

SINGLE STROKE, AIR RETURN (WITH ELECTRIC CONTROLS)

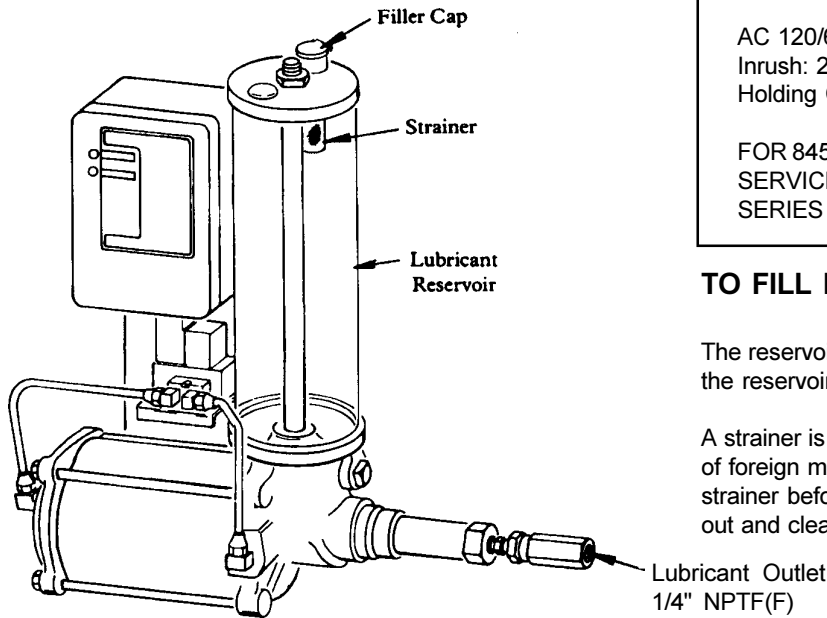
RATIO	LUBRICANT OUTPUT (cu. in.)	RESERVOIR CAPACITY	AIR INLET	LUBRICANT OUTLET	LUBRICANT OPERATING PRESSURE			
					TYPE OF SYSTEM	MINIMUM	MAXIMUM	RECOMMENDED
20:1	2.4*	5 Pints (123) cu. in.)	1/4" NPTF(F)	1/4" NPTF(F)	SL-42 SL-43 SL-41 SL-44	750 with 40 PSI air	1,000 with 50 PSI Air	850 with 45 PSI air

The pumping unit is for a centralized lubrication system having a single line circuit of SL-41 and/or SL-44, SL-42 and/or SL-43 Injectors dispensing oil.

It is an air operated single stroke pump requiring air for both forward and return stroke that discharges *2.4 cu. in. of

lubricant into the circuit for each pump stroke (Lubrication Cycle).

The total quantity of lubricant needed for the lubrication cycle of the system must not exceed the amount of lubricant discharged per pump stroke.



Electrical Power Requirements

AC 120/60, 110/50
Inrush: 20 Volt-Amps (.167 Amps)
Holding Current: 15 Volt-Amps (.125 Amps)

FOR 84501 PROGRAM TIMER REFER TO SERVICE MANUAL SECTION C8, PAGE 222 SERIES

TO FILL RESERVOIR

The reservoir can be filled through the filler cap at the top of the reservoir.

A strainer is located at the filler cap to prevent the induction of foreign material into the lubricant reservoir. Inspect strainer before filling reservoir. When necessary, lift strainer out and clean thoroughly.

TO PRIME SYSTEM

Supply Lines: After pump reservoir has been filled with recommended lubricant, loosen (do not remove) all plugs in dead ends of the injector manifolds and supply lines. Operate pump until lubricant flows from around threads of any loosened plug. Tighten this plug and continue to operate pump until lubricant flows from around another loosened plug. Repeat this procedure until all supply lines are primed.

