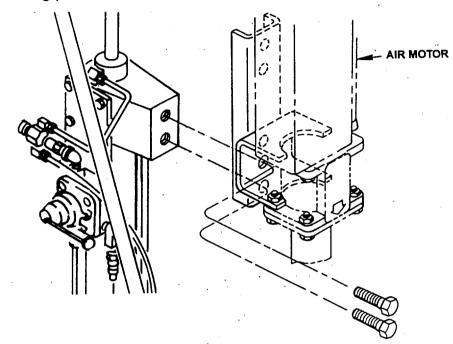
Included With Model 1718 Pressure Primer For 2200 Series Pile Driver Pumps

ASSEMBLY INSTRUCTIONS

Mount bracket part number 84392 to pressure primer's support casting per illustration below.

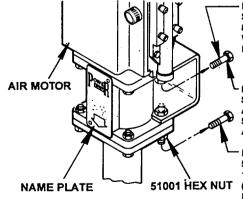


INSTALL PUMP TO MOUNTING BRACKET

Remove the four hex head screws from the side of the air motor opposite the name plate. Place the pump mounting bracket between the flanges of the air motor support casting. Using the screws included with hoist, fasten the mounting bracket to the air motor. Ten 48019 washers are included as shims for use between the mounting bracket and bottom flange of the air motor support casting.

SERVICE PARTS

PARTS	QTY	DESCRIPTION
16397	2	Hex, screw
48019	10	Washer
51001	2	Hex, nut
50178	2	Hex, screw
50179	2	Hex, screw



REMOVE TWO 50123 HEX HEAD SCREWS FROM 82737, 82736 AND 83435 AIRMOTORS AND REPLACE WITH 50179 SCREWS 3/8"-24 x 1-3/4" LONG AND 48019 WASHERS.

REMOVE TWO 50124 HEX HEAD SCREWS FROM 82895 AND 82730 AIRMOTORS AND REPLACE WITH 50178 SCREWS 3/8"-16 x 3-1/2" LONG AND 48019 WASHERS.

REMOVE TWO 50172 SCREWS AND 51087 NUTS AND REPLACE WITH TWO 16397 SCREWS AND 51001 NUTS (51001 NUTS ARE NOT REQUIRED ON PILE DRIVER II PUMPS).

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