

# TEFLON KIT

FOR 83605 PUMP TUBE ASSEMBLY  
SERIES "A", "B", "C"



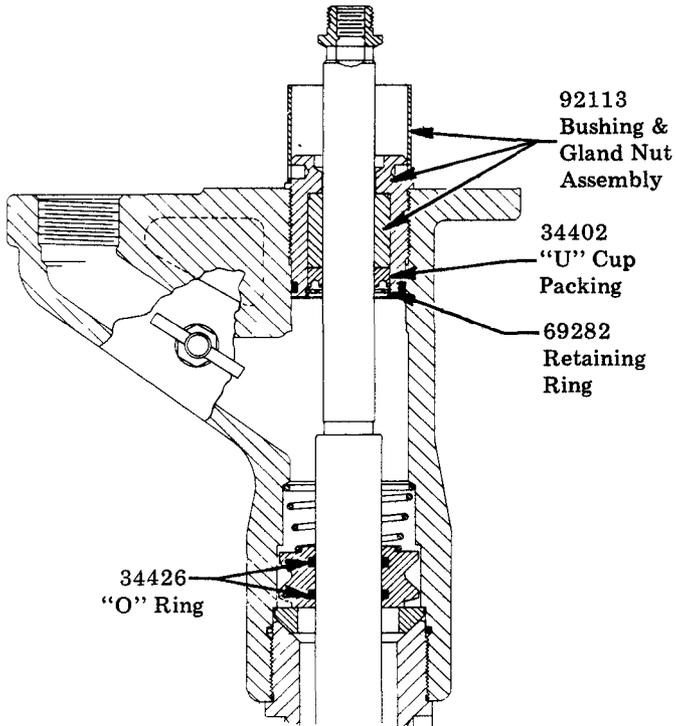
# Model 83968

The Teflon Gland and Piston Packing Kit should be used when dispensing materials which are not compatible with the standard Polyurethane and Buna-N Packings.

SEE REVERSE SIDE FOR  
"TEFLON" PACKING KIT  
INSTALLATION PROCEDURE

## STANDARD PACKINGS

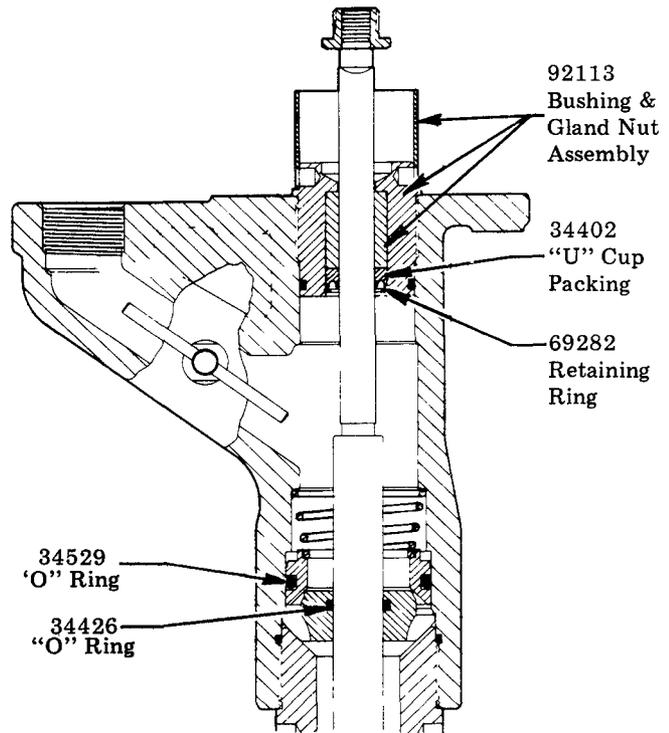
Remove the following parts;  
34402, 34426, 69282, 92113.



Series "A" and "B"  
83605 Pump Tube Assembly

## STANDARD PACKINGS

Remove the following parts;  
34402, 34426, 34529, 69282, 92113.



Series "C"  
83605 Pump Tube Assembly

**LINCOLN ST. LOUIS**  
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## INSTALLATION PROCEDURE

Invert 38144 U-Cup Packing and force over Piston Rod. (This is done to "size" the packing bore.)  
Remove 38144 U-Cup Packing from Piston Rod.

Assemble all parts included in the Gland Assembly. Do not tighten the 14747 Spreader Nut at this time.

Insert Piston Rod up through Gland Assembly and tighten the 14747 Spreader Nut.

Screw Gland and Piston Rod Assembly into Pump Outlet Casting.

Series "A" and "B"

Insert two 34537 O-Rings into Upper Check Bushing and slip onto Piston Rod.

