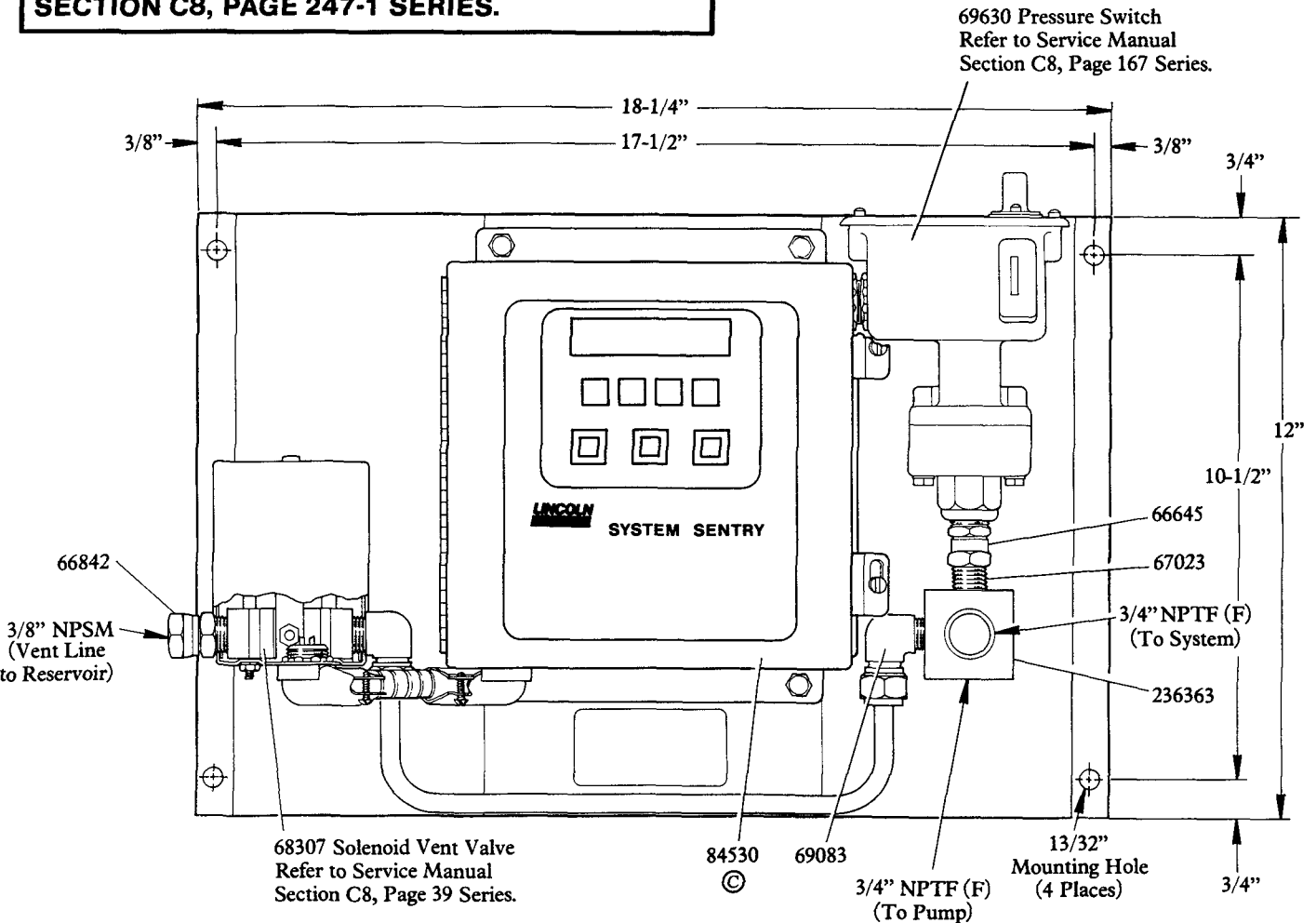


CENTRO-MATIC CONTROL PANEL

Model 84639

Series "B"

**FOR MODEL 84530 REFER TO SERVICE MANUAL
SECTION C8, PAGE 247-1 SERIES.**



DESCRIPTION

The 84639 Control Panel incorporates a solid state controller with a liquid crystal display and signal lights on the controller door. Used on systems where electric motor driven pumps are used. Venting is accomplished through a solenoid valve on the control panel.

