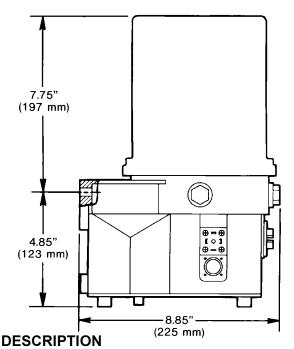


# Models 94212, 94224 INDUSTRIAL LUBE ELECTRIC GREASE PUMP Series "B"

# **OWNER/OPERATOR MANUAL**



The lube pump is electrically operated and used in a progressive type centralized lubrication system. The pump consists of a pump housing, electric gear motor and a plastic reservoir with stirring paddle. The high operating pressure allows the pump to supply lubricant up to NLGI 2 grease.

When power is applied to the pump it will dispense lubricant.

#### MOUNTING THE PUMP

Select an easily accessible place of installation which allows access to the lubricant reservoir filler fitting. The pump must be mounted vertically on an even surface by means of two bolts.

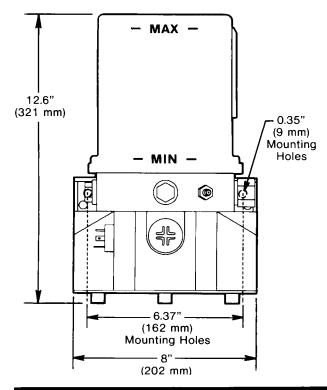
## TO FILL RESERVOIR

Fill the reservoir through the grease fitting located at the base of the reservoir, using a hand operated grease pump. Refill reservoir when grease reaches "MIN" mark located on the reservoir. Fill the reservoir up to the "MAX" mark located on the reservoir.

## TO PRIME SYSTEM

**Pump & Supply Line:** After reservoir has been filled with recommended lubricant, loosen the supply line fitting. Operate the pump until lubricant flows from outlet, then tighten fitting.

**Feed Lines:** Pre-fill each feed line with lubricant before connecting to outlet of divider valve and bearing.



# **MARNING**

Do Not use pump without pressure relief valve.

#### **SPECIFICATIONS**

**Electrical Requirements** 

Model 94212 12 VDC @ 3.5 amps						
Model 94224 24 VDC @ 2 amps						
Enclosure Rating IP 6K9K - Protected						
from water sprayed in all directions.						
Pump Output 0.171 cu. in./min (2.8 cc/min)						
OutletConnection 1/8" NPT (female)						
Maximum Recommended						
Pump Output 0.171 cu. in./min (2.8 cc/min) OutletConnection						
Reservoir Capacity 122 cu. in. (2000 cc)						
Lubricant Greases up to NLGI						
grade 2 (depending on the operating temperature and						
type of lubricant)						
Temperature Range -13° F (-25°C) to +158° F (+70°C)						
Pressure Relief Valve 4000 psi +/- 250 psi						

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Section - Q3

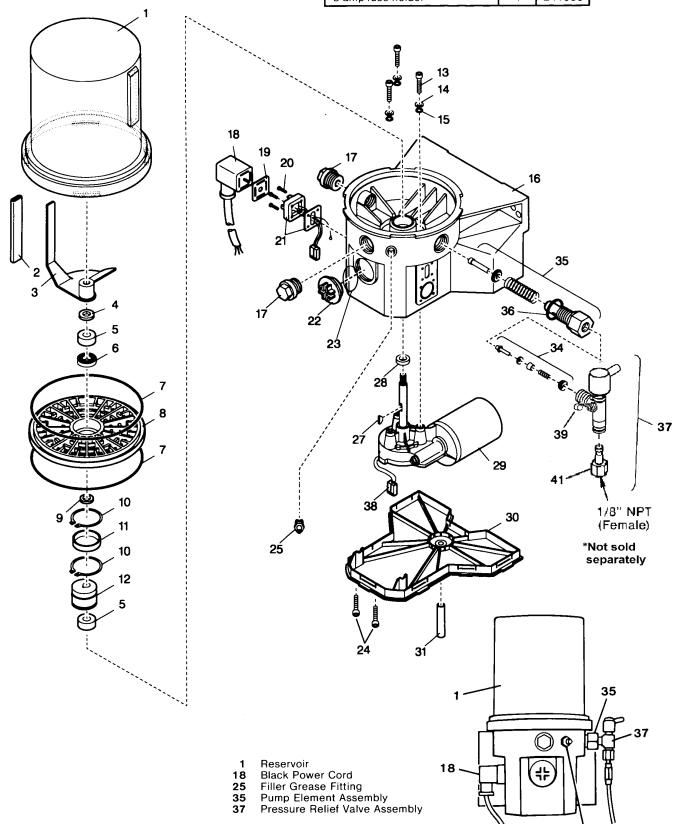
(276 bars) +/- (17 bars)

Page - **4E** 

JAN-2001 FORM 403039

## SYSTEM ACCESSORIES

Description	Qty.	Part No.
8 amp fuse	1	241052
8 amp fuse holder	1	241053



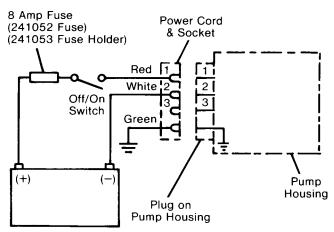
#### **ELECTRICAL CONNECTIONS**

Connect black power cord as follows:

**Red wire** connects to Off/On switch, to 8 amp fuse then to Battery (+).

White wire connects to Battery (-).

