

Model Nos. 83309, 83314, 83900 **SL-33 INJECTOR**

Series "H"

SPECIFICATIONS

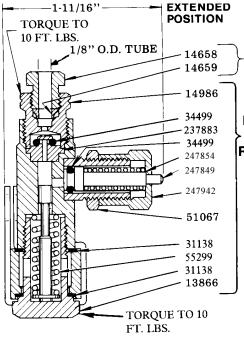
OUTPUT:Adjustable from .001 cu. in. to .003 cu. in. OPERATING PRESSURE:.....1200 psi to 3500 psi †RECOMMENDED OPERATING PRESSURE:.....1500 psi RECHARGE PRESSURE: 200 psi

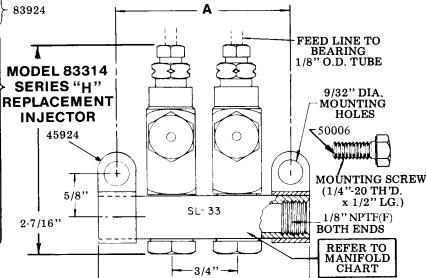
For dispensing oil or grease having a consistency not exceeding NLGI grade No. 2.

May be used in a system with SL-1, SL-11, or SL-32 Injectors. † 2500 psi when used in combination with series SL-1 and/or SL-11 Injectors.

MANIFOLD CHART

Model	Description	Dimensions		Manifold
iviodei		Α	В	IVIAITIIOIU
83309-1	1 Unit	1-1/8"	1-5/8"	91863-1
83309-2	2 Unit	1-7/8"	2-3/8"	91864-1
83309-3	3 Unit	2-5/8"	3-1/8"	91865-1
83309-4	4 Unit	3-3/8"	3-7/8"	91866-1
83309-5	5 Unit	4-1/8"	4-5/8"	14361
83309-6	6 Unit	4-7/8"	5-3/8"	91976-1
83309-9	9 Unit	7-1/8"	7-5/8"	14330
83309-10	10 unit	7-7/8"	8-3/8"	14312
83309-15	15 unit	11-5/8"	12-1/8"	14253
83309-18	18UNIT	13-7/8"	14-3/8"	14332





SERVICE PARTS

Model	Qty.	Description	
13886	1	Adapter	
14181	1	Injector cap	
14658	1	Compression nut	
14659	1	Ferrule	
14986	1	Outlet body	
+*31138	2	Gasket	
+*31142	1	Gasket	
+*34499	2	O-ring (Nitrile)	
45924	2	Manifold mounting clip	
50006	2	Mounting screw	
51067	1	Lock nut	
+*55299	1	Spring	
83924	1	Compression nut assembly	
+*237883	1	Check seat	
+ 247849	1	Piston	
+*247854	1	Spring	
+ 247942	1	Injector Cap	

TORQUE TO **POSITION** from previous series 10 FT.LBS. can be improved with 1/8" O.D. stenciled cap and TUBE single piece piston by 83924 use of 247965 34499 upgrade kit. 237883 34499 **MODEL 83900** 247854 **SERIES "H"** 247849 REPLACEMENT 2-1/2" **INJECTOR** 247942 51067 31142 TORQUE TO 55299 10 FT LBS. 14181 1/8" Indicates Change

В

1-5/16"

MAX.

EXTENDED

Section

INDUSTRIAL

LINCOLN

One Lincoln Way St. Louis, Missouri 63120-1578 (314) 679-4200

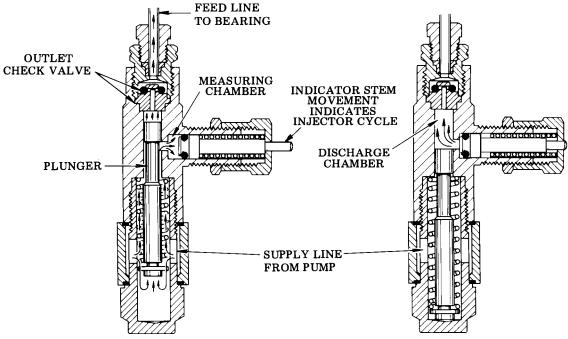
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NOTE: Injectors

^{*} Included in 247964 Repair Kit

⁺ Included in 247965 Upgrade Kit



OPERATION

SUPPLY LINE UNDER PRESSURE

(Normal operating pressure 1500 psi)

Lubricant pressure moves plunger to force lubricant in the discharge chamber through the outlet check valve to the feed line.

Lubricant from supply line charges the measuringchamber.

SUPPLY LINE VENTED

(Vent pressure 200 psi maximum)

Plunger returns to normal position after supply line is vented, connecting measuring chamber to the discharge chamber. Flow from feed line is blocked by the outlet check valve

Lubricant is automatically transferred from measuring chamber to discharge chamber.

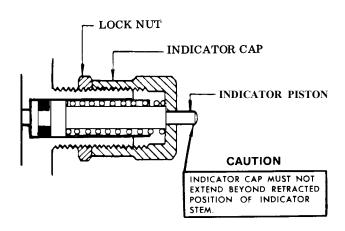
INJECTOR ADJUSTMENT

Injector output is controlled by the position of the indicator cap which limits the travel of the indicator piston

With the indicator cap hand tightened against its stop, the lubricant output is decreased to a minimum.

Retracting the indicator cap two full turns permits a maximum of .003 cu. in. to be dispensed. Use the graduations on the cap as an aid in setting the indicator.

When the injector has been adjusted for the proper lubricant output, the lock nut is tightened against the face of the indicator cap.



RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter. LINCOLN provides a Distributor Network that stocks equipment and replacement parts.