# SOLID-STATE CONTROL

FOR CENTRO-MATIC OR MODULAR LUBE APPLICATION



#### WIRE CONNECTIONS

Power Source - Terminals 1 & 2 (105 VAC - 128 VAC, 50 Hz or 60 Hz). Remote Pushbutton Switch (Momentary N.O.) - Terminals 4 & 5.

Pressure Switch - Terminal 6 - Normally Open, Terminal 8 - Common.

Pump or Load Device - Terminals 9 & 10. Max. load 120 VAC at 4 amps.

External Alarm Signaling Device - Non-committed lube fault circuit for machine interlock or alarm signal. Independent Power Source: Terminals 11 & 12. Independent line voltage is connected to terminal 12. The other side of independent line voltage is connected to alarm signaling device. The other side of alarm signaling device is connected to terminal 11. Max. alarm load 240 VAC at 4 amps. Internal Power Source: Alarm signaling device between terminals 11 & 13 with a jumper from terminal 3 to 12. Max. alarm load 120 VAC at 4 amps. Lube Fault Contact Switch determines Normally Closed or Normally Open circuit. Push switch up for N.C. circuit, down for N.O. circuit.

Normally Closed circuit opens on lube fault or power interruption to control. When power is turned on alarm signaling device will remain energized unless control goes into alarm. Alarm device will then turn off and remain off. Red L.E.D. will turn on only when control goes into alarm.

Normally Open circuit closes on lube fault. When power is turned on, alarm signaling device will remain de-energized unless control goes into alarm. Alarm device will then turn on and remain on. Red L.E.D. will turn on only when control goes into alarm.

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LISTED - U.L. 38H9 IND. CONT. EQ.

# -Series "C"

## PRE-LUBE

LINCOLN

With power "turn on", the first lube cycle is initiated. Subsequent lube cycles occur per setting of Selector Switches.

#### LIGHTS - L.E.D.

Green light indicates power is on. Amber light indicates lube cycle in progress. Red light indicates alarm condition.

### **OVERALL DIMENSIONS**

Width (including door latch) - 6-7/16''Depth (including lights & door lock) - 5-1/2''

#### **CONTROL PANEL SETTINGS**

The following control panel internal settings must be made to fit customer's needs.

- 50 Hz or 60 Hz Operation Operation Rocker Switch #2 in position shown by arrow is for 60 Hz operation. Operation Rocker Switch #2 opposite arrow is for 50 Hz operation.
- Auto-Reciprocating Pumps or Single-Acting Pumps For continuous "on" load push Operation Rocker Switch #1 opposite arrow.
- Time Between Lube Cycles The time interval between lube cycles is determined by the setting of the two Selector Switches. Selector Switch #1 is adjustable from 0 to 90 minutes in 10 minute increments. Selector Switch #2 is adjustable from 0 to 9 minutes in 1 minute increments. EXAMPLE: Selector Switch #1 is set on 6 and Selector Switch #2 is set on 5. The time between lube cycles will be 65 minutes. After initiating a lube cycle, the time clock will not start timing out (toward next cycle) until sufficient pressure has built up in system to activate pressure switch and pressure vents releasing pressure switch.
- Alarm Time Selection Alarm setting should be approx. 2 minutes longer than pumping time. The Rocker Alarm Switch must have one switch closed between 1 & 8 (representing minutes). LMPORTANT: Control will not operate properly if none of the rocker switches are closed or more than one rocker switch is closed. If lube cycle is not completed within this alarm setting, system will go into alarm causing Red L.E.D. to light and pump to stop. NOTE: Power must be disconnected or Manual Lube Switch actuated to reset control during an alarm condition.

### MANUAL LUBE

Pushing the Manual Lube Switch (inside enclosure) will initiate a lube cycle. Clock will begin timing toward next lube cycle after pressure switch is activated and released.

#### TRIAC OUTPUT

When used as input to Electronic Process Controllers, a 2500 ohm 10 watt resistor must be connected between Terminal 11 and Neutral circuit.



# WIRING DIAGRAMS FOR CENTRO-MATIC SYSTEMS



L.S.