Series "C"

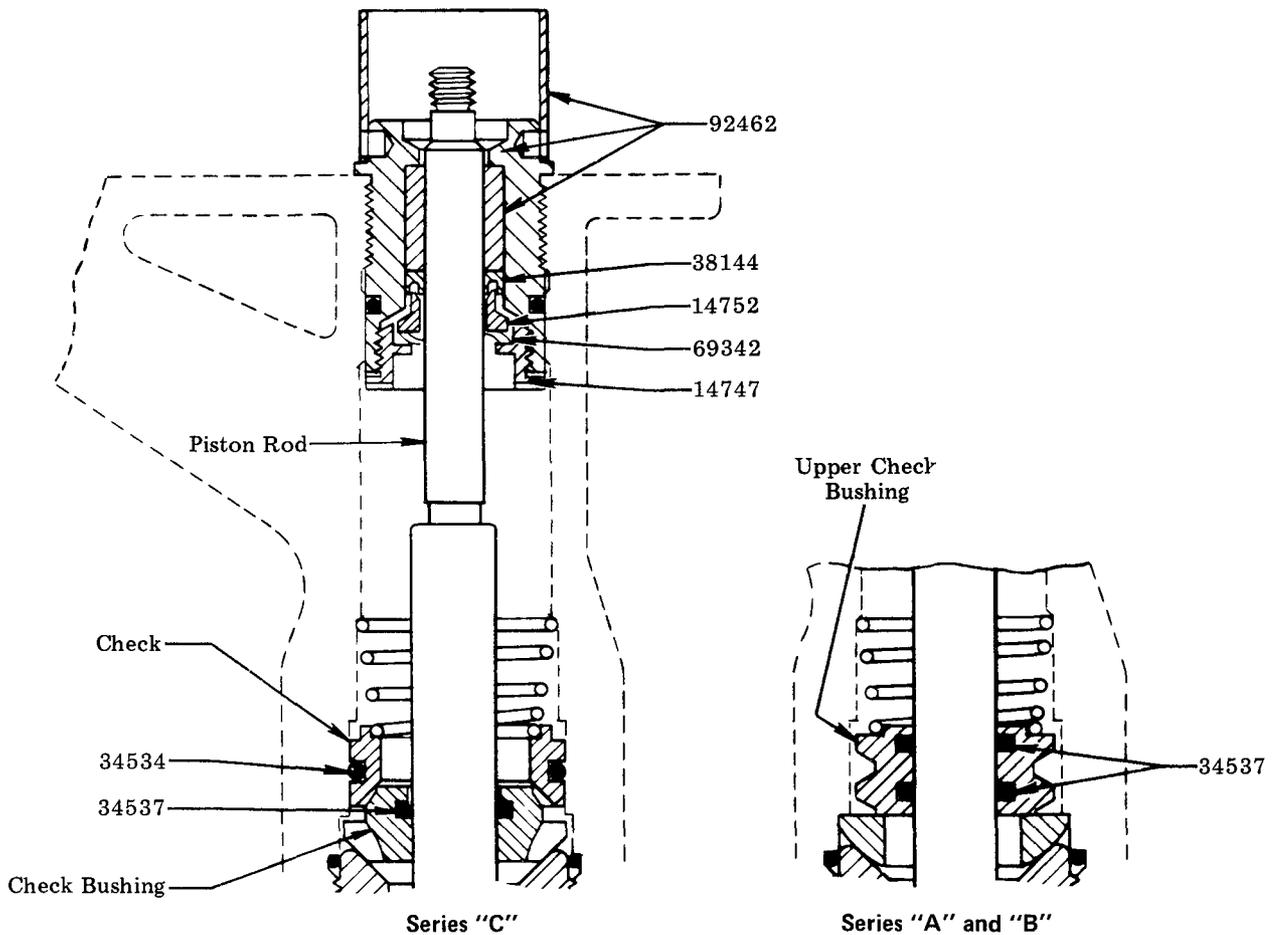
Install one 34534 O-Ring around Check and install in pump.

Series "C"

Insert one 34537 O-Ring into Check Bushing and install in pump.

Complete assembly of pump tube.

**NOTE:** 34534 "O" Ring and 14647 Check must be fully depressed into outlet body before assembling lower section parts.



### MODEL 83968

PART NO.	QUAN.	DESCRIPTION
14747	1	Spreader Nut
14752	1	Spreader
34534	1	O-Ring
34537	2	O-Ring
38144	1	U-Cup Packing
69342	1	Wave Washer
92462	1	Gland Nut and Bushing Assembly

### RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number, and Series Letter.

LINCOLN ST. LOUIS provides a Distributor Network that stocks equipment and replacement parts.

A list of Authorized Service Departments will be furnished upon request.