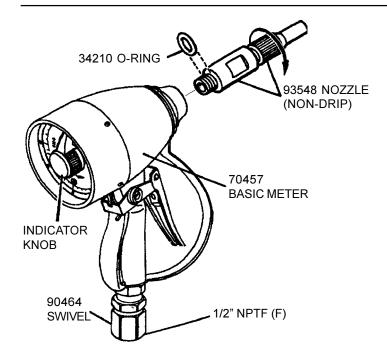


MODEL 3866 PRESETABLE METERING CONTROL VALVE

Series "A"





Before meter can be placed in service "After Repair", meter must be tested and approved in accordance with U.S. Government's Weights and Measures Standards.

A CAUTION

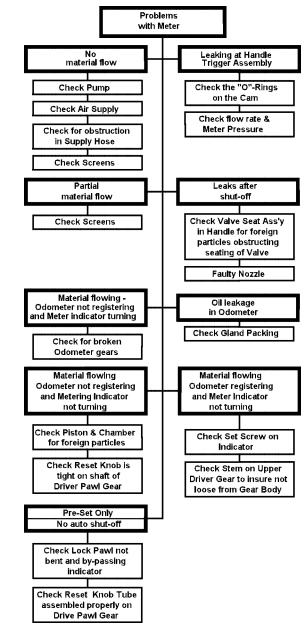
New metering systems must be purged prior to installation of metering control valve to free system of contaminates.

OPERATION

The Meter can handle petroleum products such as automatic transmission fluid, S.A.E. 5 to 50 Wt. motor oil, S.A.E. 80 to 240 wt. gear oil and antifreeze fluid (ethylene glycol).

The preset meter is set by turning the knob counterclockwise to the desired amount amount of material to be dispensed. The trigger is then depressed and locked in the "on" position. The pointer knob rotates clockwise towards zero where it strikes a pin in the meter face above the "0" zero, which releases the lock bar automatically stopping the flow.

The meter can be stopped prior to dispensing the preset amount by rotating the pointer manually clockwise until it strikes the pin above the "0" zero, or by pushing the pin counterclockwise by hand thus leaving the knob indicating the remaining amount to be dispensed.



SPECIFICATIONS:

Dial Capacity 1 to 16 Quarts/1 to 12 Liters

Totalizer Quarts

Flow Max. 4 Gallons per min. (15 liters per min.)
Flow Min. 0.4 Gallons per min. (1.5 Liters per min.)

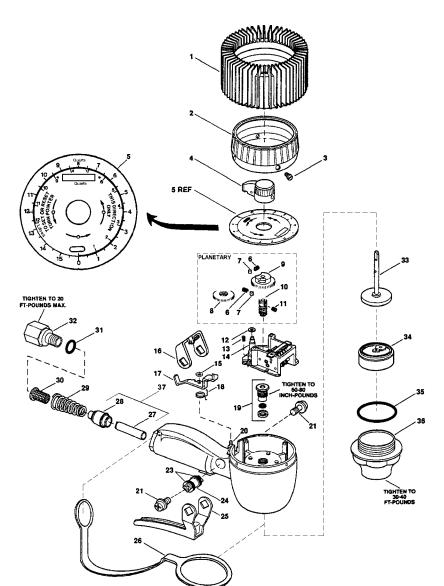
Operating Pressure Max. 1000 PSI (70 Bar)
Operating Temp. Max. 110°F (45° C)
Accuracy +/- 0.65%
Weight 3.3 Lbs. (1.5 Kg.)
Meter Inlet & Outlet Thds. 1/2 NPTF (1/2 BSPP)

Americas: One Lincoln Way St. Louis, MO 63120-1578 USA Phone +1.314.679.4200 Fax +1.800.424.5359 Europe/Africa: Heinrich-Hertz-Str 2-8 D-69183 Walldorf Germany Phone +49.6227.33.0 Fax +49.6227.33.259

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Web site: www.lincolnindustrial.com



CAUTION

If meter is mishandled, the lock bar (item 16) can become bent and screw may fail to contact lock pawl (Item 17). If this happens, the meter will not shut off at preset amount, frequent inspection is recommended.

SERVICE PARTS

			OLIVIOL I ACTO								
ltem	Part No.	Qty.	Description	Item	Part No.	Qty.	Description	1			
1	242911	1	Shroud Protector	20	236400	1	Pin Lock Pawl	1			
2	68410-12	1	Shroud	21	68410-2	2	Screw	1			
3	66871 -5	4	Shroud Screw	22				1			
4	242913	1	Knob Assembly	23	68410-4	2	Quad Ring	1			
5	70457-1	1	Dial Assembly	24	69304-2	1	Cam	1			
6	66871-3	2	Clutch Spring	25	69304-4	1	Trigger Assembly	1			
7	66871-4	2	Clutch Roller	26	69304-24	1	Hand Guard	1			
8	70457-3	1	Compound Gear Assembly	27		1	** Valve Sleeve Assembly	1			
9	70457-4	1	Preset Knob Drive Cam	28		1	** Valve Seat Assembly	1			
10	66871-54	1	Worm Assembly	29	69304-3	1	Spring	1			
11	50541	1	Set Screw	30	68410-27	1	Screen	1			
12	69304-23	1	Washer	31	243176	1	O-Ring	1			
13	70457-7	4	Screw	32	243175	1	Adapter	1			
14	69795-3	1	Register Assembly	33	66871-111	1	Upper Driving Pawl Gear Assembly	7			
15	69304-14	1	E-Ring	34	68410-15	1	Chamber and Piston Assembly	1			
16	69304-5	1	Lockbar	35	66871-12	1	O-Ring	1			
17	69304-13	1	Lock Pawl	36	68410-14	1	Сар	1			
18	69304-12	1	Lock Pawl Spring	37	271700	1	Valve Assembly	1			
19	237388	1	Packing Kit				•	•			

^{*} May be purchased separately

© Indicates change

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^{**} See valve assembly item 37