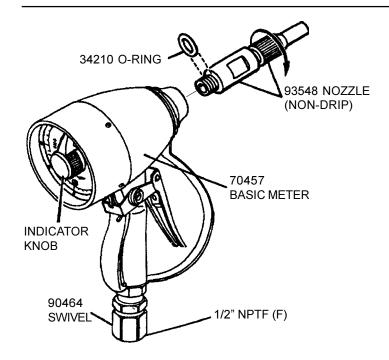
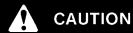


# MODEL 3866 PRESETABLE METERING CONTROL VALVE

Series "A"





Before meter can be placed in service "After Repair", meter must be tested and approved in accordance with U.S. Government's Weights and Measures Standards.

## **A** CAUTION

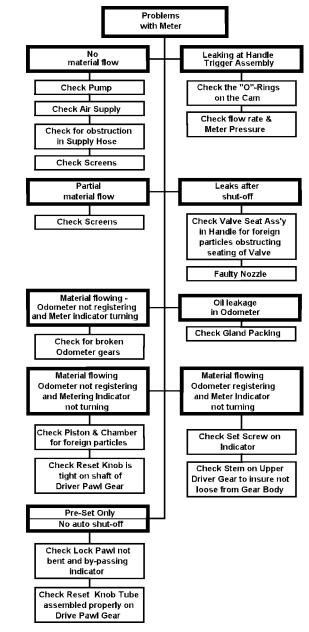
New metering systems must be purged prior to installation of metering control valve to free system of contaminates.

#### **OPERATION**

The Meter can handle petroleum products such as automatic transmission fluid, S.A.E. 5 to 50 Wt. motor oil, S.A.E. 80 to 240 wt. gear oil and antifreeze fluid (ethylene glycol).

The preset meter is set by turning the knob counterclockwise to the desired amount amount of material to be dispensed. The trigger is then depressed and locked in the "on" position. The pointer knob rotates clockwise towards zero where it strikes a pin in the meter face above the "0" zero, which releases the lock bar automatically stopping the flow.

The meter can be stopped prior to dispensing the preset amount by rotating the pointer manually clockwise until it strikes the pin above the "0" zero, or by pushing the pin counterclockwise by hand thus leaving the knob indicating the remaining amount to be dispensed.



#### **SPECIFICATIONS:**

Dial Capacity 1 to 16 Quarts/1 to 12 Liters

Totalizer Quarts

Flow Max. 4 Gallons per min. (15 liters per min.)
Flow Min. 0.4 Gallons per min. (1.5 Liters per min.)

Operating Pressure Max. 1000 PSI (70 Bar)
Operating Temp. Max. 110°F (45° C)
Accuracy +/- 0.65%
Weight 3.3 Lbs. (1.5 Kg.)
Meter Inlet & Outlet Thds. 1/2 NPTF (1/2 BSPP)

Americas: One Lincoln Way St. Louis, MO 63120-1578 USA Phone +1.314.679.4200

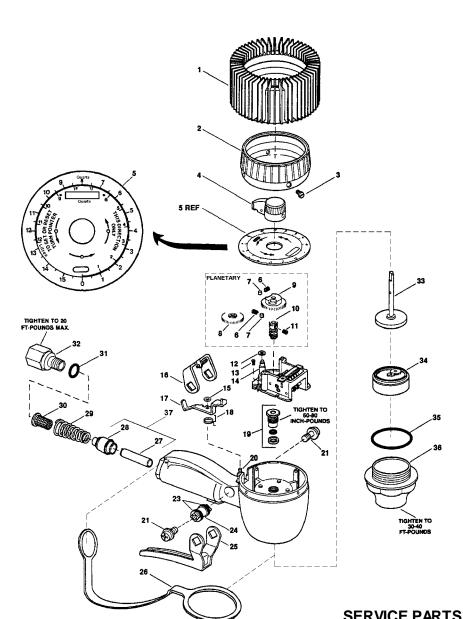
Fax +1.800.424.5359

Europe/Africa: Heinrich-Hertz-Str 2-8 D-69183 Walldorf Germany Phone +49.6227.33.0 Fax +49.6227.33.259 Asia/Pacific: 25 Int'l Business Park #01-65 German Centre Singapore 609916 Phone +65.562.7960 Fax +65.562.9967

© Copyright 2001 Printed in USA

Web site: www.lincolnindustrial.com

May 2001 Form 403119 Section - **F22** Page - **7** 



### CAUTION

If meter is mishandled, the lock bar (item 16) can become bent and screw may fail to contact lock pawl (Item 17). If this happens, the meter will not shut off at preset amount, frequent inspection is recommended.

SERVICE PARTS							
Item	Part No.	Qty.	Description	Item	Part No.	Qty.	Description
1	242911	1	Shroud Protector	20	236400	1	Pin Lock Pawl
2	68410-12	1	Shroud	21	68410-2	2	Screw
3	66871 -5	4	Shroud Screw	22			
4	242913	1	Knob Assembly	23	68410-4	2	Quad Ring
5	70457-1	1	Dial Assembly	24	69304-2	1	Cam
6	66871-3	2	Clutch Spring	25	69304-4	1	Trigger Assembly
7	66871-4	2	Clutch Roller	26	69304-24	1	Hand Guard
8	70457-3	1	Compound Gear Assembly	27		1	** Valve Sleeve Assembly
9	70457-4	1	Preset Knob Drive Cam	28		1	** Valve Seat Assembly
10	66871-54	1	Worm Assembly	29	69304-3	1	Spring
11	50541	1	Set Screw	30	68410-27	1	Screen
12	69304-23	1	Washer	31	243176	1	O-Ring
13	70457-7	4	Screw	32	243175	1	Adapter
14	69795-3	1	Register Assembly	33	66871111	1	Upper Driving Pawl Gear Assembly
15	69304-14	1	E-Ring	34	68410-15	1	Chamber and Piston Assembly
16	69304-5	1	Lockbar	35	68871-12	1	O-Ring
17	69304-13	1	Lock Pawl	36	68410-14	1	Сар
18	69304-12	1	Lock Pawl Spring	37	271700	1	Valve Assembly
19	237388	1	Packing Kit				

<sup>\*</sup> May be purchased separately

Page Number - 2 Form 403119

<sup>\*\*</sup> See valve assembly item 37