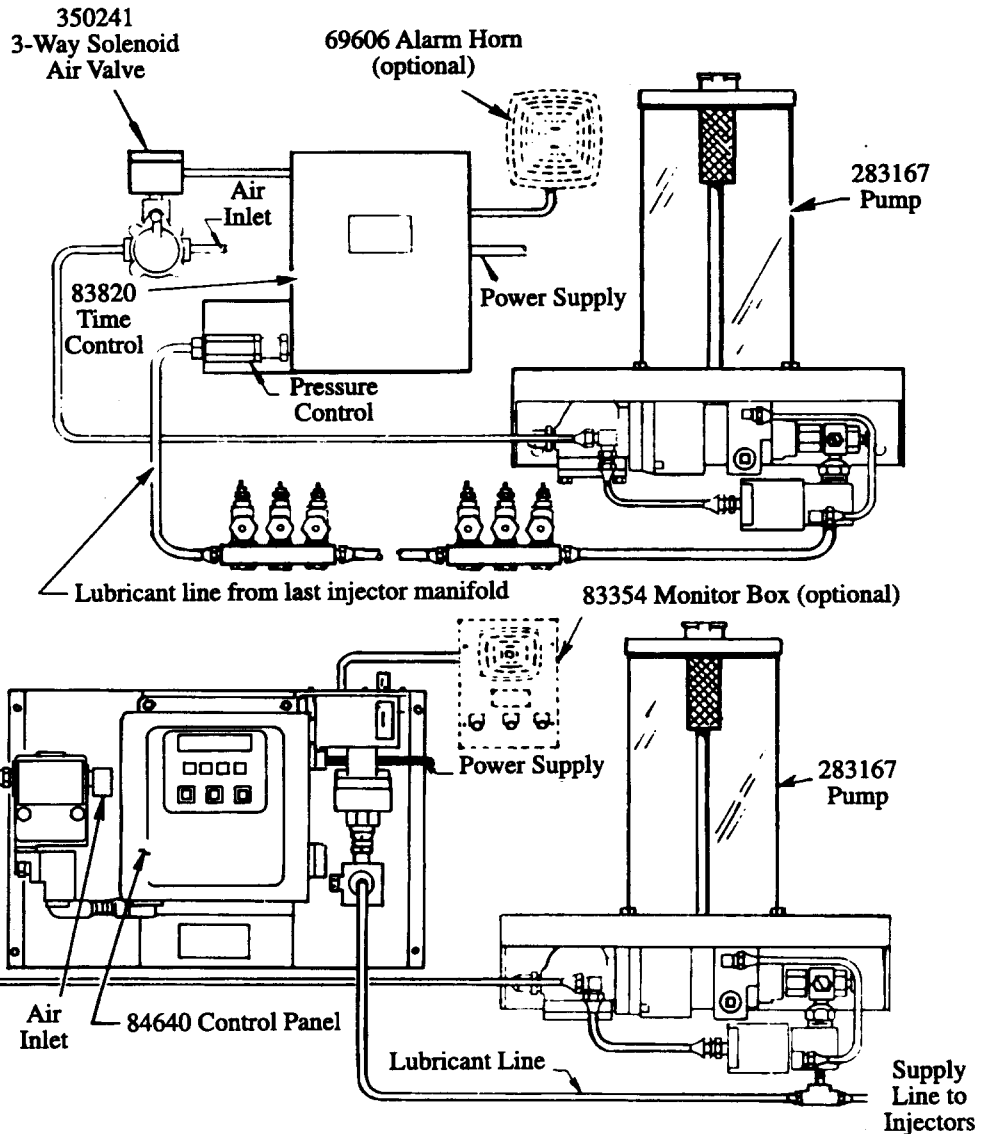
RATIO	LUBRICANT OUTPUT (cu. in.)		RESERVOIR CAPACITY	AIR INLET	LUBRICANT OUTLET	LUBRICANT OPERATING PRESSURE (PSI)			
	PER CYCLE	PER MIN.				TYPE OF SYSTEM	MINIMUM	MAXIMUM	RECOM- MENDED
40:1	*.11	12	15 Pints	1/8" NPTF	3/4" NPTF	SL-41 SL-42 SL-43 SL-44	750	1000	850

**TYPICAL
INSTALLATION**

The 283167 Pump is used as the pumping unit for a centralized lubrication system having a single line circuit of SL-41, SL-42, SL-43 or SL-44 Injectors.

