

# Models 84014, 84015, 84371, 84372, 350282, 350283 TIME CONTROL SYSTEM TIMER AND SOLENOID

FORM 408669



Printed in U.S.A.



## INSTALLATION

Timer is suitable for operation in areas where ambient temperature is more than- 29° C (-20° F) and less than +55°C (131° F). Timer should be mounted in operator's compartment, as this area's temperature is usually kept within the above range.

Timer is factory set at a nominal .5 minute (off time) interval for 84371 & 84372 and a nominal 2.5 minute (off time) interval for 84014 & 84015. Dwell time is approximately 15 seconds for 84371 & 84372 and 1 minute 15 seconds for 84014 & 84015. A longer (off time) interval is obtained by aligning slot in adjustment screw with desired frequency.

Timer incorporates a liquid and dust tight cover which must be in place and secured at all times.



# TYPICAL INSTALLATION WITH POSITIVE BATTERY GROUND



## **TROUBLE SHOOTING**

#### (1) TIMER NOT OPERATING:

(a) Timer Bat (-) connection is not on grounded member.

(b) Timer Bat (+) connection not on circuit continuously connected to Bat (+) terminal during operation of vehicle.

(c) Fuse blown on power connection to IGN SW terminal on timer, or wire is otherwise damaged.

(d) Loose wire connections at any of the timer terminals.

#### (2) TIMER STAYS TIMED OUT:

(a) Commutation failure in timer caused by damaged component.

(b) Output relay contacts welded shut caused by extended short to ground.

(c) Air solenoid valve connected to IGN SW terminal of timer instead of terminal marked SOL.

#### (3) TIMER TURNS ON AT INTERVALS TWO (2) TO TEN (10) TIMES MORE OFTEN THAN SET TIME INTERVAL:

(a) Electrical noise is being introduced into the power supply to the timer overcoming suppressor capacitor causing uncontrolled turn-on of its output relay.

#### (4) TIMER TURNS ON AT INTERVALS FASTER THAN ALLOWABLE TOLERANCES OF SETTINGS:

(a) Timer out of adjustment or damaged component.



# IMPORTANT

In some instances, electrical noise may be generated into vehicle electrical system which may cause timer to turn on at random intervals independent of timer setting. In such instances, a 250 to 1,000 MFD capacitor rated 150 to 350 Volts DC should be added across BAT (+) and BAT (-) terminals to suppress this noise and improve timer performance.

### — RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts. A list of Authorized Service Departments will be furnished upon request.