

Model Nos. 83311, 83313, 83535 **SL-42 INJECTOR** Series "H"

FOR DISPENSING OIL ONLY **SPECIFICATIONS**

— 1-11/16" —

TORQUE TO 10 FT. LBS.

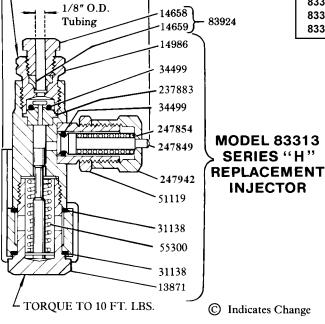
OUTPUT:.....Adjustable from .001 cu. in. to .003 cu. in. OPERATING PRESSURE:750 psito 1000 psi RECOMMENDED OPERATING PRESSURE:....850 psi RECHARGE PRESSURE: 150 psi

May be used in a system with SL-41, SL-43, or SL-44 Injectors.

EXTENDED POSITION

MANIFOLD CHART

Model	Description	Dimer		Manifold	
Wodel	200011741011	Α	В		
83311-1	1 Unit	1-1/8"	1-5/8"	91863-1	
83311-2	2 Unit	1-7/8"	2-3/8"	91864-1	
83311-3	3 Unit	2-5/8"	3-1/8"	91865-1	
83313-4	4 Unit	3-3/8"	3-7/8"	91866-1	
83311-5	5 Unit	4-1/8"	4-5/8"	14361	
83311-6	6 Unit	4-7/8"	5-3/8"	91976-1	
83311-9	9 Unit	7-1/8"	7-5/8"	14330	
83311-10	10 Unit	7-7/8"	8-3/8"	14312	
83311-15	15 Unit	11-5/8"	12-1/8"	14253	
83311-18	18 Unit	13-7/8"	14-3/8"	14332	



Mounting Screw 1/4"-20 TH'D Feed line to Bearing MODEL 83313 1/8" O.D. Tubing 2-7/16" 5/8" 9/32" Dia.

MANIFOLD

(Refer to Chart)

EXTENDED POSITION TORQUE TO 10 FT. **MODEL 83535** O.D. TUBE SERIES "H" 1465883924 SINGLE 14659 **INJECTOR** 34499 237883 34499

> 31142 55300 14181 ORQUE TO 10 FT. LBS.

1/8" NPTF

247854 247849

247942

NOTE: Injectors from previous series can be improved with stenciled cap and single piece piston by use of 247954 upgrade kit.

SERVICE PARTS

Model	Qty.	Description	Model	Qty.	Description
13871	1	Adapter	50006	2	Mounting screw
14181	1	Injector inlet adapter	51119	1	Lock nut
14658	1	Compression nut	+* 55300	1	Spring
14659	1	Ferrule	83924	1	Compression nut ass'y.
14986	1	Outlet body	+* 237883	1	Check seat
+ *31138	2	Gasket	+ 247849	1	Piston
+ *31142	1	Gasket	+*247854	1	Spring
+ *34499	2	O-ring (Nitrile)	+ 247942	1	Injector cap
45924	2	Manifold mounting clip			,

*Included in 247963 Repair Kit

+Included in 247954 Upgrade Kit



2-1/2"

One Lincoln Way St. Louis, Missouri 63120-1578 (314) 679-4200

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50006

x 1/2" LG.

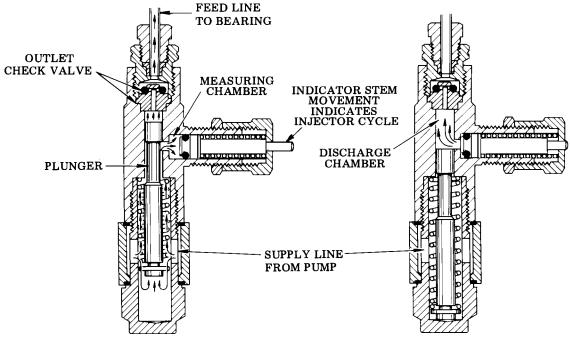
45924

Mounting Holes

1/8" NPTF(F) (Both Ends)

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AUG - 99 FORM 402905



OPERATION

SUPPLY LINE UNDER PRESSURE

(Normal operating pressure 850 psi)

Lubricant pressure moves plunger to force lubricant in the discharge chamber through the outlet check valve to the feed line.

Lubricant from supply line charges the measuring chamber.

SUPPLY LINE VENTED

(Vent pressure 150 psi maximum)

Plunger returns to normal position after supply line is vented, connecting measuring chamber to the discharge chamber. Flow from feed line is blocked by the outlet check valve.

Lubricant is automatically transferred from measuring chamber to discharge chamber.

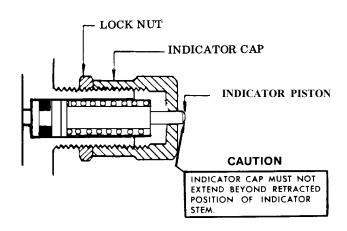
INJECTOR ADJUSTMENT

Injector output is controlled by the position of the indicator cap which limits the travel of the indicator piston.

With the indicator cap hand tightened against its stop, the lubricant output is decreased to a minimum.

Retracting the indicator cap two full turns permits a maximum of .003 cu. in. to be dispensed. Use the graduations on the cap as an aid in setting the indicator.

When the injector has been adjusted for the proper lubricant output, the lock nut is tightened against the face of the indicator cap.



RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter. LINCOLN provides a Distributor Network that stocks equipment and replacement parts.