It is an air operated reciprocating pump that discharges an established amount of lubricant *(.11 cu. in.) into the circuit for each pump cycle.

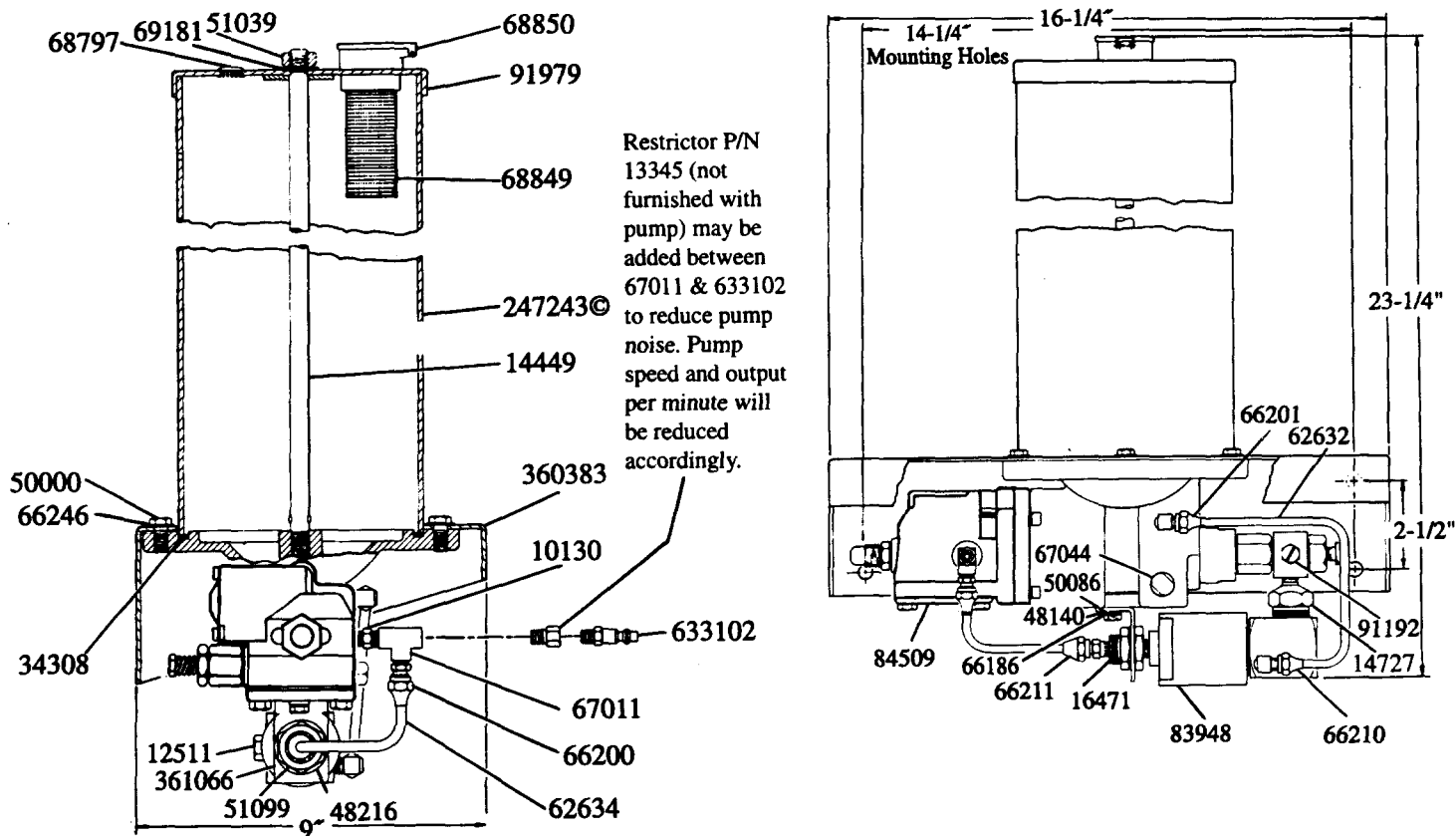
* Based on lubricants that are free of entrapped air. Lubricants that are aerated will reduce output of pump.