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RELAY

M1

MAIN MACHINE CONTROL

M

MAIN MOTOR

**STARTER COIL** 

M1 - Machine Motor **OL** - Overload Relay

L.S. - Limit Switch

# BASIC WIRING DIAGRAM w/Air Operated Pump





### FOR MODULAR LUBE SYSTEMS



#### WIRE CONNECTIONS

Power Source - Terminals 1 & 2 (105 VAC - 128 VAC, 50 Hz or 60 Hz). Remote Pushbutton Switch (Momentary N O) - Terminals 4 & 5

- Divider Valve Cycle Switch Terminal 6 Normally Open, Terminal 7 -Common, Terminal 8 - Normally Closed.
- Pump or Load Device Terminals 9 & 10. Max. load 120 VAC at 4 amps
- External Alarm Signaling Device Non-committed lube fault circuit for machine interlock or alarm signal. Independent Power Source: Terminals 11 & 12. Independent line voltage is connected to terminal 12 The other side of independent line voltage is connected to alarm signaling device. The other side of alarm signaling device is connected to terminal 11. Max. alarm load 240 VAC at 4 amps Internal Power Source: Alarm signaling device between terminals 11 & 13 with a jumper from terminal 3 to 12. Max alarm load 120 VAC at 4 amps. Lube Fault Contact Switch determines Normally Closed or Normally Open circuit. Push switch up for N C circuit, down for N O. circuit.

Sormally Closed circuit opens on lube fault or power interruption to control. When power is turned on alarm signaling device will remain energized unless control goes into alarm. Alarm device will then turn off and remain off. Red L.E.D. will turn on only when control goes into alarm.

Normally Open circuit closes on lube fault. When power is turned on, alarm signaling device will remain de-energized unless control goes into alarm. Alarm device will then turn on and remain on Red L.E.D will turn on only when control goes into alarm.

#### PRE-LUBE

With power "turn on", the first lube cycle is initiated Subsequent lube cycles occur per setting of Selector Switches.

#### LIGHTS - L.E.D.

Green light indicates power is on Amber light indicates lube cycle in progress Red light indicates alarm condition.

#### **OVERALL DIMENSIONS**

Width (including door latch) - 6-7/16" Depth (including lights & door lock) - 5-1/2"

#### CONTROL PANEL SETTINGS

The following control panel internal settings must be made to fit customer's needs.

- 50 Hz or 60 Hz Operation Operation Rocker Switch #2 in position shown by arrow is for 60 Hz operation Operation Rocker Switch #2 opposite arrow is for 50 Hz operation.
- Auto-Reciprocating Pumps Operation Rocker Switch #1 in opposite direction of arrow for continuous "on" load.
- Single-Acting Pumps Operation Rocker Switch #1 in direction of arrow for ''pulsating'' load (6 sec. on & 6 sec. off) during lubrication cycle.
- Time Between Lube Cycles The time interval between lube cycles is determined by the setting of the two Selector Switches. Selector Switch #1 is adjustable from 0 to 90 minutes in 10 minute increments Selector Switch #2 is adjustable from 0 to 9 minutes in 1 minute increments. EXAMPLE: Selector Switch #1 is set on 6 and Selector Switch #2 is set on 5 The time between lube cycles will be 65 minutes After initiating a lube cycle, the time clock will not start timing out (toward next cycle) until lubricant is dispensed and divider valve cycle switch is activated and then returns to initial position.
- Alarm Time Selection Alarm setting should be approx. 2 minutes longer than pumping time. The Rocker Alarm Switch must have one switch closed between 1 & 8 (representing minutes). IMPORTANT: Control will not operate properly if none of the rocker switch is closed. If lube cycle is not completed within this alarm setting, system will go into alarm causing Red L.E.D. to light and pump to stop. NOTE: Power must be disconnected or Manual Lube Switch actuated to reset control during an alarm condition.

#### MANUAL LUBE

Pushing the Manual Lube Switch (inside enclosure) will initiate a lube cycle. Clock will begin timing toward next lube cycle after divider valve cycle switch is activated and returns to initial position.

#### TRIAC OUTPUT

When used as input to Electronic Process Controllers. a 2500 ohm 10 watt resistor must be connected between Terminal 11 and Neutral circuit

# WIRING DIAGRAMS FOR MODULAR LUBE SYSTEMS

#### BASIC WIRING DIAGRAM w/Air Operated Pump



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#### HIGH PRESSURE DETECTION SYSTEM (Preferred Method)



Install Model 69630 or 70278 Pressure Switch in line between terminal 9 and solenoid air valve to detect high pressure and prevent system damage (including blowout of rupture disc). When high pressure activates pressure switch, pump stops and control goes into alarm. If high pressure is not maintained, switch will reset and system will perform normally. If high pressure is maintained long enough for control timer to time out, control will remain in alarm.

