

## Model No. 84391 SUPPORT BRACKET ASSEMBLY Series "A"

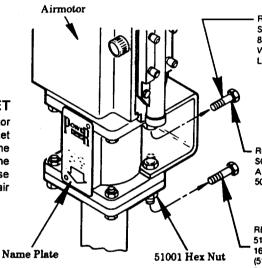
# Included With Models 1716 and 1719 Hoists For 1900 Series Power Master and 2200 Series Pile Driver II Pumps

### **ASSEMBLY INSTRUCTIONS**

Mount bracket part number 84391 to pressure primer's support casting per illustration that shows the pump tube you will be using. See back page.



Remove the four hex head screws from the side of the air motor opposite the name plate. Place the pump mounting bracket between the flanges of the air motor support casting. Using the screws included with hoist, fasten the mounting bracket to the air motor. Ten 48019 washers are included as shims for use between the mounting bracket and bottom flange of the air motor support casting.



REMOVE TWO 50123 HEX HEAD SCREWS FROM 82737, 82736 AND 83435 AIRMOTORS AND REPLACE WITH 50179 SCREWS 3/8"-24 x 1-3/4" LONG

REMOVE TWO 50124 HEX HEAD SCREWS FROM 82895 AND 82730 AIRMOTORS AND REPLACE WITH 50178 SCREWS 3/8"-16 x 3-1/2" LONG.

REMOVE TWO 50172 SCREWS AND 51087 NUTS AND REPLACE WITH TWO 16397 SCREWS AND 51001 NUTS (51001 NUTS ARE NOT REQUIRED ON PILE DRIVER II PUMPS).

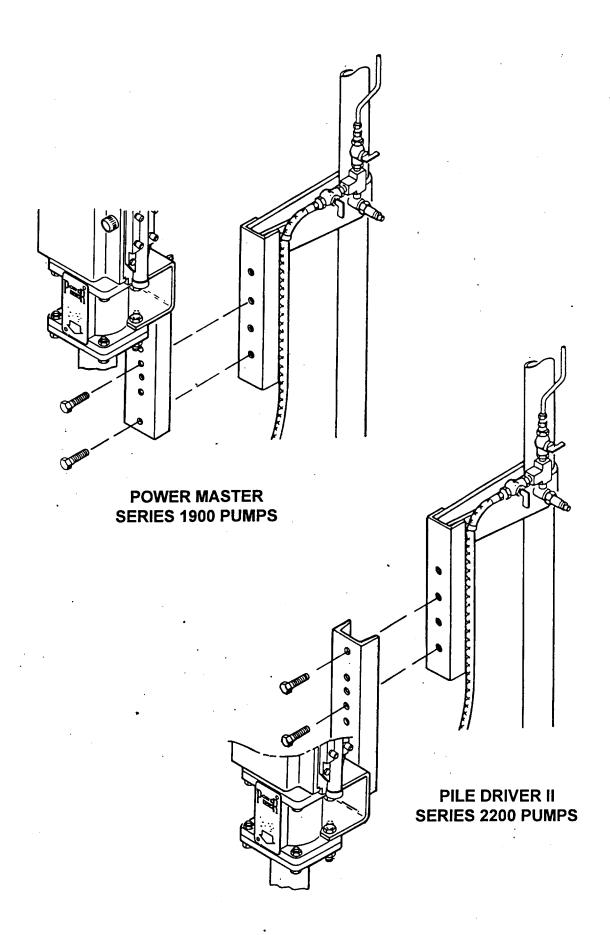
#### **SERVICE PARTS**

PARTS	QTY	DESCRIPTION
16397	2	Hex, screw
48019	10	Washer
51001	2	Hex, nut
50178	2	Hex, screw
50179	2	Hex, screw

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#### RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter.

LINCOLN provides a Distributor Network that stocks equipment and replacement parts.