WARNING
DO NOT OPERATE
THIS UNIT WITH
COMBUSTIBLE GAS

TO FILL RESERVOIR

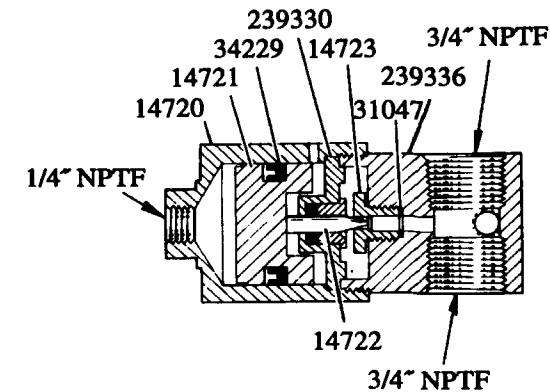
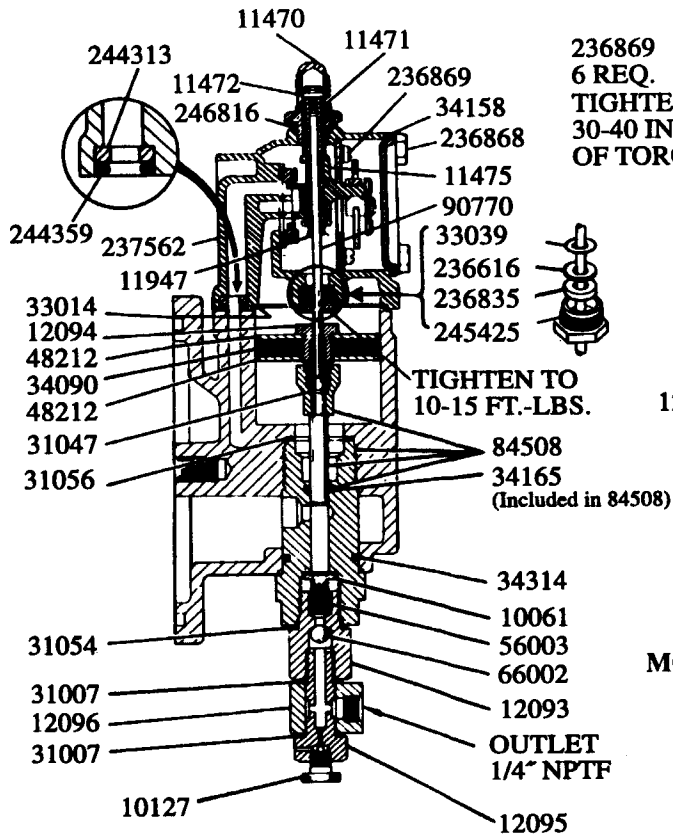
The lubricant reservoir is filled through the filler cap at the top of the reservoir. A strainer is located in the filler cap. Strainer should be removed from the filler cap and cleaned periodically.