Feeder Lines: Fill each feed line with lubricant before

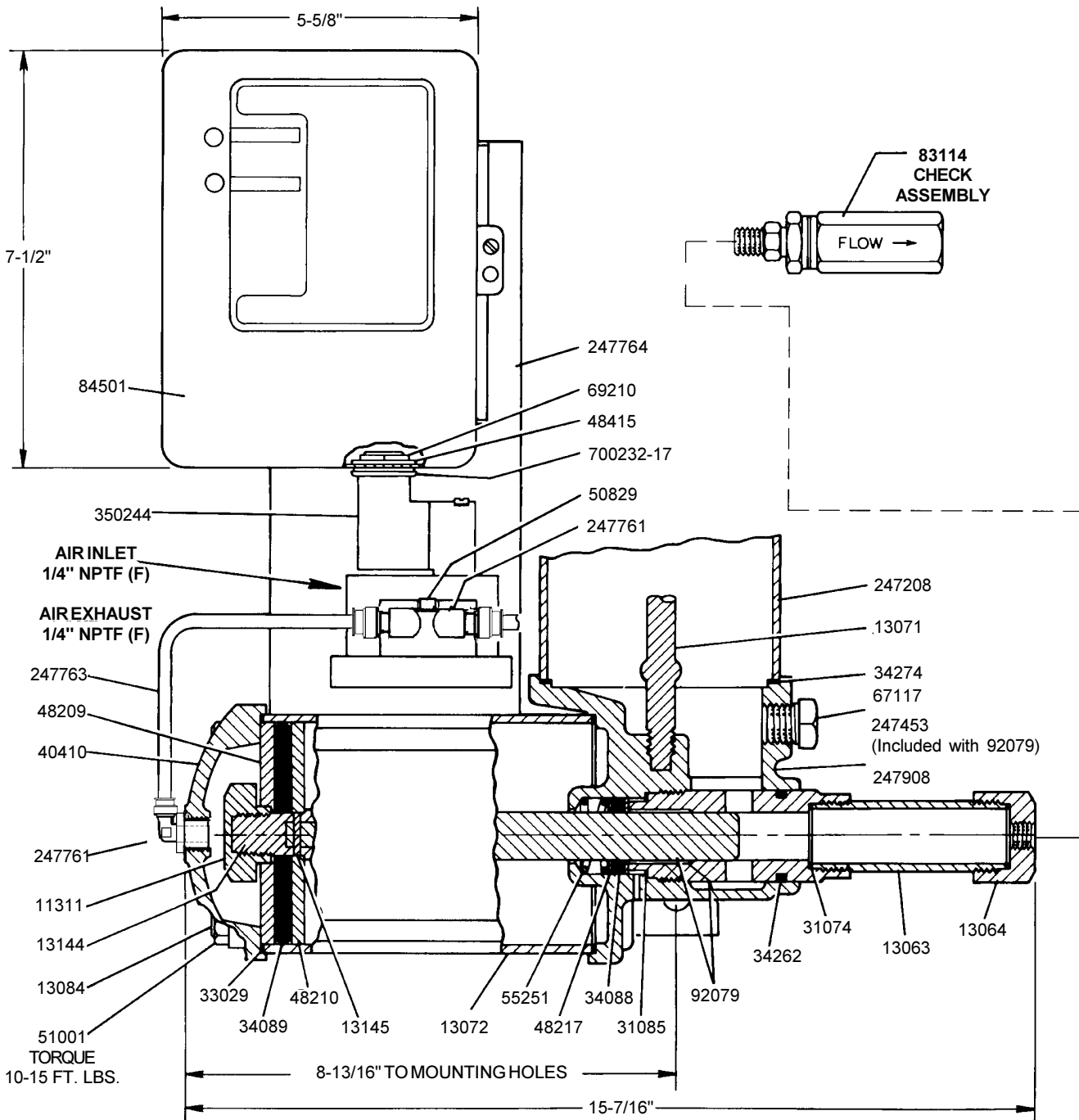
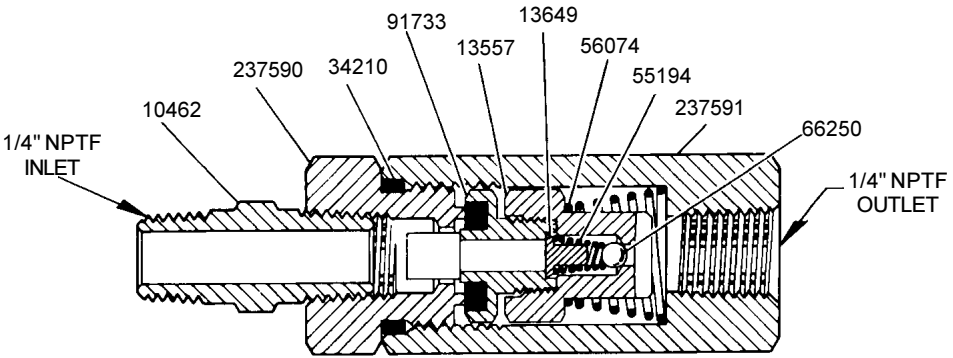
connecting lines to outlet of injectors and bearings. This will prevent having to cycle each injector to fill line between injector and bearing.