ELECTRICAL SPECIFICATIONS

The 84639 Control Panel is designed for use on 120 Volts, 50/60 HZ., single phase. Total power required is 51 Volt-Amps maximum, not including power required to operate external alarm load and motor starter coil.

OPERATION

- 1) Turning power on should initiate a lube cycle. The Green and Amber light on the enclosure door should be on and the top line of the LCD should read "NOW LUBRICATING IN: 0 MIN". If the top line of the LCD reads "NEXT LUBE IN: 30 MIN" press the pushbutton beneath the word "MANUAL" to initiate a lube cycle. Motor starter coil and solenoid vent valve are energized. Vent line closes and pump begins dispensing lubricant through injectors to bearings.
- 2) When all bearings have received lubricant, pressure rises in system to actuate pressure switch. When pressure switch actuates, the control is reset to de-energize motor starter coil and solenoid vent valve. Pump stops, pressure vents and pressure switch de-actuates.
- 3) Control begins timing toward next lube event. After the time interval between lube events has elapsed the motor starter coil and solenoid vent valve are energized. Pump begins dispensing lubricant through injectors to bearings.
- 4) Operation continues as indicated in steps 2 & 3 above.

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LUBRICATION FAILURE ALARM

If the pressure switch fails to actuate within the programmed time setting, the red light on the enclosure door will turn on and the LCD will read "CONTROLLER RESET FAILURE". The motor starter coil and solenoid vent valve are de-energized to stop pump and open vent line.

MONITOR SIGNALS

A remote monitor, either a horn or a light, can be used as a signal if the system fails to complete a pumping period within the time set. An 83354 Signal Monitor is available (a green lamp indicates system is on, amber lamp indicates a lube cycle, and a red lamp lights and horn sounds to indicate lube failure). Refer to Service Manual Section C8, Page 165 Series.

MODEL 69630 PRESSURE SWITCH

IMPORTANT

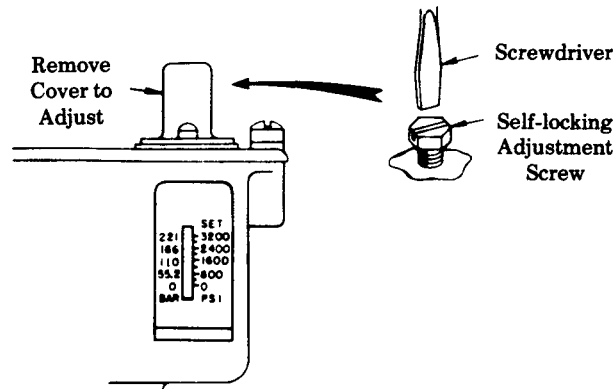
The 69630 Pressure Switch is factory set at 2500 psi for normal high pressure grease systems.

For low pressure oil systems, pressure switch MUST be reset for 850 psi.

To lower actuation pressure, turn the self-locking adjustment screw clockwise. To raise the actuation pressure, turn the adjustment screw counter-clockwise.

NOTE:

Pressure switch is provided with a scale indicating pressure in "Bars" as well as lbs. per square inch. "Bar" is the metric unit of measure for pressure.



IMPORTANT

To assure accuracy when setting pressure switch, a pressure gauge should be used in the supply line.

SERVICE PARTS

PART	QUAN.	DESCRIPTION
66645	1	Adapter union
66842	1	Adapter union
67023	1	Nipple
*68307	1	Solenoid valve
69083	2	Tube connector
*69630	1	Pressure switch
84530	1	Program timer
236363	1	Junction block

*Recommended Service Parts Inventory.

RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.

A list of Authorized Service Departments will be furnished upon request.