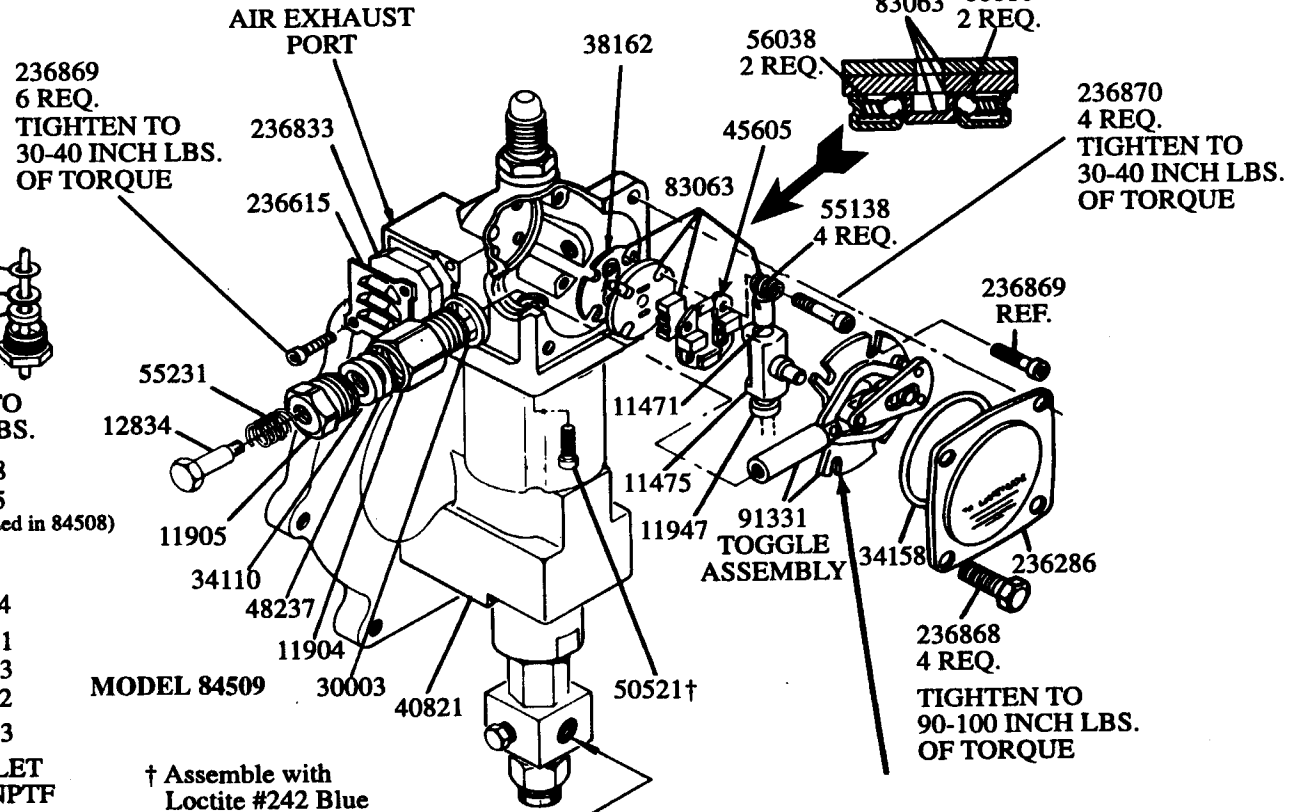
SERVICE PARTS

Part	Qty.	Description	Part	Qty.	Description	Part	Qty.	Description
*10061	1	Pump check disc	*34158	1	Gasket (Neoprene)	67044	1	Pipe plug
10127	1	Plug	34165	1	O-ring (Nitrile)	68797	1	Plug button
10130	1	Nipple	*34229	1	Packing (Nitrile)	68849	1	Strainer
11470	1	Cap	34308	1	Gasket (Nitrile)	68850	1	Filler cap
*11471	1	Trip rod collar	34314	1	O-ring (Nitrile)	*83063	1	Valve slide, seat & gasket assy.
*11472	1	Trip rod pin	*38162	1	Valve gasket (Nitrile)	83948	1	Vent valve assembly
*11475	1	Trip shoe	40821	1	Base casting	84508	1	Bushing, plunger & O-ring assy.
11904	1	Packing nut	*45605	1	Valve guide plate	84509	1	Pump assembly
11905	1	Packing cap	48140	1	Washer	*90770	1	Trip rod
*11947	1	Trip sleeve	48212	2	Washer	*91192	1	Safety unloader assembly
12093	1	Check housing	48216	1	Washer	*91331	1	Toggle plate assembly
12094	1	Air piston bolt	48237	1	Washer	91979	1	Reservoir cap assembly
12095	1	Outlet body	50000	6	Cap Screw	236286	1	Cover
12096	1	Outlet block	50521	4	Screw	236615	1	Muffler cover
12511	2	Pipe plug	51039	1	Nut	*236616	1	Gasket
12834	1	Spring retainer	51099	1	Nut	236833	1	Muffler
14449	1	Tie rod	55138	4	Spring	*236835	1	Packing
14720	1	Air cylinder	55231	1	Spring	236868	4	Screw
14721	1	Piston	56003	1	Spring	236869	6	Screw
*14722	1	Needle	56038	2	Spring	236870	4	Valve seat bolt
*14723	1	Valve seat	62337	1	Steel tubing	237562	1	Air valve casting
14727	1	Valve body	62399	1	Steel tubing	239330	1	Viton packing assembly
*30003	1	Gasket	62634	1	Aluminum tubing	239336	1	Valve body
*31007	2	Gasket	66002	1	Steel ball	*244313	1	Seat
31047	1	Gasket	*66010	2	Steel ball	*244359	1	O-ring (Nitrile)
31054	1	Gasket	66200	1	Straight tube connector	*245425	1	Trip rod packing nut
31056	1	Gasket	66201	1	90° tube connector	246816	2	Valve cap gasket
*33014	1	Gasket	66210	1	90° tube connector	247243	1	Reservoir (Acrylic)©
*33039	1	Gasket	66211	1	Straight tube connector	360383	1	Base
