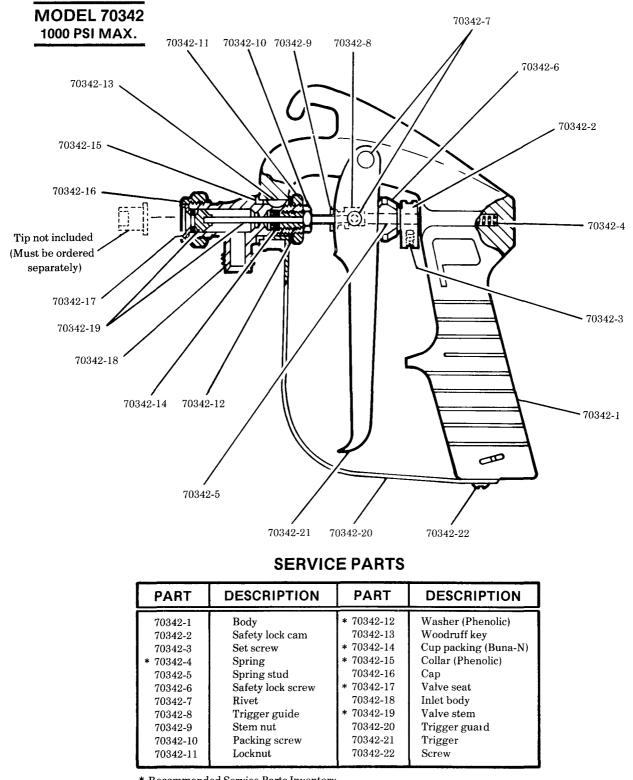
SPRAY GUN

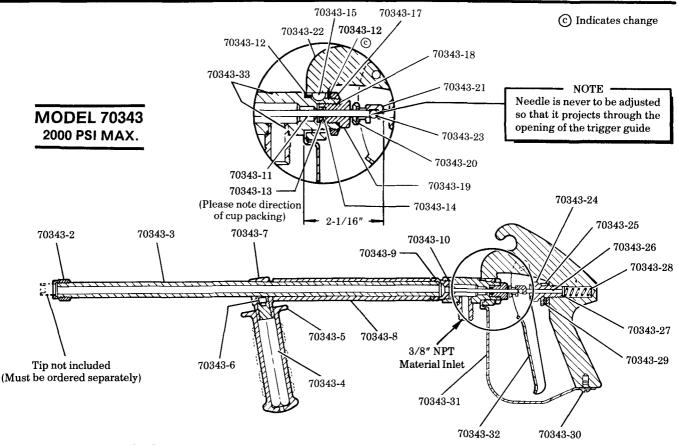


Models 70342 70343



* Recommended Service Parts Inventory





SERVICE INSTRUCTIONS

Unscrew (-17) Locknut completely, grasp (-33) Inlet Body, and unhook (-21) Trigger Guide from (-23) Rivet Carefully slide inlet body out past (-22) Handle Body Do not lose (-15) Woodruff Key from inlet body

Remove (-21) Trigger Guide and (-20) Stem Nut from (-11) Valve Stem Next unscrew (-19) Packing Screw being careful not to lose (-18) Gasket

Remove (-14) Back-up Ring and (-13) Cup Packing from packing screw The back-up ring fits into the recess of packing screw The cup packing should be put on the valve stem Extreme care should be taken when sliding the cup packing over the threaded portion of the valve stem A very thin film of oil applied to the valve stem should be used to aid in assembly The packing screw with the back-up ring inside should now slide on the valve stem

Very carefully insert packing screw with gasket over valve stem and tighten Screw on (-20) Stem Nut and (-21) Trigger Guide Position trigger guide so that cut out portion faces down, so the back surface of the trigger guide is either 2-1/16" from the back surface of the inlet body, or so the threaded end of the valve stem is flush with the inside surface of the trigger guide, whichever dimension is less This measurement is made with valve stem in shut-off position

Pull valve stem almost all the way out of the inlet body Install (-12) Collar on inlet body with opening aligned for proper fit with (-31) Trigger Guard

Holding locknut and (-12) Collar in position behind grooved hole in handle body, insert trigger guide end of valve stem through the grooved hole in handle body

Position trigger guide so that undercut portion faces down Push (-32) Trigger forward and hook trigger guide over rivet

Slide inlet body with woodruff key through grooved hole in handle body aligned with keyway as far as it will go freely Allow room to attach trigger guard Attach trigger guard and tighten screw

Squeeze trigger and hold in "OPEN" or "SPRAYING" position This is important to eliminate valve stem damage

Screw on locknut and tighten securely; taking care not to overtighten, causing damage to washer

Release trigger

SERVICE PARTS

PART	DESCRIPTION	PART	DESCRIPTION	PART	DESCRIPTION
70343-2 70343-3 70343-4 70343-5 70343-6 70343-7 70343-7 70343-8 70343-9 * 70343-10 70343-11 * 70343-12	Cap Extension pipe Grip support Hand grip Plunger (Nylon) Adapter Insulation tubing Pipe adapter Seat plate Valve stem Collar (Phenolic)	* 70343-13 * 70343-14 70343-15 70343-17 * 70343-17 * 70343-18 70343-19 70343-20 70343-21 70343-22 70343-23 70343-24	Cup packing (Buna-N) Back-up ring (Teflon) Woodruff key Locknut Gasket (Nylon) Packing screw Stem nut Trigger guide Handle body Rivet Safety lock screw	70343-25 70343-26 70343-27 70343-28 70343-29 70343-30 70343-31 70343-32 70343-33	Safety lock cam Spring stud Spring guide washer Spring Set screw Screw Trigger guard Trigger Inlet body

* Recommended Service Parts Inventory