Green wire connects to grounding wire.



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ITEM	DESCRIPTION	QTY.	PARTNUMBER
NO.			/KIT NUMBER
1	Reservoir	1	part of Kit 246432
2	Hose	1	part of Kit 246433
3	Stirring paddle	1	part of Kit 246433
4	Washer	1	part of Kits 246433 & 246434
5	Bearing ring	2	part of Kit 246434
6	Bearing	1	part of Kit 246434
7	O-ring	2	246424, part of Kit 246432
8	Intermediate plate	1	246425
9	Shim	1	part of Kit 246434
10	Snap ring	2	part of Kit 246434
11	Inner ring	1	part of Kit 246434
12	Eccentric cam	1	246427
13	Screw	3	part of Kits 246435 & 246436
14	Washer	3	part of Kits 246435 & 246436
15	O-ring	3	part of Kits 246435, 246436 & 246437
16	Pump housing	1	246426
17	Closure plug	2	246422
18	Socket with cord	1	part of Kit 246430
19	Flat packing	1	part of Kits 246430, 246550
20	Screws	4	part of Kits 246550
21	Plug	1	part of Kit 246550
22	Sealing plug	1	246423
23	O-ring	1	219141382
24	Screw	10	206137967
25	Grease fitting	1	5050
26	Printed circuit board	1	246420
27	Woodruff key	1	part of Kits 246435 & 246436
28	Radial seal	1	part of Kits 246435, 246436 & 246437
29	12 VDC motor	1	part of Kit 246435
29	24 VDC motor	1	part of Kit 246436
30	Housing cover	1	246421
31	Hose	1	not sold
32	UNUSEDNUMBER		
33	UNUSEDNUMBER		
34	Check valve	1	part of Kit 600268762
35	Pump element	1	part of Kit 600268762
36	Gasket	1	part of Kit 600268762
37	Pressure relief ass'y.	1	270864©
38	Plug for motor*	1	part of Kits 246435 & 246436
39	Grease cap	1	242125
41	Adapter for relief assy.	1	249565
		i .	

#### **SERVICE PARTS/KITS**

P art no.	Qt y.	Description	Item No.
5050	1	Grease Fitting	25
242125	1	Grease Cap	39
246420	1	Printed Circuit Board	26
246421	1	Housing Cover	30
246422	1	ClosurePlug	17
246423	1	Sealing Plug	22
246424	1	O-ring	7
246425	1	Intermediate plate	8
246426	1	Pump Housing	16
246427	1	Eccentric Cam	12
249565	1	Adapter for relief as s.y.	41
270864©	1	Pressure Relief assy.	37
249568	1	Grease fitting	40
249569	1	Seal	42
219141382	1	O-ring	23
206137967	10	Saew	24
246429	IO	Power CordKit contains:	24
240427	1	Socket with Cord	18
	1	Flat Packing	19
246431		Optional Manual Lube Cord Set contains:	17
240431	1	Flat Packing	19
	1	Socket with Cord	33
246432		Reservoir Kit Contains:	33
240432	1	Reservoir	1
	1	Orina	7
246433		Padde Kit contains:	,
240433	1	Hose	2
	1	Stirring Padde	3
	1	Washer	4
246434	-	Bearing & Seal Kit contains:	4
240434	1	Washer	4
	2	Bearing Ring	5
	1	Bearing	6
	1	Shim	9
	2	SnapRing	10
	1	Inner Ring	11
246436	-	12 VDC Motor Kit contains:	11
240430	3	Saew	13
	3	Was her	14
	3	O-ring	15
	1	Woodruff Key	ю 27
	1	Radal Seal	28
	1	12 VDC Motor	29
	1	Plugfor Motor	38
246437		Housing Seel Kit contains:	30
240437	3	O-Ring	15
	1	Radal Seal	28
246440		Power Plug Kit contains:	20
270740	1	Flat Packing	19
	4	Saew	20
	1	Plug	21
246441		Optional Manual Lube Plug Set contains:	<u> </u>
270441	1	Flat Packing	19
	4	Saem	20
	1	Plug	21
600268762		Pump Element Assembly contains:	<u> </u>
000200702	1	Check Valve	34
	1	Pump Element	3 <del>4</del> 35
	1	Gasket	35 36
		CONCI	30

\*Not required for Models 94212 & 94224

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# RETAIN THIS INFORMATION FOR FUTURE REFERENCE

When ordering replacement parts, list: Part Number, Description, Model Number and Series Letter. LINCOLN provides a Distributor Network that stocks equipment and replacement parts.