34090	1	Packing (Nitrile)	66246	6	Lockwasher	361066	1	Bracket
*34110	1	Packing (Nitrile)	67011	1	Tee	633102	1	Plug

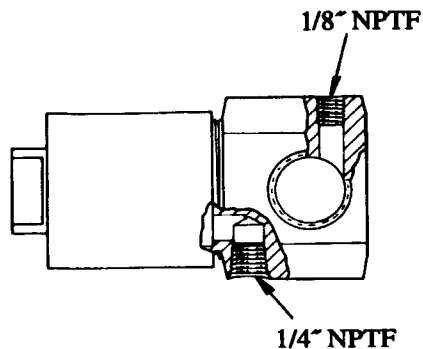
*Recommended Service Parts Inventory



83948 VENT VALVE



† Assemble with
Loctite #242 Blue



© INDICATES CHANGE

IMPORTANT – Start fasteners by hand to avoid stripping threads when re-assembling.

**TO LUBRICATE
AIR VALVE MECHANISM**

Disconnect air to pump, remove the four cover screws, cover plate and cover plate gasket.

Remove and disassemble the air valve casting from the pump.

The air valve casting should be cleaned or flushed to remove any chips, or other foreign particles prior to re-assembly.

Before replacing the toggle assembly, pack cavity with grease.

Use NLGI No. 1 (light grade) water repellent grease. Approximately 1 1/2 ounces.

Replace cover gasket, cover, and screws. Tighten to avoid air leaks.

Periodic inspection of parts at least once each year as is advisable.

INSTRUCTIONS FOR PUMP USING 84640 CONTROL PANEL

TO PRIME SYSTEM

SUPPLY LINES:

After pump reservoir has been filled with recommended lubricant, loosen all plugs in dead ends of injector manifolds and supply lines. Turn vent plug in pump counter-clockwise one complete turn. Depress manual lube pushbutton on door to start pump. Operate pump until lubricant bleeds around vent plug to expel air pockets trapped between the pump and the supply line connection. Tighten vent plug. Continue operating pump until lubricant flows around any plug. Tighten plug. Repeat this procedure until all plug openings are tight and supply lines are primed. Turn off power to reset controller.

IMPORTANT:

Refer to Owner/Operator Manual C8 247-1 to program controller on 84640.

FEEDER LINES:

Fill each feed line with lubricant before connecting lines to outlets of injectors

and bearings. This will prevent having to cycle each injector to fill the feed line between injector and bearing.

