

Model Nos. 83715, 83314-9, 83900-9 **SL-33 INJECTOR** Series "D"

STAINLESS STEEL

SPECIFICATIONS

OUTPUT:.....Adjustable from .001 cu. in. to .003 cu. in. OPERATING PRESSURE:1200 psi to 1000 psi

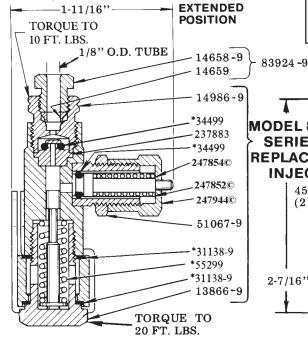
† RECOMMENDED OPERATING PRESSURE: 1500 psi RECHARGE PRESSURE: 200 psi

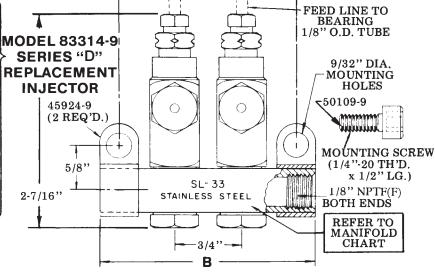
For dispensing oil or grease having a consistency not exceeding NLGI grade No. 2.

† 2500 psi when used in combination with series SL-1 and/or SL-11 Injectors.

Dimensions Description Manifold Model Α 83715-1 1 Unit 1-1/8" 1-5/8" 91863-9 83715-2 2 Unit 1-7/8" 2-3/8" 91864-9 83715-3 3 Unit 2-5/8" 3-1/8" 91865-9 83715-4 4 Unit 3-3/8" 3-7/8" 14339-9 83715-6 6 Unit 4-7/8" 4-7/8" 14357-9 83715-7 7 Unit 5-5/8" 6-1/8" 14358-9

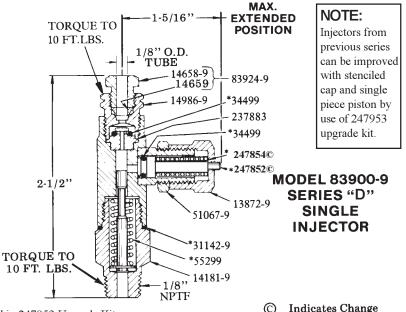
MANIFOLD CHART





SERVICE PARTS

	Model	Qty.	Description
	13866-9	1	Adapter
	14181-9	1	Injector inlet adapter
	14658-9	1	Compression nut
	14659	1	Ferrule
	14986-9	1	Outlet body
	+*31138-9	2	Gasket
	*31142-9	1	Gasket
	+*34499	2	O-ring (Nitrile)
	45924-9	2	Manifold mounting clip
	50109-9	2	Mounting screw
	51067-9	1	Locknut
	+*55299	1	Spring
	83924-9	1	Compression nut assembly
	+*237883	1	Check seat
$^{\circ}$	+ 247852	1	Piston
C	+*247854	1	Spring
©	+ 247944	1	Injector Cap



† Included in 247960 Repair Kit

LINCOLN

INDUSTRIAL

*Included in 247953 Upgrade Kit

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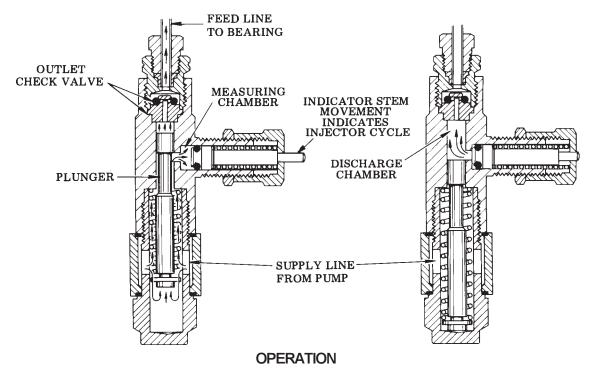
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FORM 402737



SUPPLY LINE UNDER PRESSURE

(Normal operating pressure 1500 psi)

Lubricant pressure moves plunger to force lubricant in the discharge chamber through the outlet check valve to the feed line.

Lubricant from supply line charges the measuring chamber.

SUPPLY LINE VENTED

(Vent pressure 200 psi maximum)

Plunger returns to normal position after supply line is vented, connecting measuring chamber to the discharge chamber. Flow from feed line is blocked by the outlet check valve.

Lubricant is automatically transferred from measuring chamber to discharge chamber.

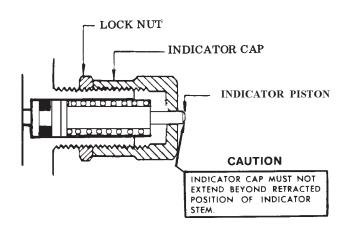
INJECTOR ADJUSTMENT

Injector output is controlled by the position of the indicator cap which limits the travel of the packing retainer.

With the indicator cap hand tightened against its stop, the lubricant output is decreased to a minimum.

Retracting the indicator cap two full turns permits a maximum of .003 cu. in. to be dispensed. Use the graduations on the cap as an aid in setting the indicator.

When the injector has been adjusted for the proper lubricant output, the lock nut is tightened against the face of the indicator cap.



RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter. LINCOLN provides a Distributor Network that stocks equipment and replacement parts.