Injectors: check each injector for proper operation. Injector stem moves when injector discharges lubricant to bearing. This may require cycling system several times. After checking injectors for operation, adjust injectors for the volume required for each bearing.

TO CLEAN 83114 CHECK

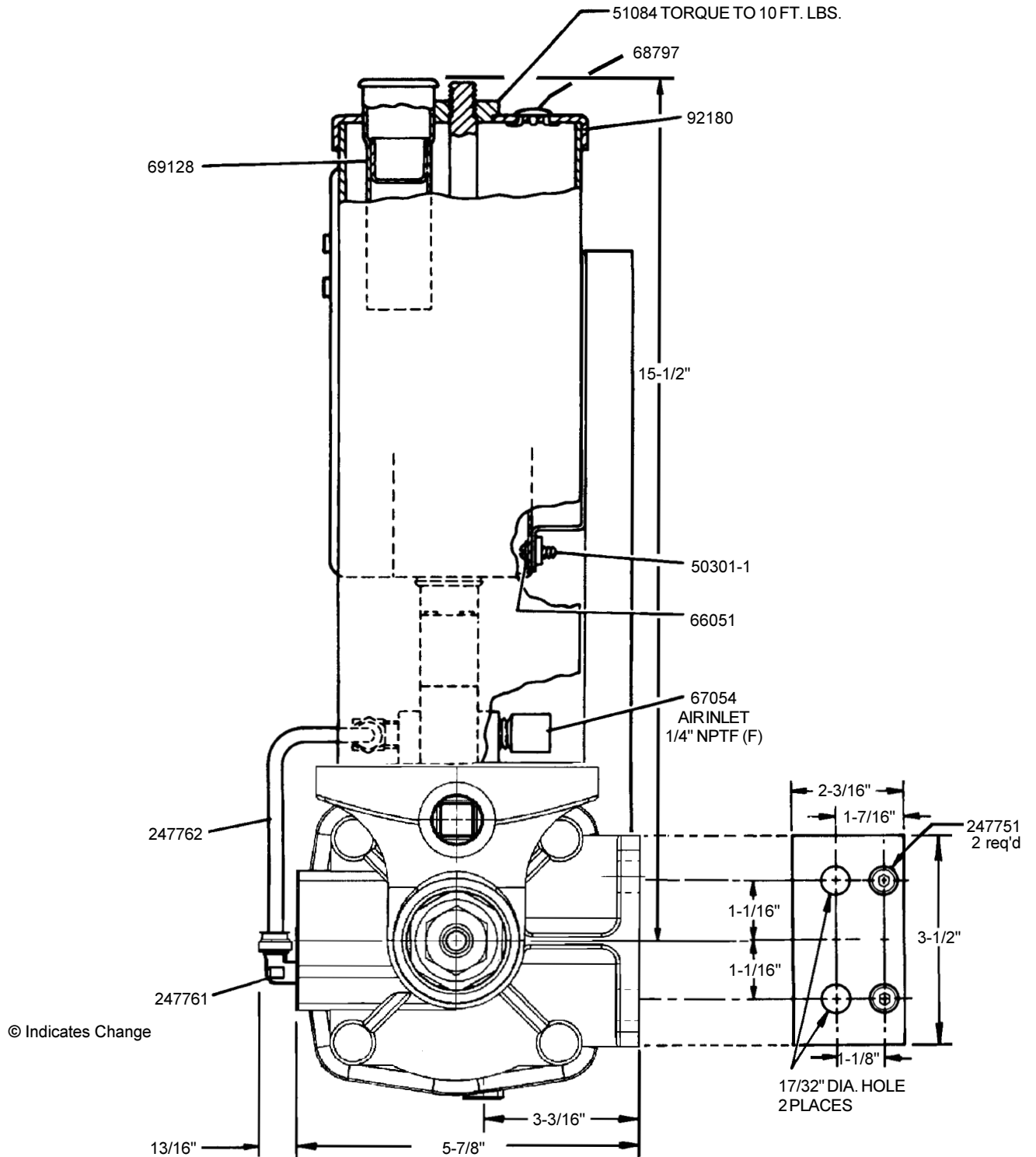
ASSEMBLY:

Remove 91733 Check. Examine packing for presence of foreign particles. If packing is damaged, replace 91733 Check.
 Remove 66250 Ball Check, 55194 Spring and 13649 Ball Stop from 13557 Check Retainer. Examine for presence of foreign particles. Clean thoroughly.



MODEL 82573
AIR OPERATED SINGLE STROKE OIL PUMP
(WITH ELECTRIC CONTROLS)

Model 83696 (Optional)
 83696 Low Level Cut-Off Kit may be used as an alarm signal device when lubricant drops below an acceptable level.



OPERATION

The pre-determined lubrication cycle frequency is set on the adjustable program timer (Refer to Service Manual, Section C8, Page 222 Series for proper setting).

When a lubrication cycle is initiated either manually or by the timer, the air solenoid valve is energized and air is admitted to the pump. Lubricant is delivered to the injectors and the injectors discharge lubricant to bearings. When manual lube switch is released or timer times out, air is admitted to the opposite side of the pump air cylinder. As pump plunger returns to its retracted position, the lubricant pressure in the system is relieved, permitting the injectors to recharge.

System is now ready for the next lubrication cycle.

WHAT TO DO IF:

PUMP LOSES PRIME:

Check lubricant supply.

SYSTEM FAILS TO CYCLE AND CALCULATED SYSTEM PLANNING HAS BEEN FOLLOWED:

Lubricant is leaking by packing of 91733 Check or the 66250 Check. Remove and clean. Failure of injectors to cycle can also be caused by a leak in supply lines.

Examine supply lines and connections.

PUMP FAILS TO OPERATE:

Check air supply.

SERVICE PARTS

Part	Qty.	Description	Part	Qty.	Description
10462	1	Nipple	51001	4	Nut
11311	1	Piston nut	51084	1	Nut
13063	1	Pump tube	*55194	1	Nut
13064	1	Outlet	55251	1	Spring
13071	1	Tie Rod	56074	1	Spring
13072	1	Air cylinder	*66250	2	Lockwasher
13144	1	Packing Stud	67054	1	Elbow
13145	1	Pin	67117	1	Pipe plug
13557	1	Check retainer	68797	1	Plug button
*13649	1	Ball Stop	69138	1	Strainer
*31074	2	Gasket	69210	1	Chase nipple
*31085	1	Gasket	83114	1	Check assembly
*33029	2	Gasket	84501	1	Program timer
*34088	1	Packing (Nitrile)	*91733	1	Check
*34089	1	Packing (Nitrile)	92079	1	Bushing & plunger
*34210	1	O-ring (Nitrile)	92180	1	Cover cap
*34262	1	O-ring (Nitrile)	237590	1	Check seat
*34274	1	Gasket (Neoprene)	237591	1	Check body
40409	1	Body casting	247208	1	Reservoir assembly (Acrylic)
40410	1	Cylinder cap	*247453	1	O-ring (Nitrile)
49209	1	Washer	247751	2	Screw
48210	1	Washer	247761	4	Tube fitting
48217	2	Washer	247762	1	Tubing (Polyurethane)
48415	1	Washer	247763	1	Tubing (Polyurethane)
50301-1	2	Screw	247764	1	Support
50829	2	Screw	350244	1	Solenoid
			700232-17	1	Gasket

© Indicates Change

* Included in 252716 soft parts kit. ©

RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter.
LINCOLN provides a Distributor Network that stocks equipment and replacement parts.