INJECTORS:

Check the injectors for proper operation by observing the movement of the indicator stems.

OPERATION:

When Model 84530 times out it will initiate a lube cycle. The air solenoid is energized to deliver air to the pump and air to the vent valve. Pump begins dispensing lubricant through injectors to the bearings.

When all bearings have received lubricant, pressure rises in system to actuate pressure switch. When pressure switch actuates, the control is reset to de-energize solenoid valve cutting off air to pump and vent valve. Pump stops, pressure vents and pressure switch de-actuates. Control begins timing toward next lube event.

INSTRUCTIONS FOR PUMP USING 83820 TIME CONTROL

TO PRIME SYSTEM

SUPPLY LINES:

After pump reservoir has been filled with recommended lubricant, loosen all plugs in dead ends of injectors manifolds and supply lines. Turn vent plug in pump counter-clockwise one complete turn. Set the delay relay to its maximum position (Refer to Service Manual Section C8, Page 133 Series). Depress push button on top of time control to start pump. Operate pump until lubricant bleeds around vent plug to expel air pockets trapped between the pump and the supply line connection. Tighten vent plug. Continue operating pump until lubricant flows around any plug. Tighten plug. Repeat this procedure until all plug openings are tight and supply lines are primed. Open line switch to shut off pump.

IMPORTANT:

Reset the delay relay to desired interval (Refer to System Planning Manual).

INJECTORS:

Check injectors for proper operation by observing the movement of the indicator stems.

OPERATION

The timer (runs constantly when current is on), drives a cam which has lobes set for the desired lubrication cycle frequency (Refer to Service Manual Section

C8, Page 133 Series). Lobes engage the micro-switch lever arm to activate the switch, closing the circuit to open the 3-way solenoid air valve permitting air to operate the pump. The pump discharges lubricant through the supply line to the injectors. After the injectors operate (discharge lubricant to the bearings), pump continues to build up lubricant pressure in the supply line until sufficient to operate the pressure control which moves a switch plate, breaking the circuit to the 3-way solenoid air valve, shutting off the air to the pump. Injectors automatically re-charge with lubricant and system is ready for the next lubrication cycle.

The pressure control is factory set for 2,500 psi and must be converted for use in an 850 psi system. For low pressure conversion:

- 1) Loosen locknut.
- 2) Turn the housing counter-clockwise to remove from pressure control.
- 3) Replace 55277 Spring with 55279 Low Pressure Spring (included with 83820 Time Control).
- 4) Reassemble pressure control, turning housing clockwise to 1,000 psi max. setting.
- 5) Tighten locknut.

VENT VALVE:

The 83948 Vent Valve is operated by compressed air from the same source which operated the pump. When pump is in operation, air pressure keeps the vent valve closed and lubricant is directed through the outlet and to the injectors. When air to the pump is shut off, vent valve opens and supply line pressure vents back into the reservoir.

SAFETY UNLOADER:

91192 Safety unloader is provided at the pump outlet to prevent the build-up of dangerously high lubricant pressure in the system. It is factory set to open at approximately 1,100 psi to 1,300 psi.

NOTE: Safety unloader requires no adjustment and should not be tampered with.

WHAT TO DO IF:

Pump loses prime: Check lubricant supply.

10127 Vent Plug is provided at the pump outlet for expelling air which may be pocketed in the lubricant. If pump operates continuously without discharging lubricant, it is an indication that the pump had lost its prime. Loosen the vent plug one turn until trapped air is pumped out. If pump continues to operate without discharging lubricant, 10061 Pump Check and 66002 Steel Ball may be fouled. remove and clean checks and check seats.

The 83948 Vent Valve may also be fouled. Foreign material may prevent 14722 Needle from seating properly or 14723 Valve Seat may be worn or damaged. Clean or replace parts.

Failure of injectors to cycle can also be caused by a leak in the supply line. Examine lines and connections.

Pump fails to operate: Check air supply.

RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacements parts, list: Part number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.