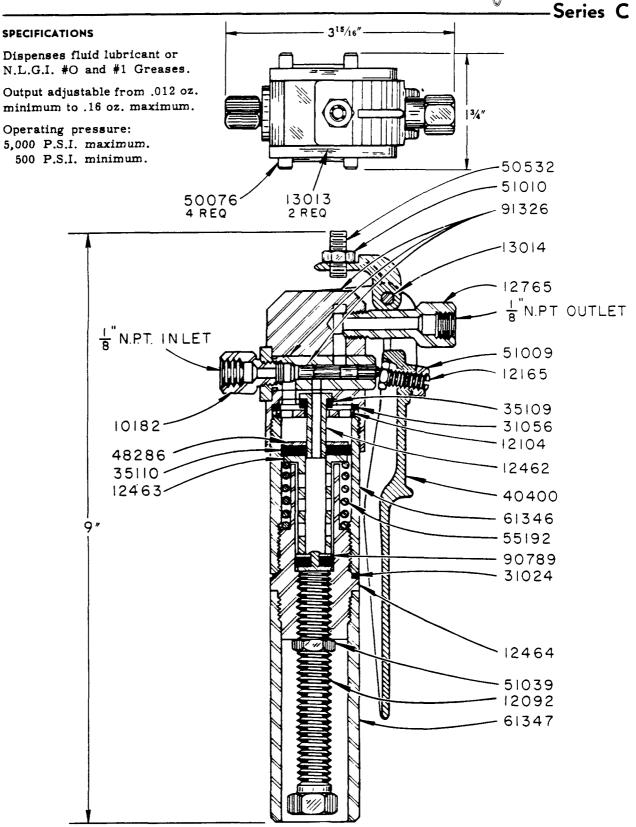
## **MEASURING VALVE**



# Model 281849





SECTION - F40 PAGE - IIB

#### **OPERATING INSTRUCTIONS**

The Model 281849 Measuring Valve is designed to dispense measured quantities of semi-weight Oils, and Lubricants initially pumped from power operated Lubriguis

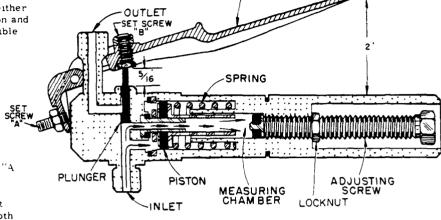
#### INSTALLATION

The Measuring Valve can be mounted in either a vertical or horizontal stationary position and is also adaptable for attachment to a flexible Delivery Hose

#### **ADJUSTMENT**

The volume of Lubricant dispensed with each compression of the Handle is regulated by the Adjusting Screw Loosen Look Nut and turn Adjusting Screw to right to decrease volume and to left to increase volume

Two Set Screws are provided on the Handle for adjustment. Adjust Set Screw "A so that end of Handle, when it is in the released position, is two inches from the Valve Body. Adjust Set Screw "B" so that it is 5/16" from the Valve Body. When both adjustments are made, secure in place with the two Lock Nuts which are provided.



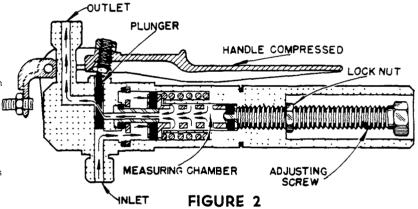
HANDLE RELEASED

#### FIGURE I

### **OPERATION**

Figure 1 When Handle is released Spring pressure forces Piston forward to permit Lubricant entering Inlet to fill Measuring Chamber. Position of Plunger prevents Lubricant from flowing out of Outlet.

Figure 2 When Handle is compressed the Lubricant entering Inlet drives Piston back to force Lubricant from Measuring Chamber through Outlet Position of Plunger connects Measuring Chamber with Outlet Passage



#### MAINTENANCE

- Figure 1 If Lubricant continues to flow from Outlet after Handle is released the Plunger is worn or damaged and the 91326 Body and Plunger Assembly should be replaced
- Figure 2 If Lubricant continues to flow from Outlet when Handle is compressed and Measuring Chamber is emptied the Plunger or the Piston is worn or damaged and should be replaced.

#### REPAIR PARTS LIST

PART NO	DESCRIPTION	PART NO.	DESCRIPTION	PART	DESCRIPTION
10182 12092 12104 12165 12462 12463 12464 12765 13013	Adapter Adjusting Screw Control Washer Adjusting Screw Follower Guide Follower Bushing Container Nut Nozzle Adapter Toggle	13014 31024 31056 35109 35110 40400 48286 50076 50532	Pin Outlet Check Gasket Tube Gasket Follower Guide Packing Container Packing Handle Container Washer Allen Hd Cap Screw Set Screw	51009 51010 51039 55192 61346 61347 90739 91326	Adjusting Screw Nut Hex Nut Hex, Nut Spring Container Tube Adapter Packing Assembly Body and Plunger Assembly

RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering Replacement Parts, List Part Numbers, Description, Model Number, and Series Letter.

LINCOLN ST. LOUIS Provides a Distributor network that stocks Equipment and Replacement Parts.

Repairs by Authorized Service Depts. List furnished upon request.