IMPORTANT: Pressure switch setting must be less than pressure rating of system performance indicators.

#### HIGH PRESSURE DETECTION SYSTEM (Alternate Method)



Install Model 880089-1, -2, -3 Pressure Switch or 87851 High Pressure Return To Reservoir in line between terminal 9 and solenoid air valve to detect high pressure and prevent system damage (including blowout of rupture disc). When high pressure activates pressure switch, pump stops and control goes into alarm. Pressure switch must be manually reset before resetting control to resume normal operation.

IMPORTANT: Pressure switch setting must be less than pressure rating of system performance indicators.



This circuit can be used to monitor either an air solenoid valve supplying an auto-reciprocating pump, or an 82237-1 Hydraulic Solenoid Valve serving a zoned system from a pressurized lube source. A solenoid valve failure is indicated by lubricant flowing through the divider valve system and operating the 130116 Cycle Switch while the control is timing toward the next lube cycle.



# **TROUBLE SHOOTING GUIDE**

PROBLEM	CORRECTION	PROBLEM	CORRECTION	
I. No Green Light.		V. No Pre-Lube - No Timed Lube Event.		
A Lube event normal		A No amber L.E D		
1 Green L E D defective	Replace green L E D	1 Operates when manual lever	Replace 350198 and 350199 Circuit	
2 Wire broken to green L E D	Repair wire	is actuated	Boards	
B Lube event does not take place		2 Pump operates but no amber	Replace 350198, 350199 and	
1 Power off to control	Turn on power (check line fuse)	L.E.D when manual lube	amber L.E.D	
2. 350199 Pre-Lube Circuit defective	Replace pre-lube circuit	3 Does not operate when manual	Replace 350198 Circuit Board	
3 Power transformer defective	Replace transformer			
4 2000 microfarad capacitor	Reconnect or replace capacitor	B Amber L E D operates	Charly fast backers wares	
broken loose		1 Alarm circuits are energized		
a 340052 Hesistor (120 offm) heat damaged	capacitor Replace both elements	a Nored LED	Replace red L E.D	
b 322029 Zener Diode		b Red L E D lights and amber L E D goes out	Heplace 3260/1 Load Module	
damageo		2 Alarm circuits are not	Check for broken wires	
5 322022 Fransistor (2N3713) defective	Heplace transistor	energized		
6 Damaged or broken wiring	Repair wiring	a Nored L.E.D	Replace 326071 Load and Alarm Modules and red L.E D	
II. No Pre-Lube.		b Red L.E D lights and amber L E.D. goes out	Replace 326071 Load and Alarm Modules	
A Timed lube event normal		VI. Pump Turns On But Does Not		
<ol> <li>Wiring to pre-lube module broken</li> </ol>	Repair wiring	Stop When Cycle Or Pressure Switch is Actuated.		
2. 350199 Pre-Lube Circuit	Replace pre-lube circuit	A Alarm circuits are activated	Replace 326071 Load Module	
defective.		B Alarm circuits are not activated	Check for broken wires	
III. No Amber Lamp During Pump Operation		1 No red L E D	Replace 350198 Circuit Board	
		2 Red L.E D turns on	Replace 326071 Alarm Module	
A, Lube event normal				
1 Amber L.E.D. defective	Replace amber L.E D	VII. Alarm Circuits Are Activated	Check lube fault contact switch for	
2. Broken wire to amber L E.D.	Repair wire	maneulately on rower rum On.	per system requirement	
IV. Pre-Lube Normai.		A RedLED on	Replace 350198 Circuit Board	
A No subsequent timed lube event	Replace 350198 Circuit Board	BNoredLED	Replace 326071 Alarm Module	

#### FOR EMERGENCY FIELD REPAIR OF 350198 OR 350199 CIRCUIT BOARDS CONTACT THE LINCOLN FACTORY SERVICE DEPARTMENT.

Servicing of this unit should be done only by a qualified electronics technician or engineer trained in handling solid state equipment. WARNING: Use proper tools when removing or replacing integrated circuits on the 350198 Circuit Board. When soldering or removing components on the 350198 or 350199 Circuit Boards always use a heat sink to prevent damage to other components.