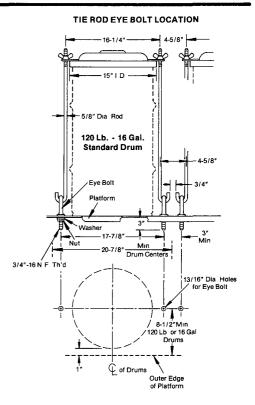
# DRUM COVER & TIE ROD ASSEMBLY



Model 84616

**120 LB. DRUM** 

# 5698 66191 33152 31184 51055 50060 93533 69383 13565 66192 66193 51017



# **ASSEMBLY INSTRUCTIONS**

- 1) Assemble pump to 93533 Drum Cover using the 50060 Screws provided.
- Attach 66192 Eyebolts to floor or truck bed with 51017 Nuts & 66193 Washers. Hook 13565 Tie Rods into eyebolts.
- Place drum cover over drum and insert tie rods into brackets. Secure drum cover by tightening 66191 Wing Nuts.

# **SERVICE PARTS**

PART	QUAN.	DESCRIPTION	PART	QUAN.	DESCRIPTION	PART	QUAN.	DESCRIPTION
5698	1	Vent fitting	50060	4	Screw	66192	2	Eye bolt
13565	2	Tie rod	51017	2	Nut	66193	2	Washer
31184	1	Washer	51055	1	Nut	69383	2	Hole cover
33152	1	Gasket	66191	2	Wing nut	93533	1	Drum cover

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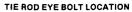


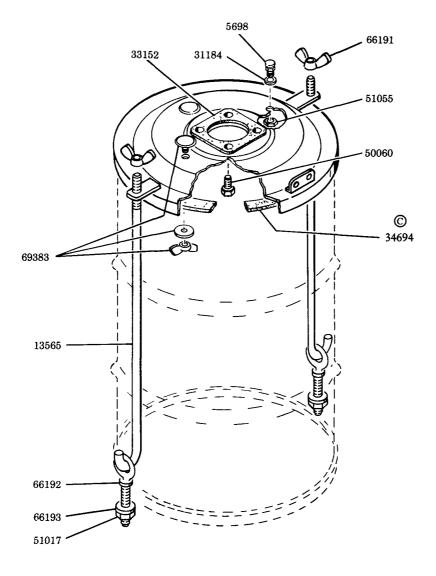
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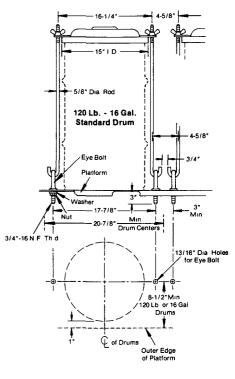


# Model No. 84616 **DRUM COVER &** TIE ROD ASSEMBLY

### **120 LB. DRUM**







### **SERVICE PARTS**

Qty.	Description
1	Vent fitting
2	Tie rod
1	Washer
1	Gasket
1	Gasket
4	Screw
2	Nut
1	Nut
2	Wing nut
2	Eyebolt
2	Washer
2	Hole cover
	1 2 1 1 4 2 1 2 2 2

Рап	Qty.	Description
5698	1	Vent fitting
13565	2	Tie rod
31184	1	Washer
33152	1	Gasket
34694	1	Gasket
50060	4	Screw
51017	2	Nut
51055	1	Nut
66191	2	Wing nut
66192	2	Eyebolt
66193	2	Washer
69383	2	Hole cover

© Indicates Change

# **ASSEMBLY INSTRUCTIONS**

- 1) Assemble pump to drum cover using the 50060 Screws provided.
- 2) Attach 66192 Eyebolts to floor or truck bed with 51017 Nuts & 66193 Washers. Hook 13565 Tie Rods into eyebolts.
- 3) Place drum cover over drum and insert tie rods into brackets. Secure drum cover by tightening 66191 Wing Nuts.

LINCOLN A PENTAIR COMPANY

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